XPO Logistics

LTL 28’, 48’ & 53’ Trailers

2017 Parts Book

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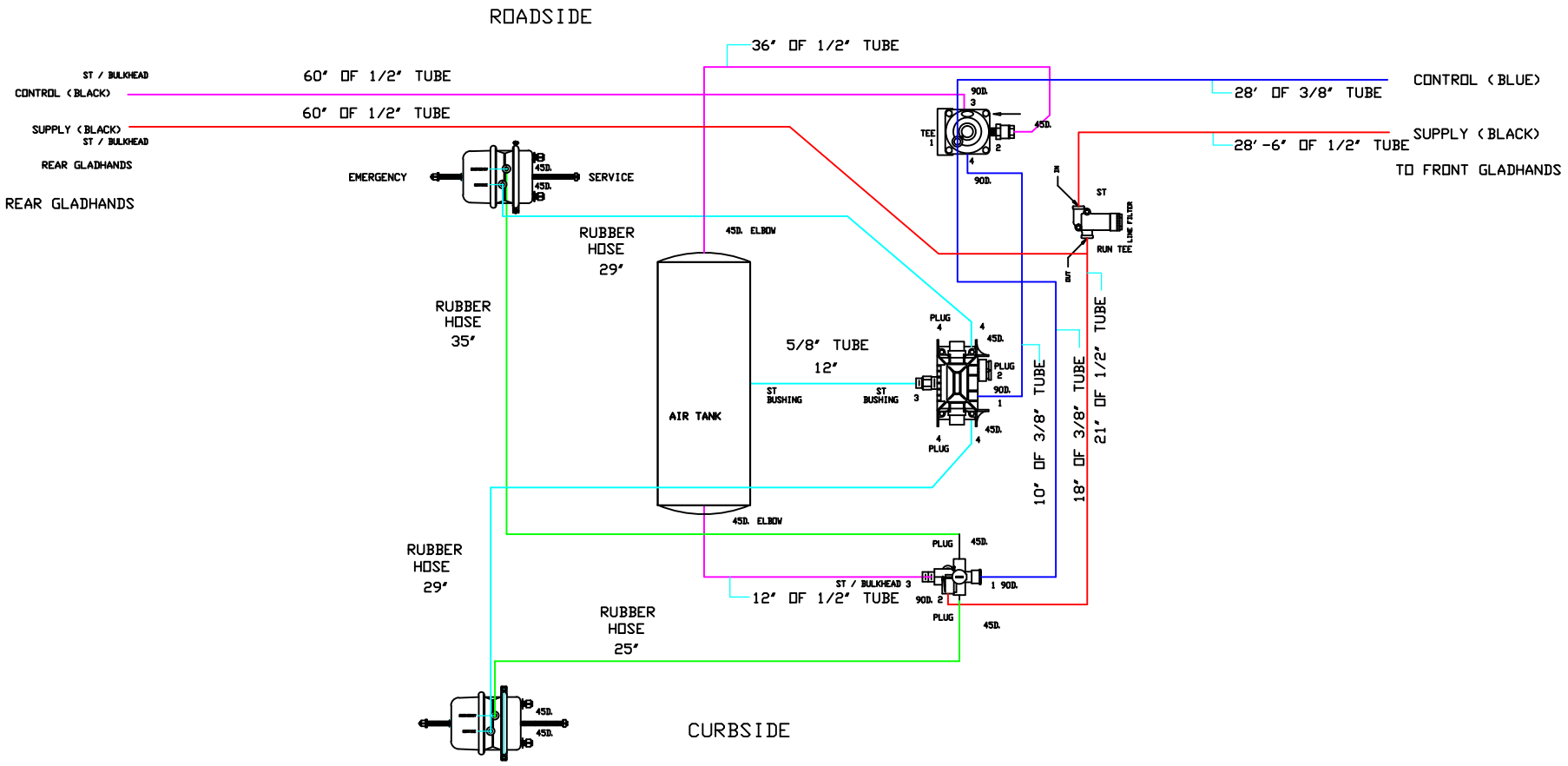
AIR BRAKE ASSEMBLIES

LTL 28’, 48’ & 53’ TRAILERS

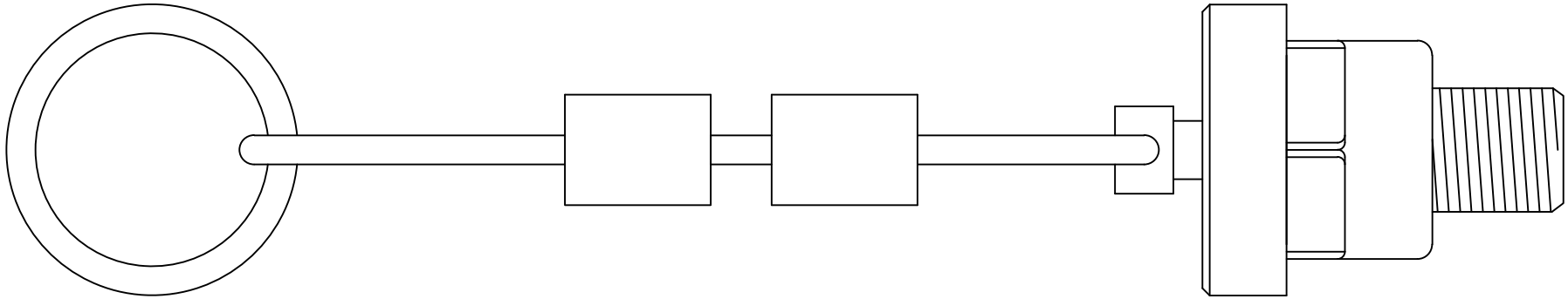
AIR BRAKE ASSM.

LTL 28’ TRAILER
PN: 700M121



2017 XPO 28' TRAILER - ABS - NON-LIFT GATE

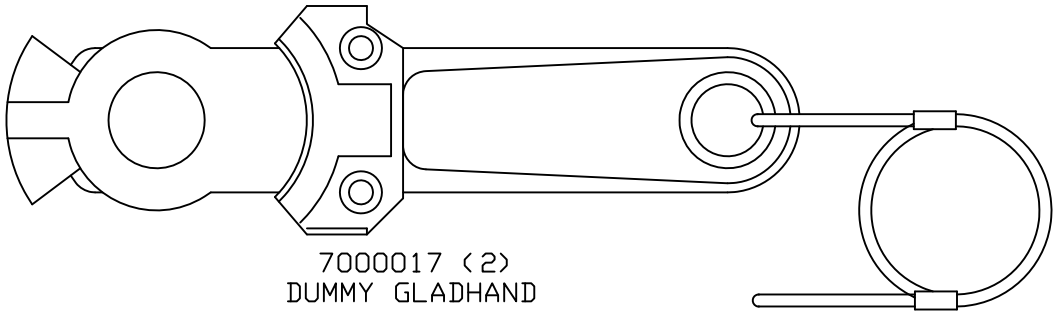
700M121 / 700N381 / 700N344



7000901
BARON
1" RING 894T50

7000165
SLOAN / HEBCO
DRAIN VALVE 401047

700N016
AIR DRAIN VALVE ASSEMBLY

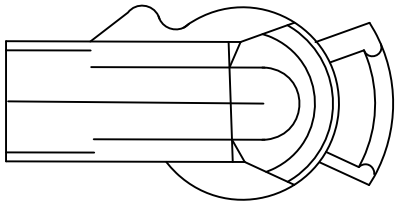


7000017 (2)
DUMMY GLADHAND
PHILLIPS 012-0100-16

7000143
PARKER
68NTA-8-6

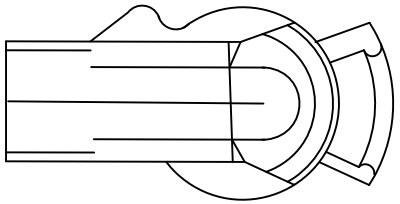
7000188
TRAMEC 50001
CLAMPING STUD

7000058 (1)
PHILLIPS
12-406
SERVICE GLADHAND



7000968
PARKER
PFT-8B-BLACK

7000059 (1)
PHILLIPS
12-408
EMERGENCY GLADHAND

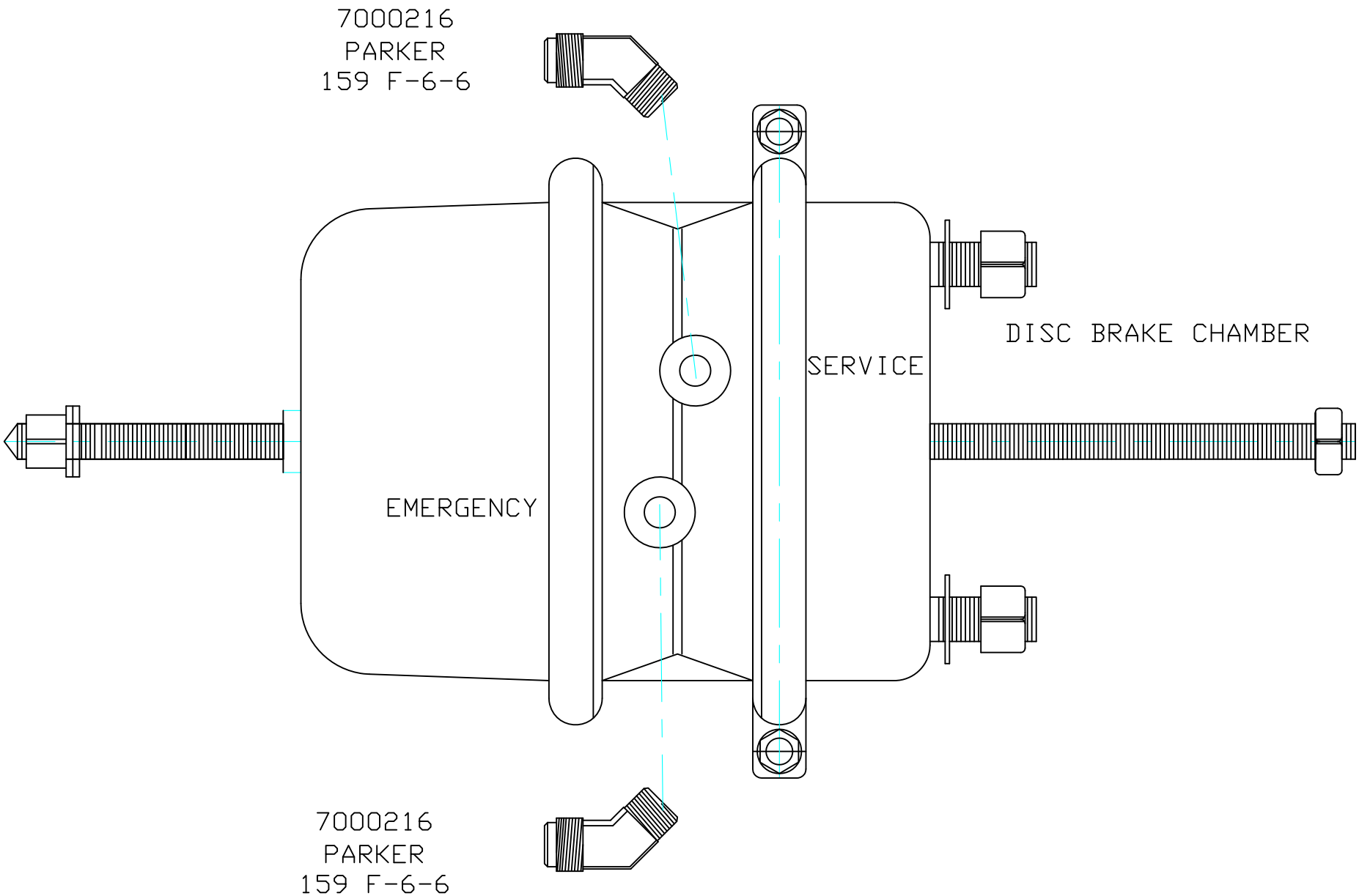


7000968
PARKER
PFT-8B-BLACK

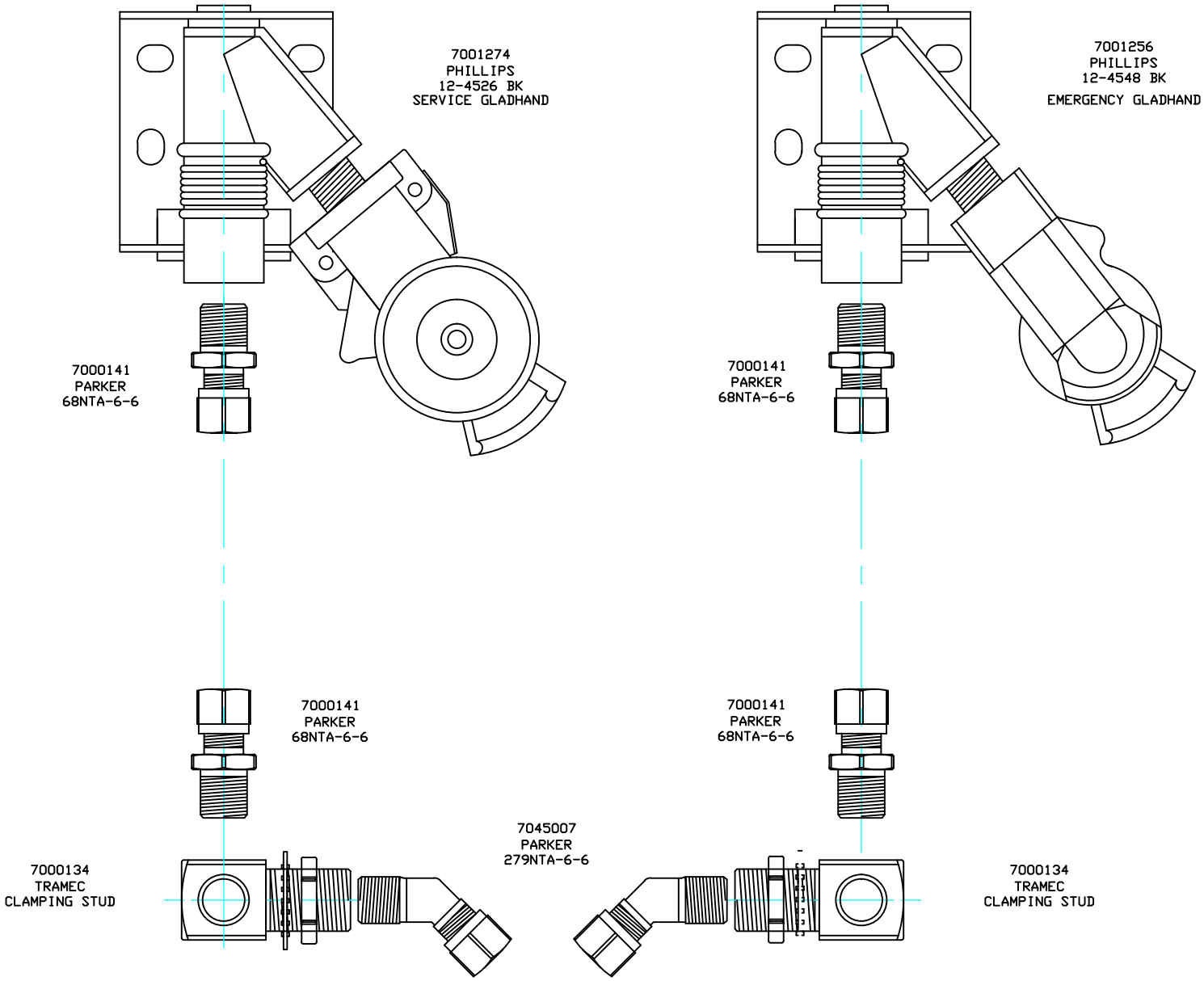
7000143
PARKER
68NTA-8-6

7000188
TRAMEC 50001
CLAMPING STUD

700N071
GLADHAND ASSEMBLY
REAR



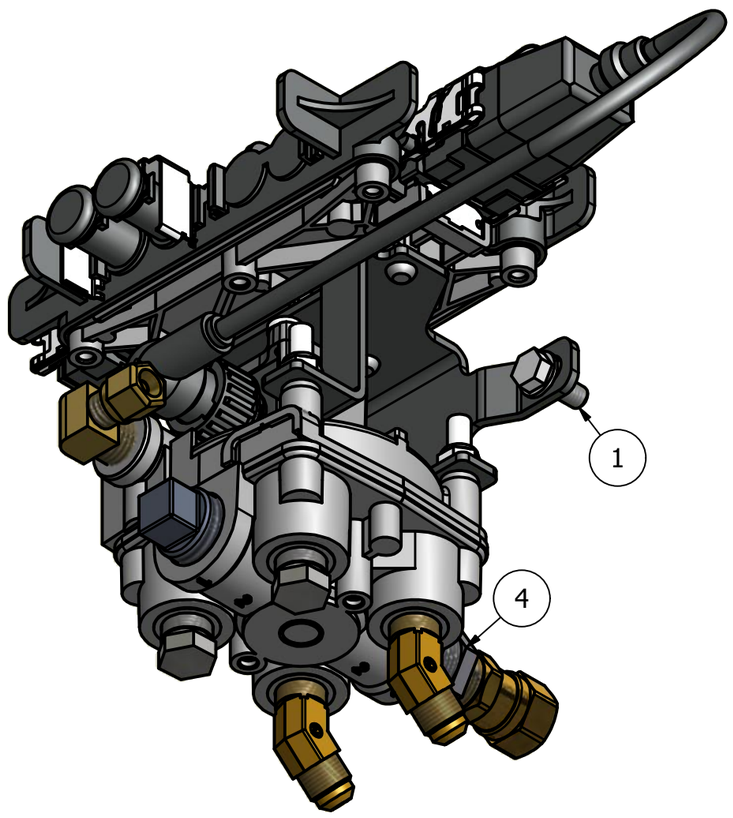
700N142
AIR BRAKE CHAMBER
CONNECTOR ASSEMBLY

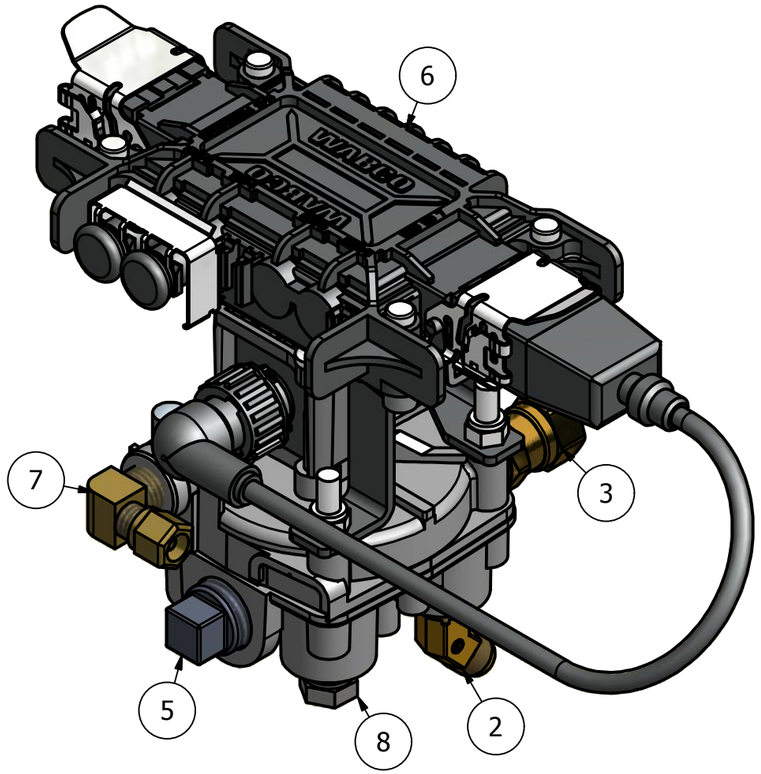


700N219
GLADHAND ASSEMBLY
FORWARD WALL

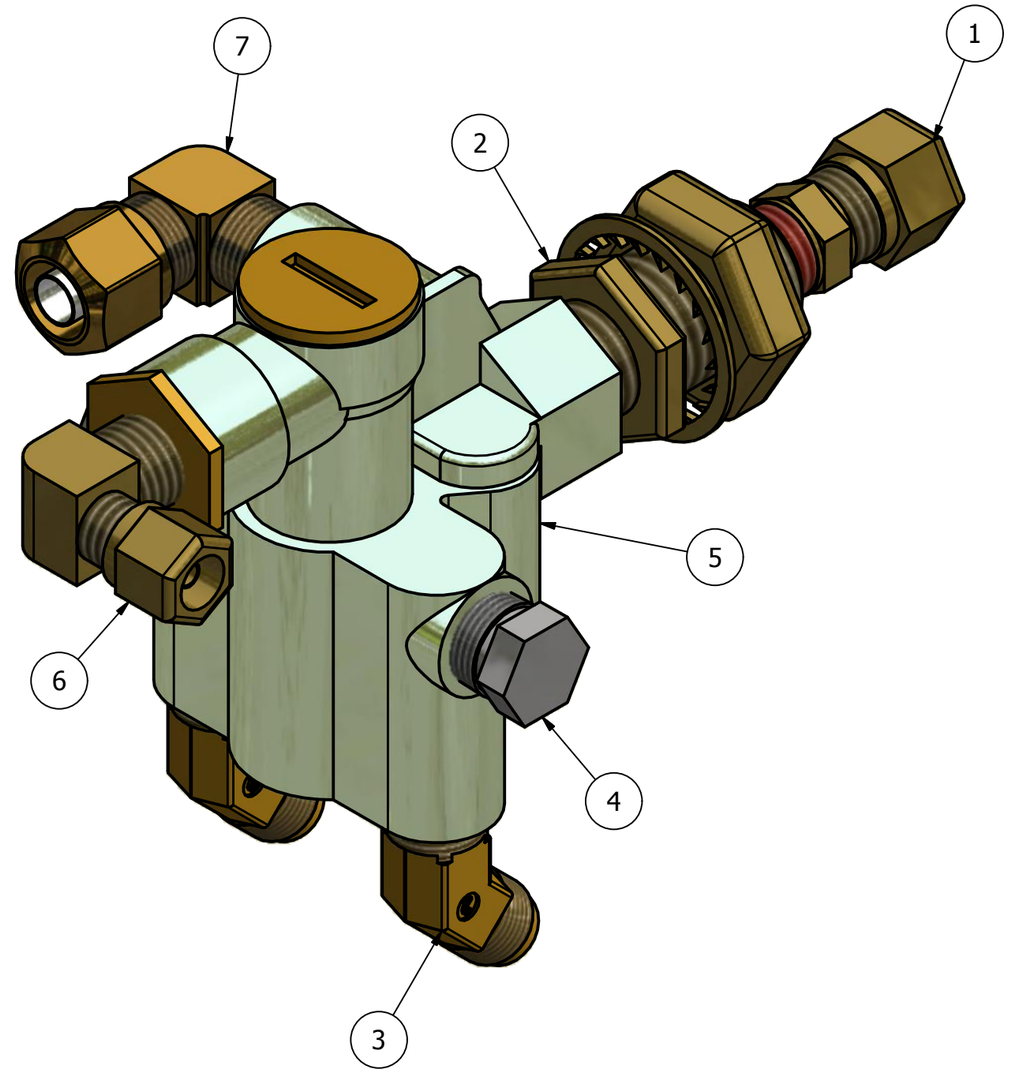
ABS VALVE ASSM PN: 700N367

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	6000312	BOLT, 5/16"-18 x 3/4" TRILOBULAR SELF TAPPING
2	2	7000216	MALE ELBOW FITTING, 45 DEG 159F-6-6
3	1	7000218	FITTING, MALE 68NTA-10-8
4	1	7000219	FITTING, BUSHING 3/4" NPT TO 1/2" NPT
5	1	7000856	PIPE PLUG, 3/4" NPT
6	1	7001218	VALVE, ABS- WABCO 2S/1M
7	1	7045008	FITTING, 90 DEG ELBOW 269NTA-6-6
8	2	7000851	PIPE PLUG, 3/8"



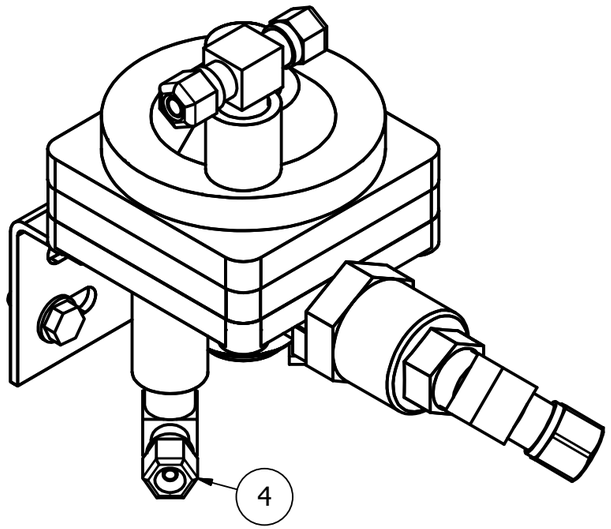


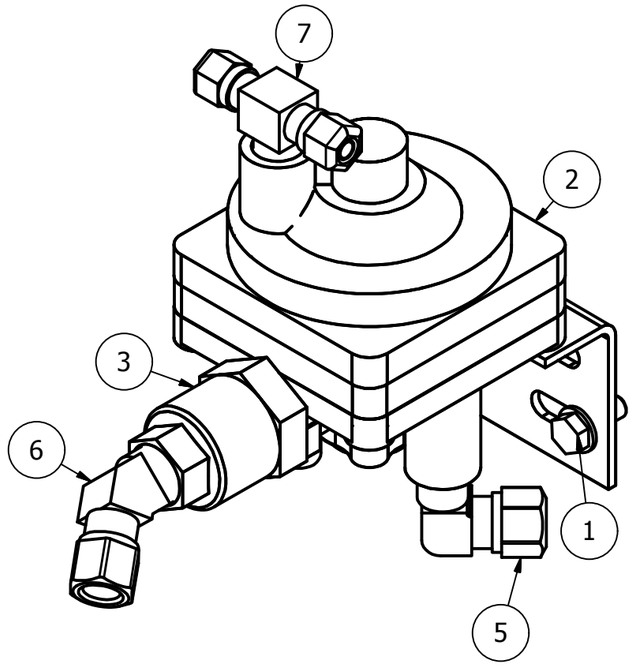
SPRING BRAKE VALVE ASSM PN: 700N368



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	7000143	FITTING, MALE 68NTA-8-6
2	1	7000188	CLAMPING STUD, 3/4" x 1/2" NPT MALE
3	2	7000216	FITTING, MALE ELBOW 45 DEG 159F-6-6
4	2	7000851	PIPE PLUG, 3/8"
5	1	7001213	VALVE, SPRING BRAKE CONTROL
6	1	7045008	FITTING, ELBOW 90 DEG 269NTA-6-6
7	1	7045009	FITTING, ELBOW 90 DEG 269NTA-8-6

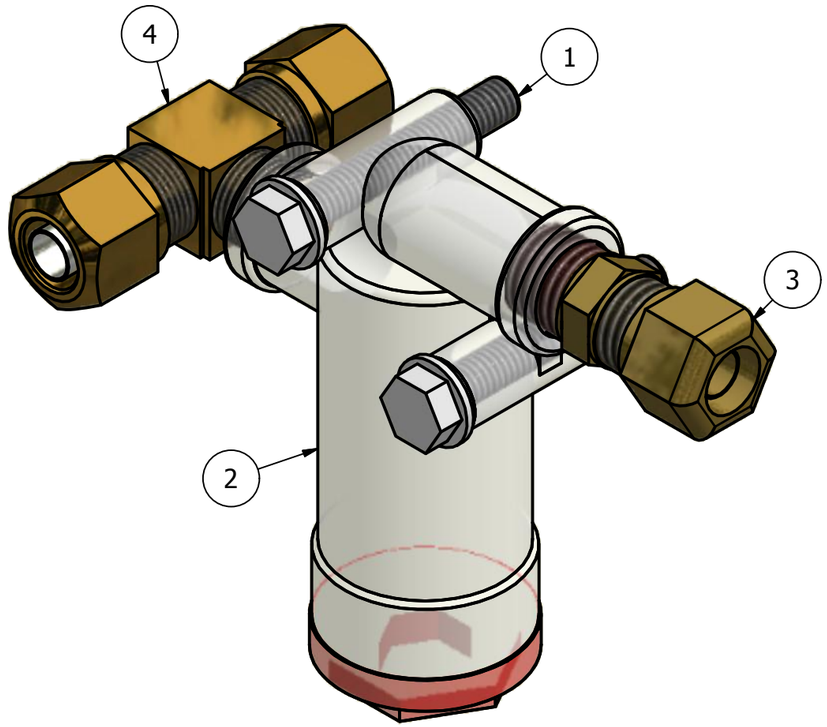
CONTROL VALVE ASSM PN: 700N369





PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	6000312	BOLT, 5/16"-18 x 3/4" TRILOBULAR SELF TRAPPING
2	1	7001200	CONTROL LINE VALVE
3	1	7001209	VALVE, 1-WAY CHECK 1/2"
4	1	7045008	FITTING, ELBOW 90 DEG 269NTA-6-6
5	1	7045009	FITTING, ELBOW 90 DEG 269NTA-8-6
6	1	7045012	FITTING, ELBOW 45 DEG 279NTA-8-8
7	1	7045014	FITTING, MALE BRANCH TEE 272NTA-6-6

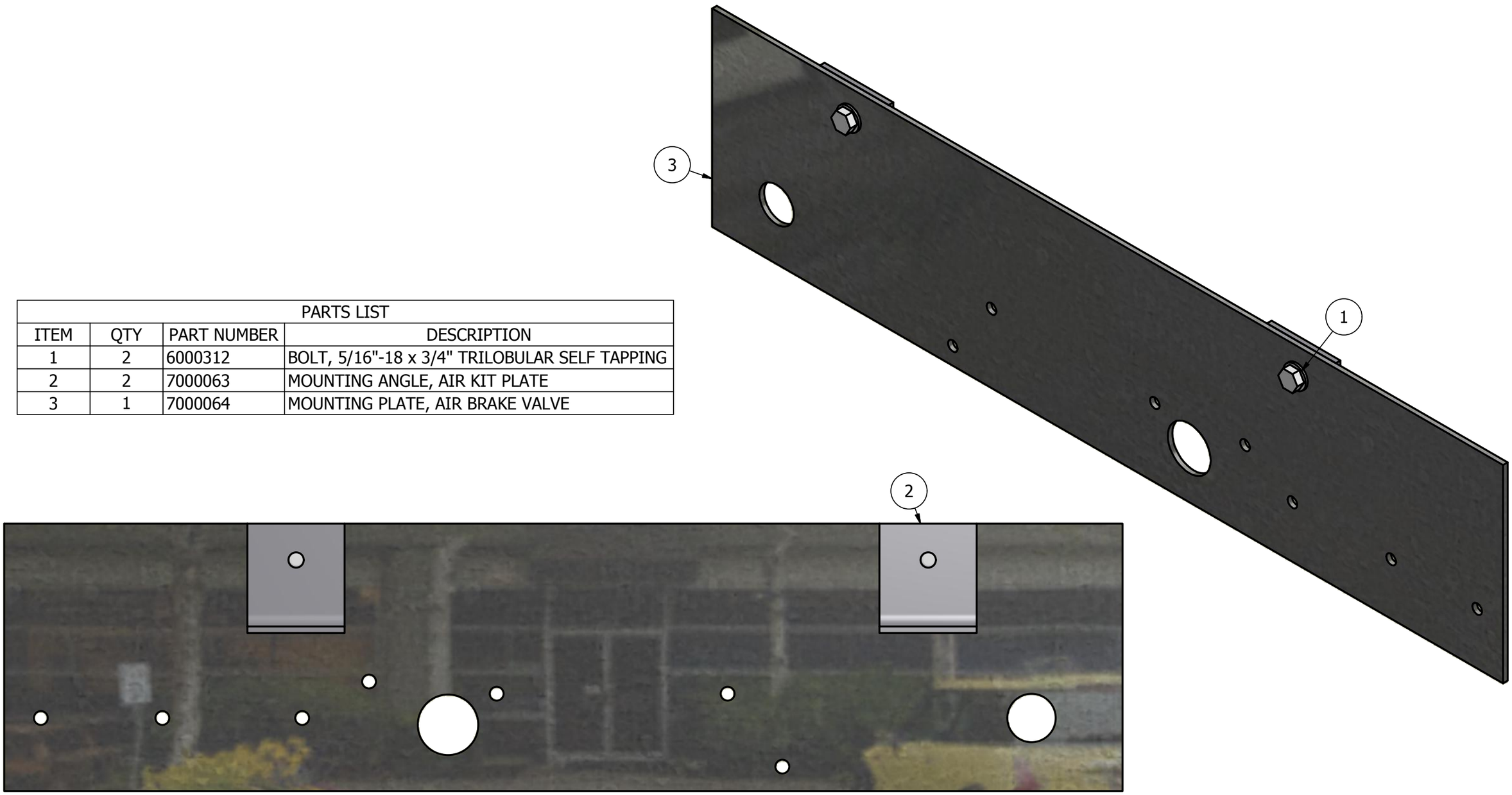
AIR FILTER ASSM PN: 700N370



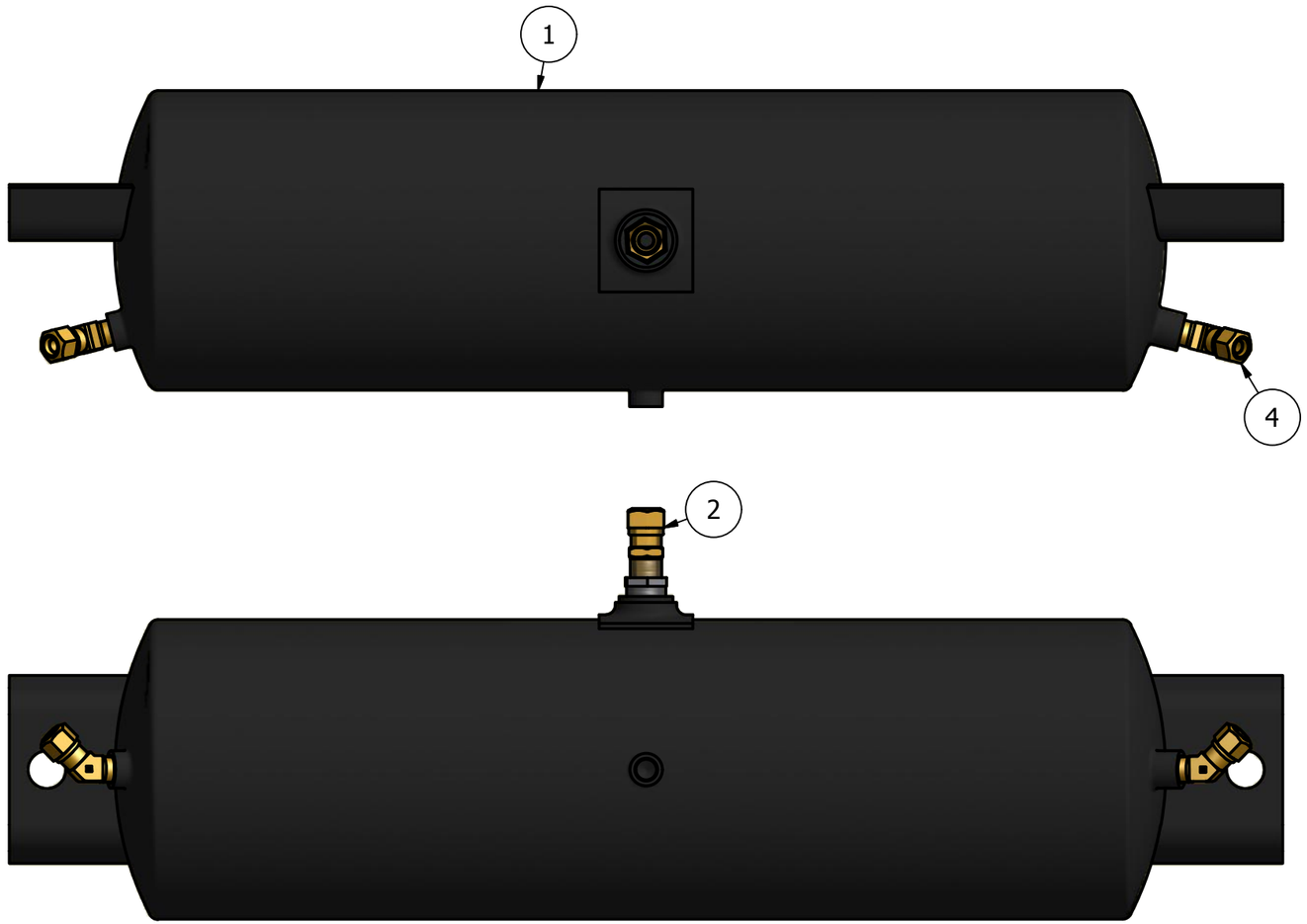
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	6000345	BOLT, 5/16"- 18 x 2"
2	1	7000110	VALVE, FILTER LINE - AIR BRAKE
3	1	7000143	FITTING, MALE 68NTA-8-6
4	1	7000147	FITTING, MALE BRANCH TEE 272NTA-8-6

AIR BRAKE VALVE MOUNTING PLATE ASSM
PN: 700N371

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	6000312	BOLT, 5/16"-18 x 3/4" TRILOBULAR SELF TAPPING
2	2	7000063	MOUNTING ANGLE, AIR KIT PLATE
3	1	7000064	MOUNTING PLATE, AIR BRAKE VALVE



AIR TANK ASSM PN: 700N372



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	7000101	AIR TANK W/INVERVTED BRACKETS
2	1	7000218	FITTING, MALE 68NTA-10-8
3	1	7000219	FITTING, BUSHING 3/4" NPT TO 1/2 NPT
4	2	7045019	FITTING, ELBOW 45 DEG 279NTA-8-6

2017 XPO 28' TRAILER WITH P-HOOK
AIR BRAKE ASSEMBLY

RUBBER AIR BRAKE HOSE ASSEMBLY 700N381

	HOSE 7000210	FITTING 7000212
2 OF 7100164 29" HOSE ASSEMBLY	2. 67'	2
1 OF 7100169 25" HOSE ASSEMBLY	3. 10'	2
1 OF 7100198 35" HOSE ASSEMBLY	2. 17'	2

NYLON AIR BRAKE TUBE ASSEMBLY 700N344

7000971 3/8" NYLON TUBE BLUE

1 CUT AT 28' 0"
1 CUT AT 18"
1 CUT AT 10"

TOTAL = 30. 5'

7000968 1/2" NYLON TUBE PARKER BLACK

1 CUT AT 28' 6"
2 CUT AT 60"
2 CUT AT 21"
1 CUT AT 36"
1 CUT AT 12"

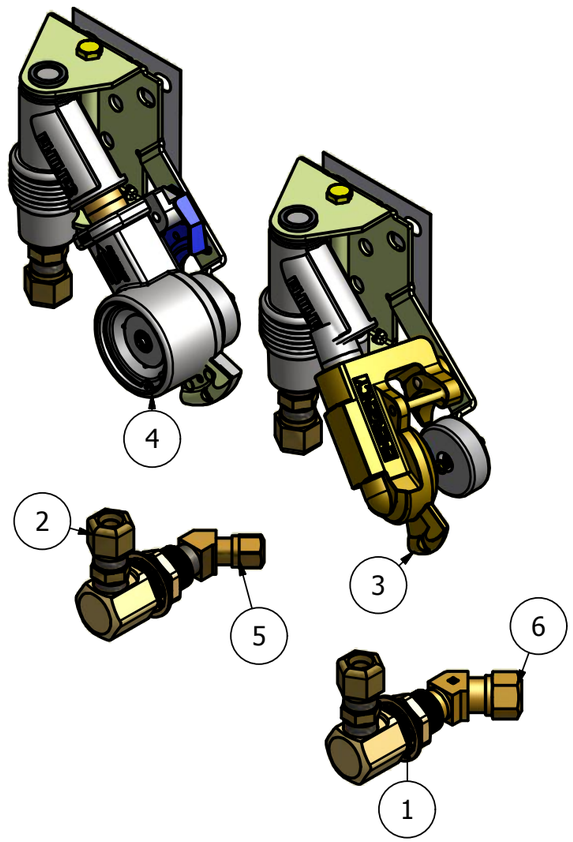
TOTAL = 46' 6"

7000211 5/8" NYLON TUBE PARKER BLACK

1 CUT AT 12"

TOTAL = 1'

GLADHAND ASSM. - FRONT PN: 700N382



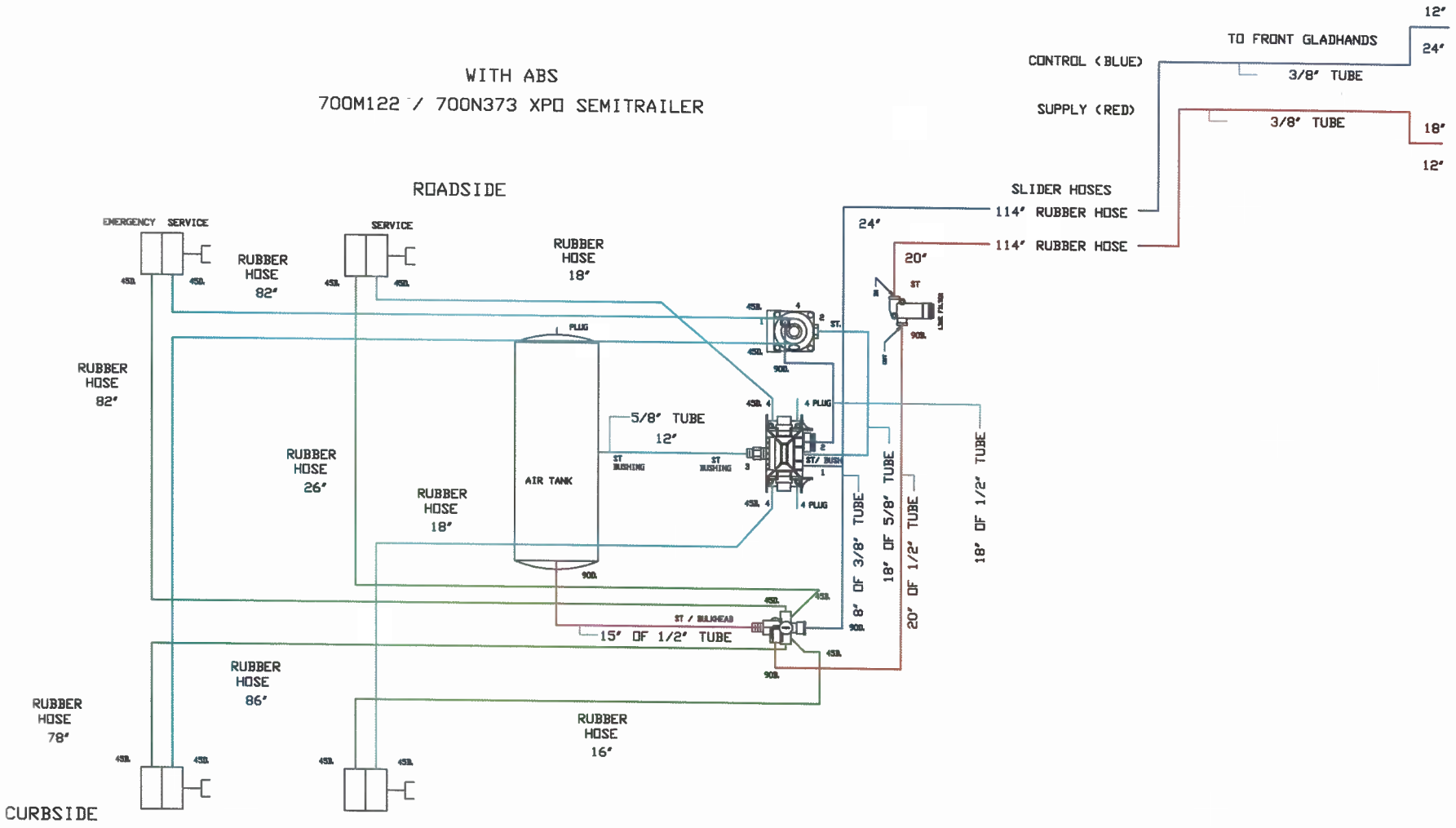
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	7000134	ANCHOR COUPLING FOR GLAD HANDS
2	4	7000141	FITTING, MALE 68NTA-6-6
3	1	7001256	GLADHAND, FRONT 45D EMERGENCY
4	1	7001274	GLADHAND, SERVICE SWINGER W/QUICK E
5	1	7045007	FITTING, ELBOW 45 DEG TUBE 279NTA-6-6
6	1	7045019	FITTING, ELBOW 45 DEG 279NTA-8-6

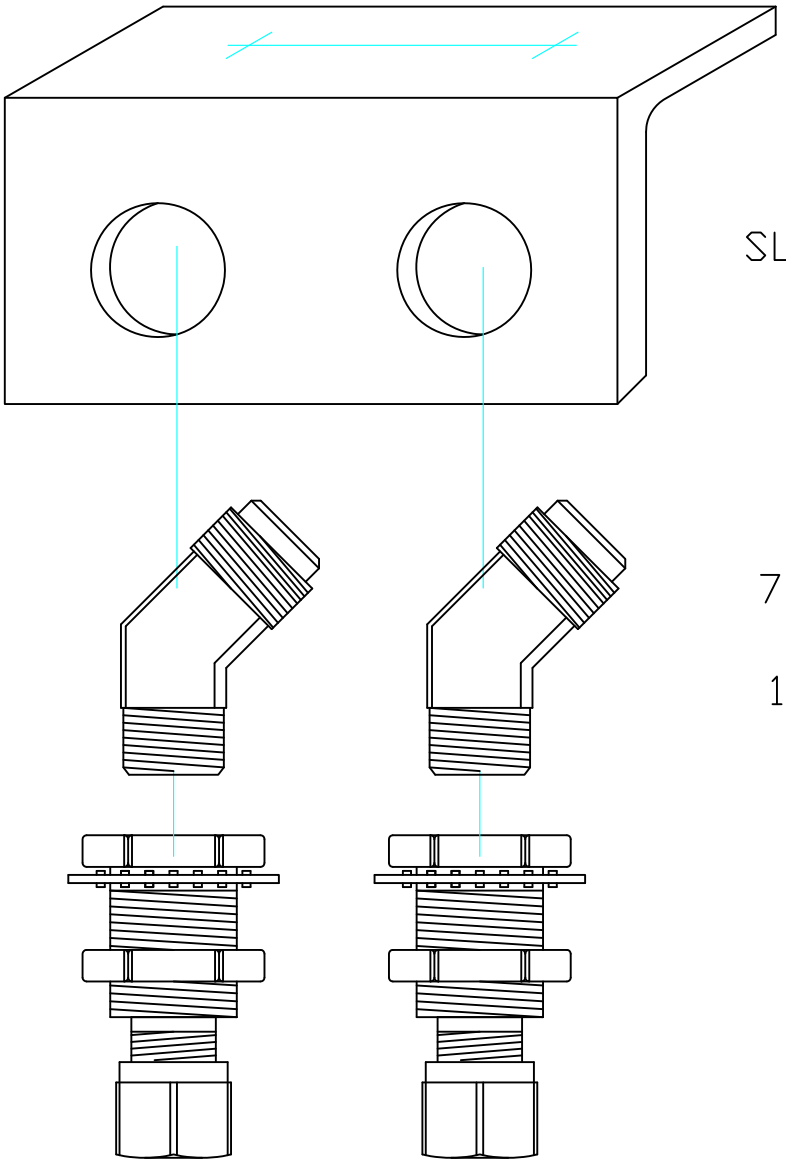
AIR BRAKE ASSEMBLY

LTL 48’ & 53’ TRAILER
PN: 700M122

WITH ABS

700M122 / 700N373 XPO SEMITRAILER





2104521 (1)
SLIDER HOSE ANGLE

7000216 (2)
PARKER
159 F-6-6

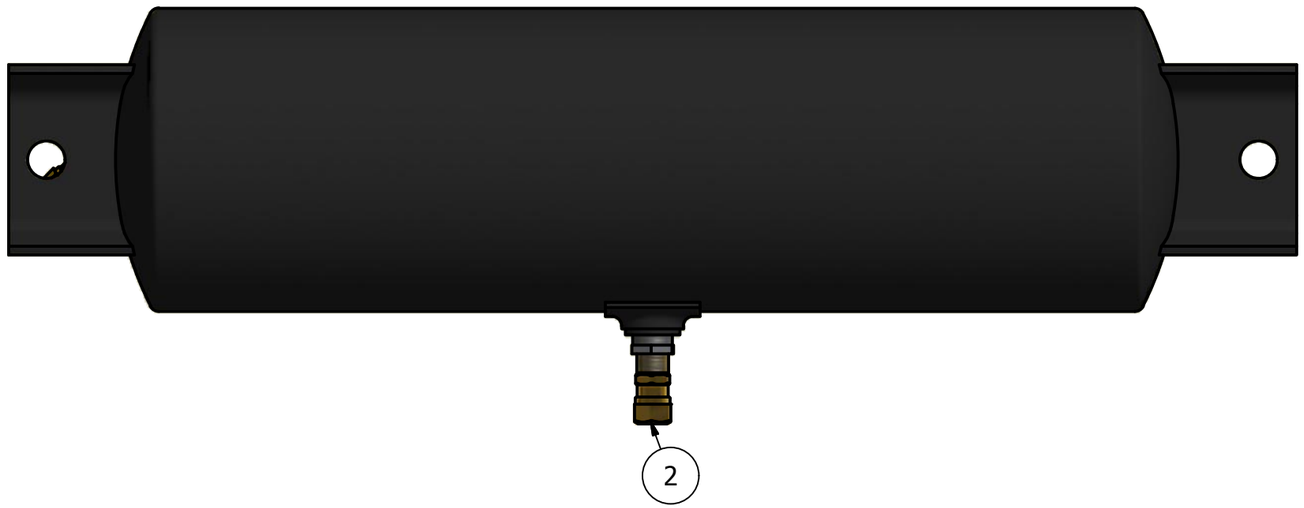
7045035 (2)
PARKER
66NTA-6-6

700N253
BOGIE HOSE HANGER ASSEMBLY

2017 XPO 48′ & 53′ TRAILER
700M122 AIR BRAKE ASSEMBLY
700N373 AIR BRAKE HOSE ASSEMBLY
REVISED 4-04-2017

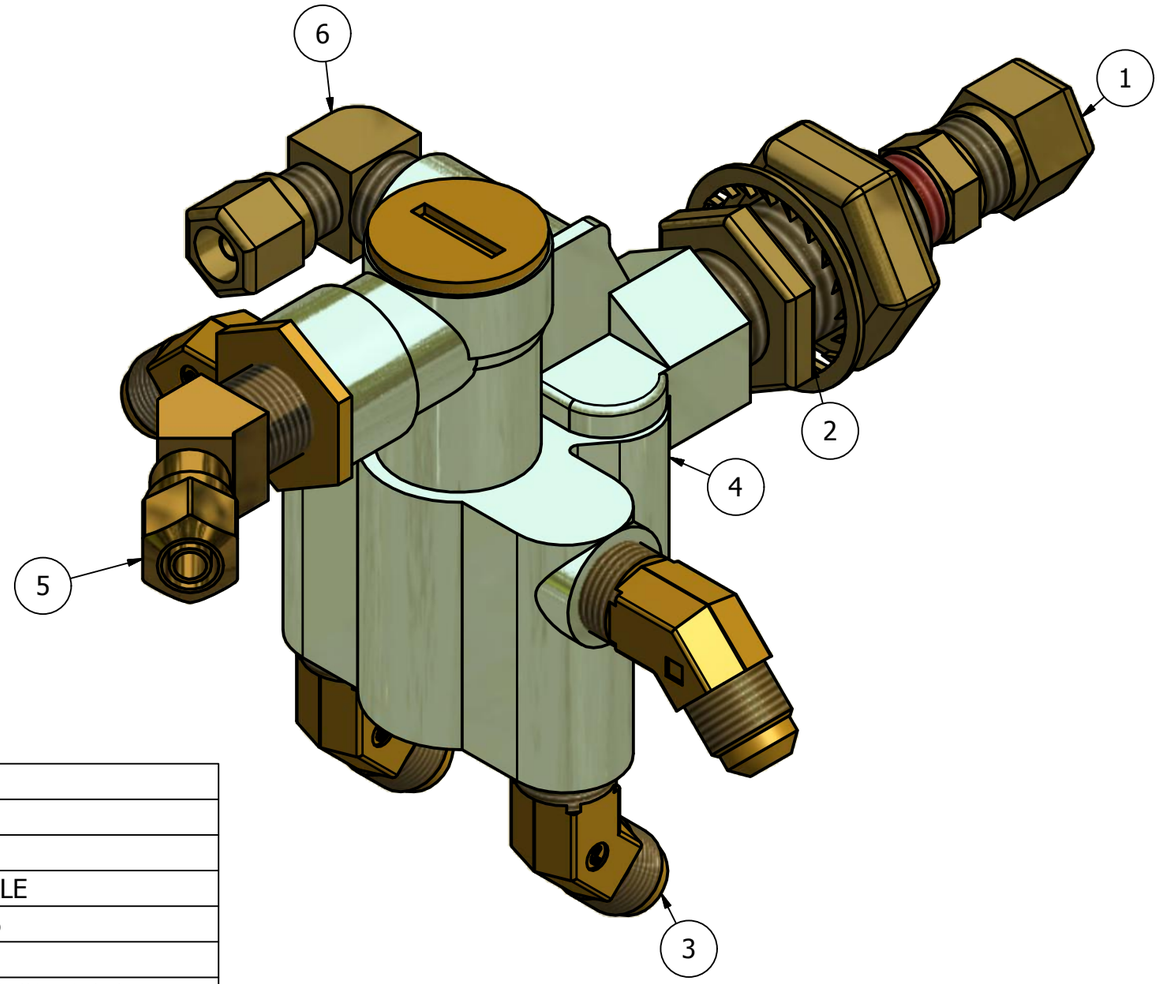
RUBBER AIR BRAKE HOSE ASSEMBLY	HOSE 7000210	FITTING 7000212
1 OF 7000191 16″ HOSE ASSEMBLY	1.333′	2
2 OF 7100143 18″ HOSE ASSEMBLY	1.500′	2
1 OF 7100163 26″ HOSE ASSEMBLY	2.166′	2
1 OF 7100141 78″ HOSE ASSEMBLY	6.500′	2
2 OF 7100190 82″ HOSE ASSEMBLY	6.833″	2
1 OF 7100188 86″ HOSE ASSEMBLY	7.166′	2
2 OF 7100187 114″ HOSE ASSEMBLY	9.500′	2

AIR TANK ASSEMBLY P/N: 700N375



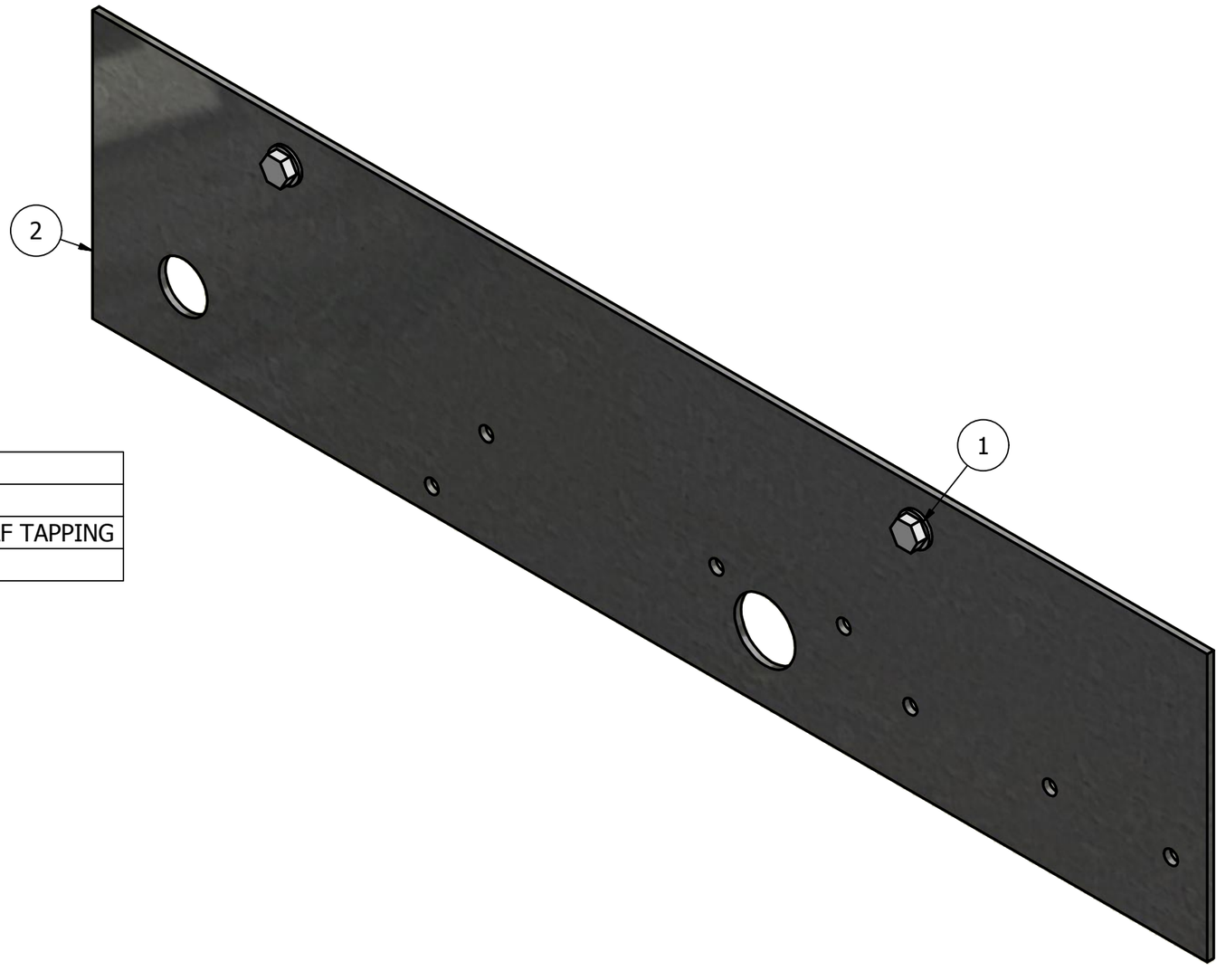
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	7000102	AIR TANK W/INVERVTED BRACKETS
2	1	7000218	FITTING, MALE 68NTA-10-8
3	1	7000219	FITTING, BUSHING 3/4" NPT TO 1/2 NPT
4	1	7000851	PIPE PLUG, 3/8"

SPRING BRAKE CONTROL P/N: 700N376



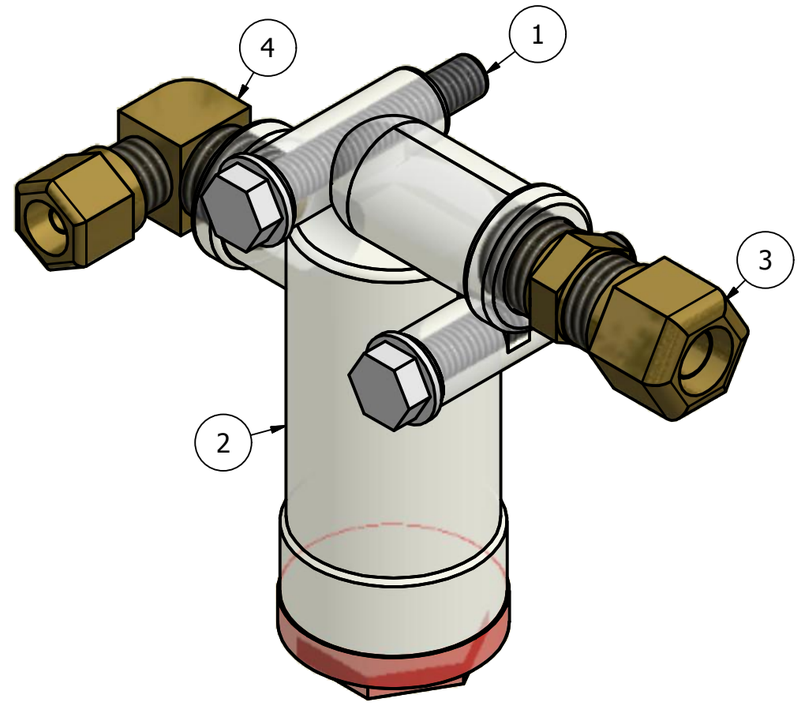
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	7000143	FITTING, MALE 68NTA-8-6
2	1	7000188	CLAMPING STUD, 3/4" x 1/2" MALE
3	4	7000216	FITTING, MALE 45 DEG 159F-6-6
4	1	7001213	VALVE, SPRING CONTROL
5	1	7045007	FITTING, ELBOW 45 DEG TUBE 279NTA-6-6
6	1	7045008	FITTING, ELBOW 90 DEG 269NTA-6-6

AIR BRAKE VALVE MOUNTING PLATE ASSM
PN: 700N377



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	6000312	BOLT, 5/16"-18 x 3/4" TRILOBULAR SELF TAPPING
2	1	7000064	MOUNTING PLATE, AIR BRAKE VALVE

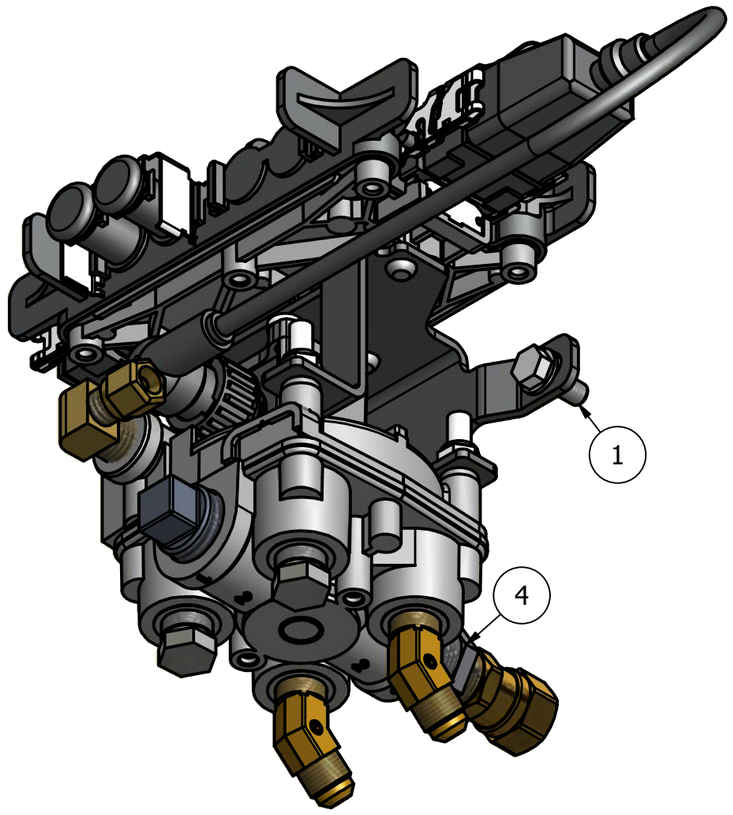
AIR FILTER ASSM PN: 700N378

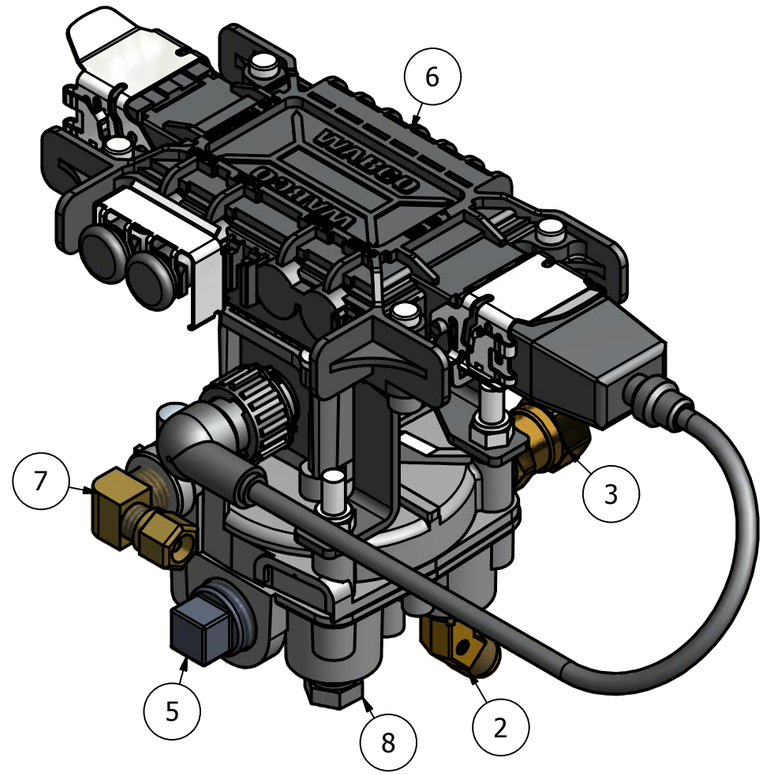


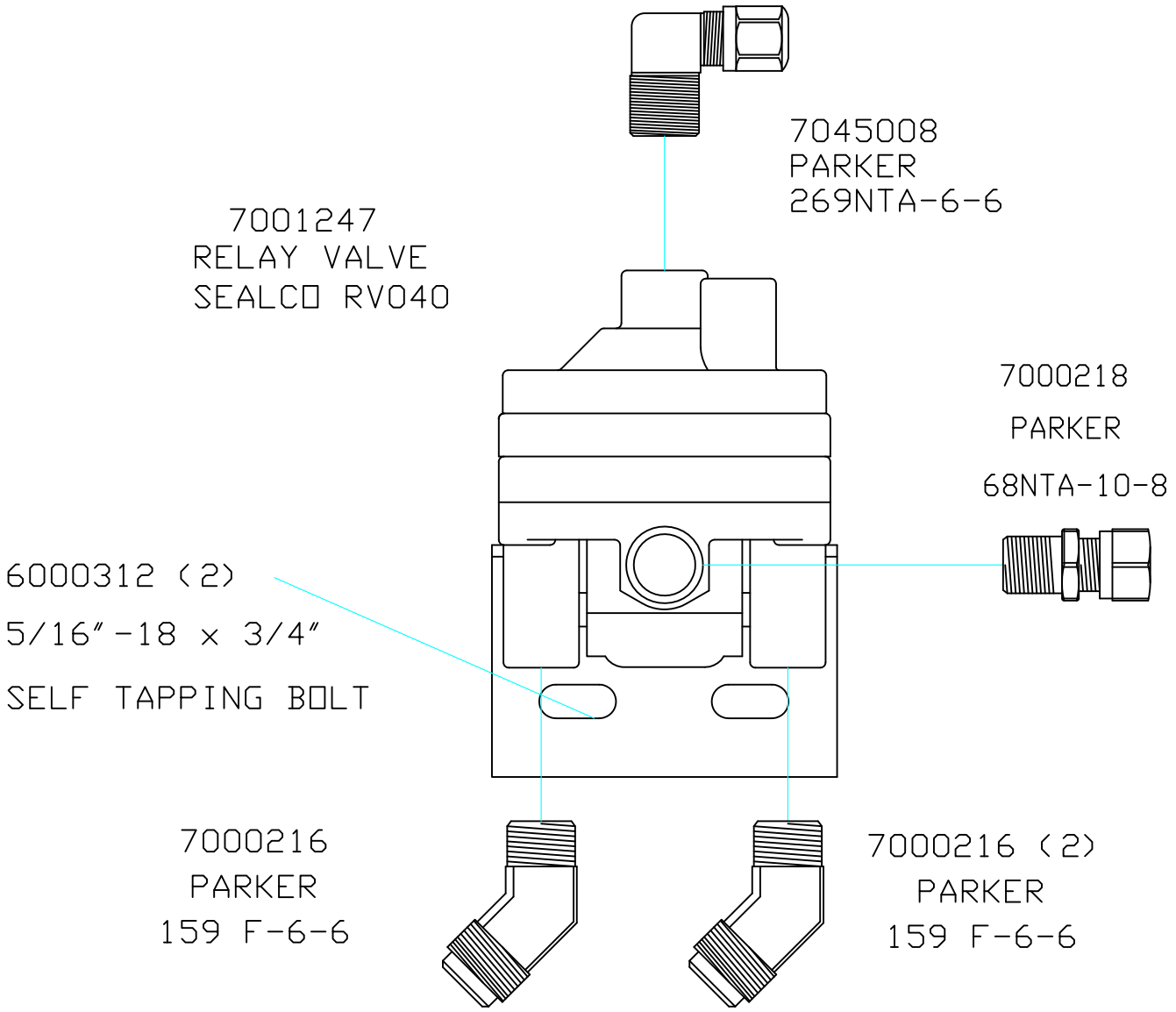
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	6000345	BOLT, 5/16"- 18 x 2"
2	1	7000110	VALVE, FILTER LINE - AIR BRAKE
3	1	7000141	FITTING, MALE 68NTA-8-6
4	1	7045008	FITTING, ELBOW 90 DEG 269NTA-6-6

ABS VALVE ASSM PN: 700N379

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	6000312	BOLT, 5/16"-18 x 3/4" TRILOBULAR SELF TAPPING
2	2	7000216	MALE ELBOW FITTING, 45 DEG 159F-6-6
3	1	7000218	FITTING, MALE 68NTA-10-8
4	1	7000219	FITTING, BUSHING 3/4" NPT TO 1/2" NPT
5	1	7000856	PIPE PLUG, 3/4" NPT
6	1	7001229	VALVE, ABS- WABCO 2S/1M
7	1	7045008	FITTING, 90 DEG ELBOW 269NTA-6-6
8	2	7000851	PIPE PLUG, 3/8"



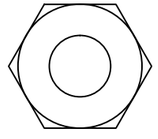


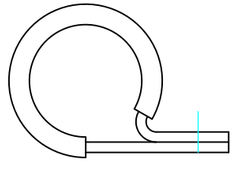


700N380

RELAY VALVE ASSEMBLY

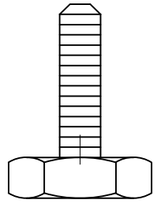
6100256 (2)
1/4"-20 KEP LOCK NUT





8000261 (4)
3/4" CLAMP

6000275 (2)
1/4"-20 x 3/4" BOLT



PARTS NOT SHOWN

CABLE TIE (BLACK)
P/N: 8000931 QTY: 120

700N520 AIR LINE FASTENER ASSEMBLY
CWF45-07, CWF48-09, CWF53-05

2017 XPO 48' TRAILER

700N383 AIR BRAKE TUBE ASSEMBLY

NYLON AIR BRAKE TUBE

REVISED 4-04-2017

7000971 3/8" NYLON TUBE PARKER PFT-6B-BLUE

1 PIECE CUT AT 8"
1 PIECE CUT AT 24"
1 PIECE CUT AT 34' 0"

7000966 3/8" NYLON TUBE PARKER PFT-6B-RED

1 PIECE CUT AT 20"
1 PIECES CUT AT 22"
1 PIECE CUT AT 34' 6"

7000968 1/2" NYLON TUBE PARKER PFT-8B-BLACK

1 PIECE CUT AT 24"

7000211 5/8" NYLON TUBE PARKER BLACK

1 CUT AT 17"
1 CUT AT 20"

2017 XPO 53' TRAILER

700N374 AIR BRAKE TUBE ASSEMBLY

NYLON AIR BRAKE TUBE

REVISED 4-04-2017

7000971 3/8" NYLON TUBE PARKER PFT-6B-BLUE

1 PIECE CUT AT 8"
1 PIECE CUT AT 24"
1 PIECE CUT AT 39' 0"

7000966 3/8" NYLON TUBE PARKER PFT-6B-RED

1 PIECE CUT AT 20"
2 PIECES CUT AT 22"
1 PIECE CUT AT 39' 6"

7000968 1/2" NYLON TUBE PARKER PFT-8B-BLACK

1 PIECE CUT AT 24"

7000211 5/8" NYLON TUBE PARKER BLACK

1 CUT AT 17"
1 CUT AT 18"

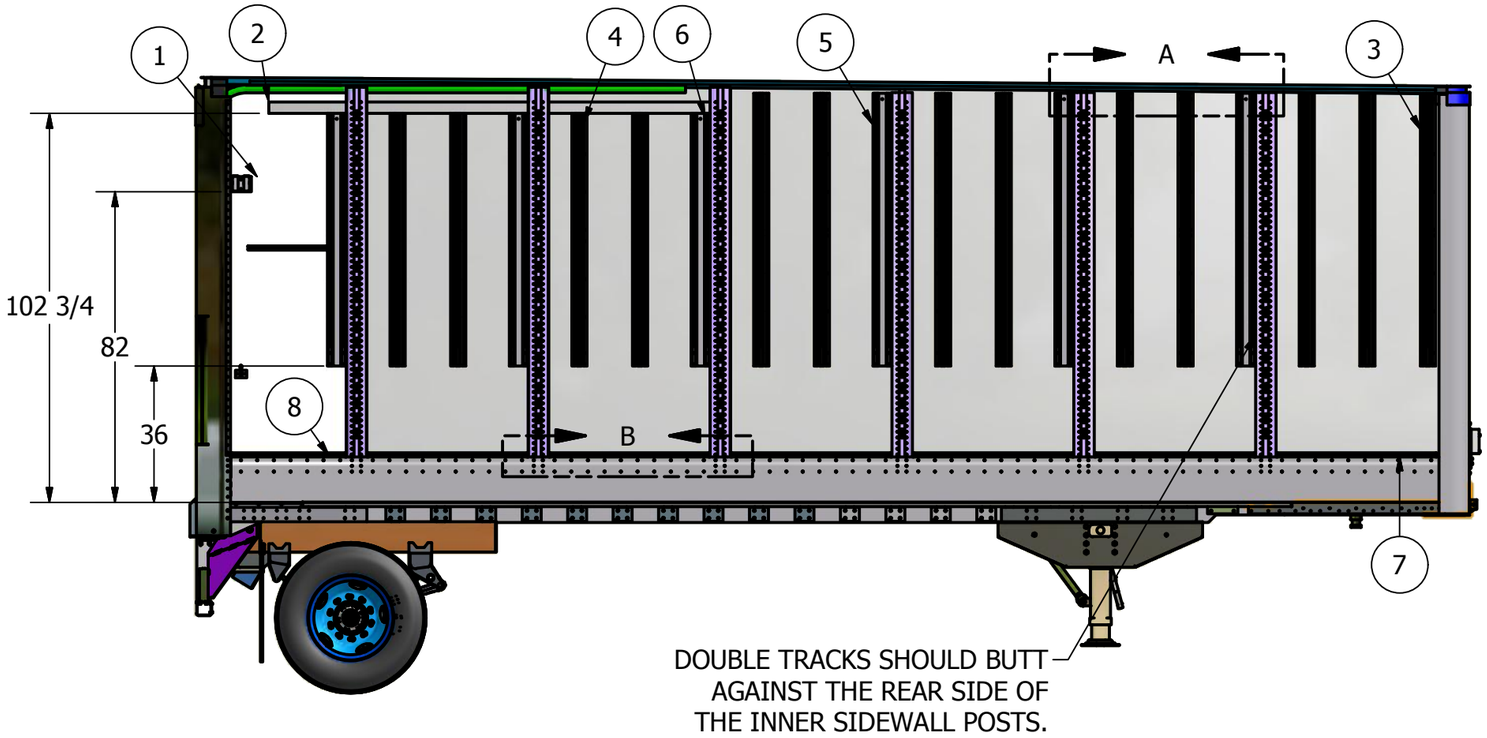
ANCRA ASSEMBLIES

LTL 28’, 48’ & 53’ TRAILERS

ANCRA “LIFT A DECK” ASSEMBLY

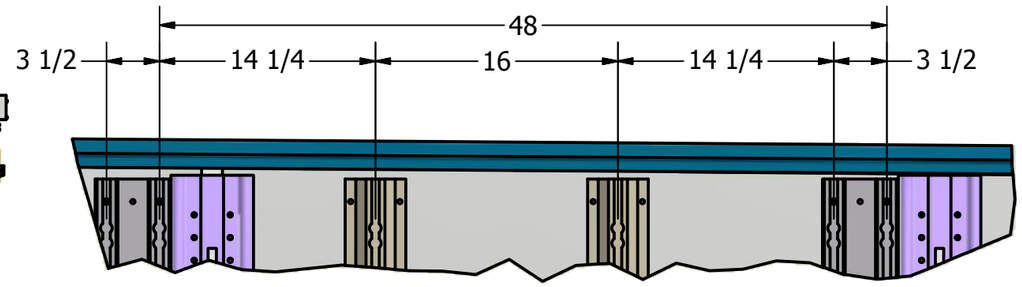
LTL 28’ TRAILER
PN: 421N923

ANCRA "LIFT A DECK", 28' TRAILER PN: 421N923



PARTS NOT SHOWN

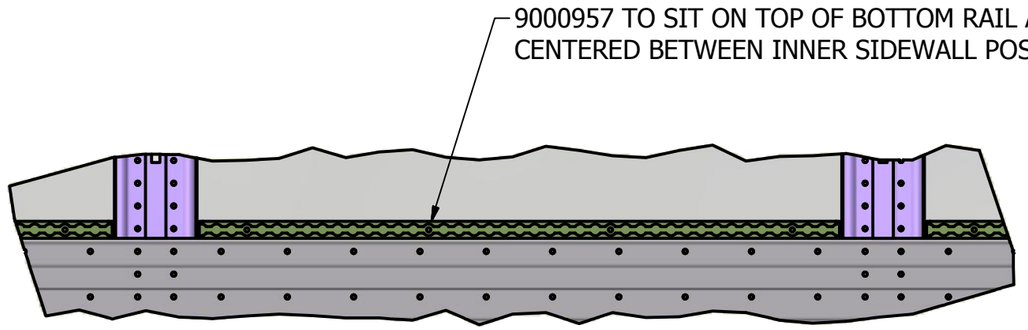
TRIGGER RELEASE BAR QTY: 1 PN:9000930
CARGO STRAP 2" x 16' BLUE STENCILED QTY: 8 PN: 9000932
BEAM STOP QTY: 50 PN: 9000931
DECK BEAM "LIFT-A-DECK" QTY: 25 PN: 9000913
DECAL, STRAP STORAGE QTY:1 PN: 7500407
DECAL, RELEASE HANDLE - ANCRA QTY: 1 PN: 7500406
RIVET, POP - SSD86SSBS (1/4" D. x 3/8" L.) QTY: 12 PN: 6300158
RIVET, POP - AB8-8CLD QTY: 744 PN: 6300174
TOP PLATE ASSM, TOOL HOLDER QTY: 1 PN: 421N891
BOTTOM PLATE ASSM. TOOL HOLDER QTY: PN: 421N892
HOLDER, STRAP QTY: 1 PN: 9000981



DETAIL A
SCALE 1/10

NOTE: ROAD SIDE SHOWN. QTY REPRESENTS R/S ONLY

900N923 - R/S			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	421N890	HOLDER, TOOL & STRAP
2	1	9000232	DOOR GUARD, UNPUNCHED
3	9	9000926	TRACK, 72" SINGLE
4	4	9000927	TRACK, 66.75" SINGLE TRACK
5	3	9000928	TRACK, ANCRA-72" DOUBLE
6	3	9000929	TRACK, 66.75" DOULBE
7	6	9000957	TRACK, ANCRA LOW-PRO
8	1	9000958	REAR TRACK

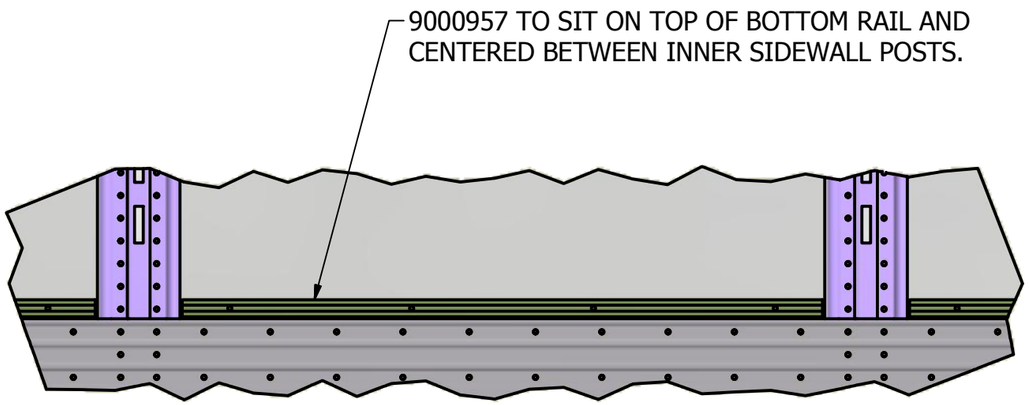


DETAIL B
SCALE 1/10

ANCRA “HORIZONTAL TIE-DOWN BAR” ASSEMBLY

LTL 48’ TRAILER
PN: 421N925

ANCRA "HORIZONTAL TIE-DOWN BAR" ASSM PN: 421N925



DETAIL A
SCALE 1/10

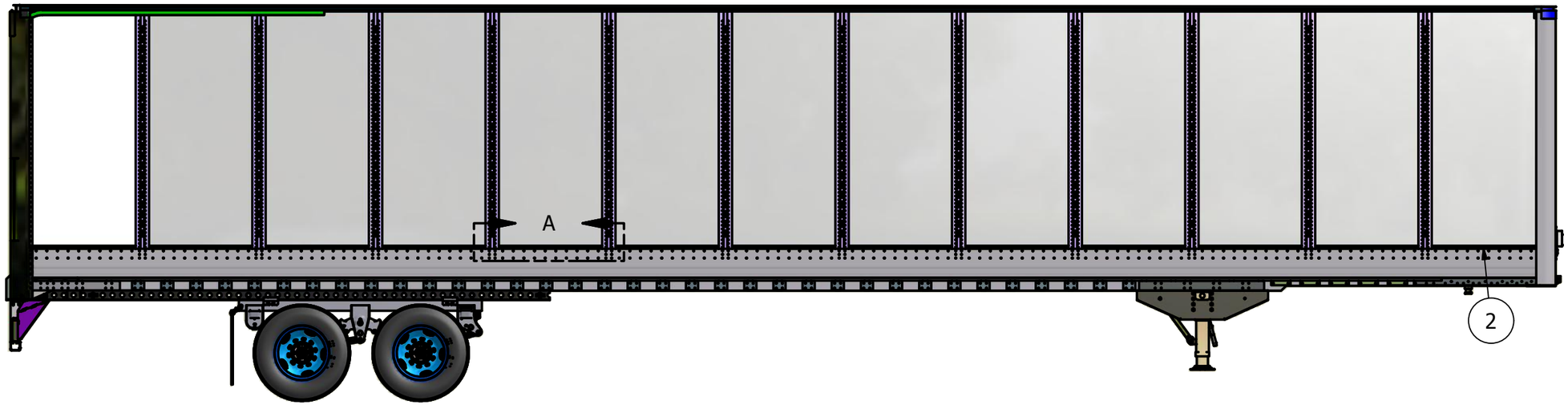
NOTE: ROAD SIDE SHOWN. QTY REPRESENTS R/S ONLY

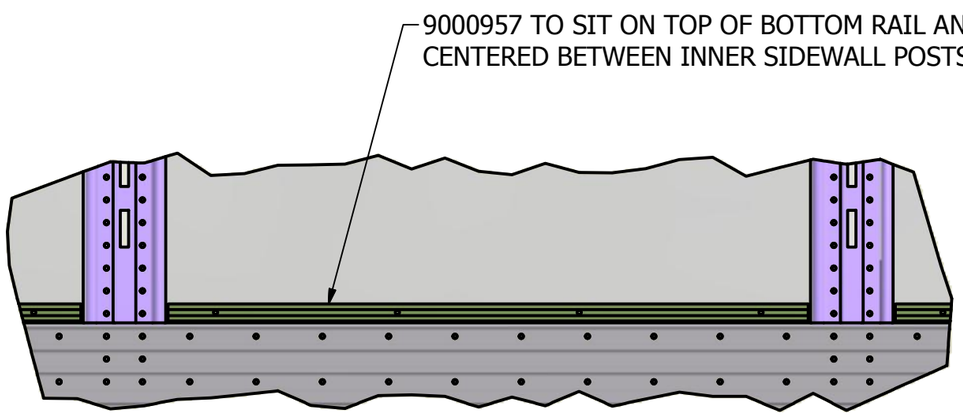
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	47	6300174	RIVET, POP -AB8-8CLD
2	11	9000957	TRACK, ANCRA LOW-PRO
3	1	9000958	REAR TRACK

ANCRA “HORIZONTAL TIE-DOWN” ASSEMBLY

LTL 53’ TRAILER
PN: 421N926

ANCRA "HORIZONTAL TIE-DOWN BAR" ASSEMBLY PN: 421N926





DETAIL A
SCALE 1/10

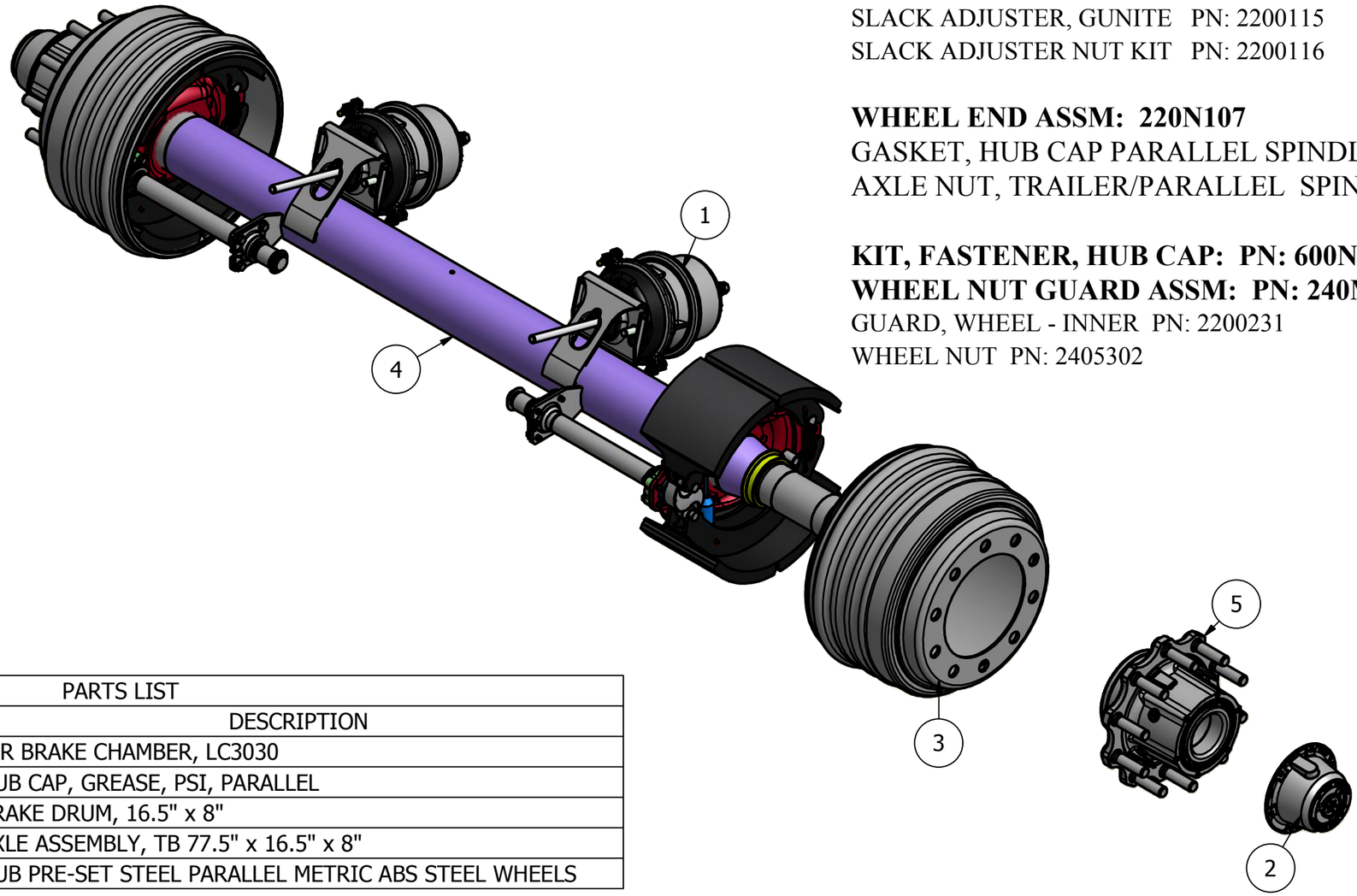
NOTE: ROAD SIDE SHOWN. QTY REPRESENTS R/S ONLY

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	52	6300174	RIVET, POP - AB8-8CLD
2	13	9000957	TRACK, ANCRA LOW-PRO

AXLE ASSEMBLY

LTL 28’, 48’ & 53’ TRAILERS
PN: 220M226

AXLE ASSEMBLY PN: 220M226



PARTS NOT SHOWN:

SLACK ADJUSTER ASSM: PN:220N078
SLACK ADJUSTER, GUNITE PN: 2200115
SLACK ADJUSTER NUT KIT PN: 2200116

WHEEL END ASSM: 220N107
GASKET, HUB CAP PARALLEL SPINDLE PN: 2200063
AXLE NUT, TRAILER/PARALLEL SPINDLE PN: 2200064

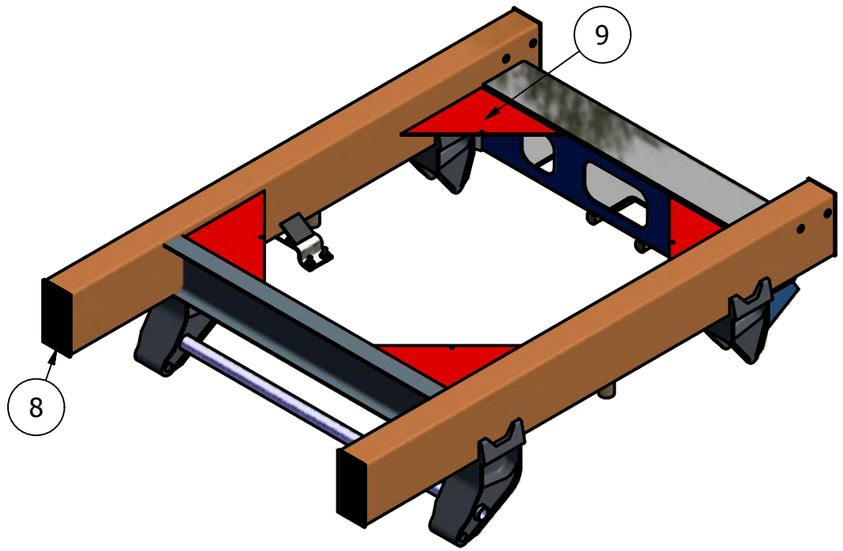
KIT, FASTENER, HUB CAP: PN: 600N001
WHEEL NUT GUARD ASSM: PN: 240M282
GUARD, WHEEL - INNER PN: 2200231
WHEEL NUT PN: 2405302

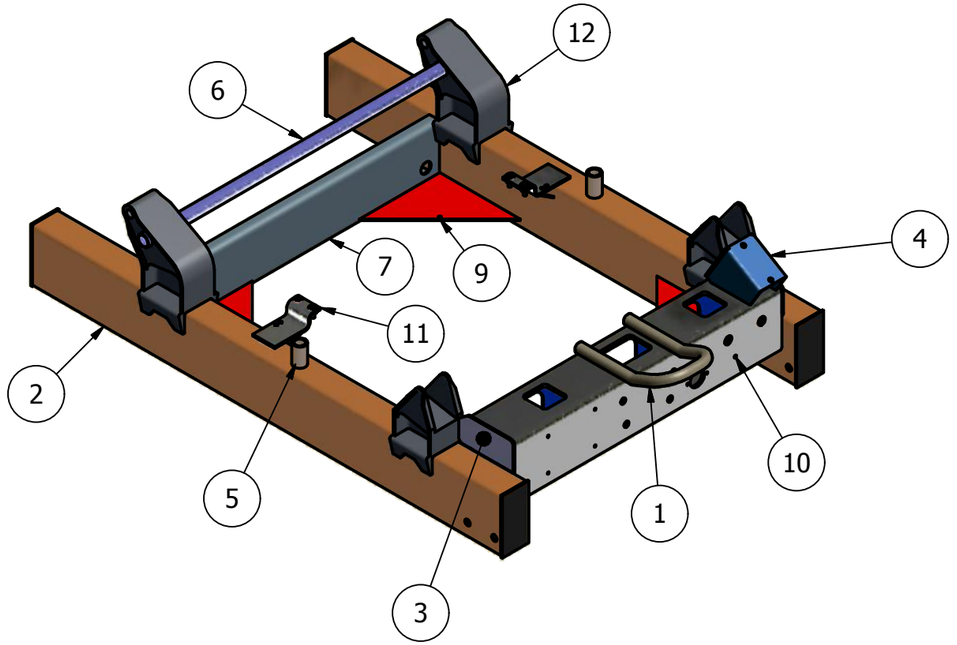
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	2200199	AIR BRAKE CHAMBER, LC3030
2	2	2200229	HUB CAP, GREASE, PSI, PARALLEL
3	2	2200282	BRAKE DRUM, 16.5" x 8"
4	1	2200306	AXLE ASSEMBLY, TB 77.5" x 16.5" x 8"
5	2	2200307	HUB PRE-SET STEEL PARALLEL METRIC ABS STEEL WHEELS

BOGIE ASSEMBLIES

LTL 28’, 48’ & 53’ TRAILERS

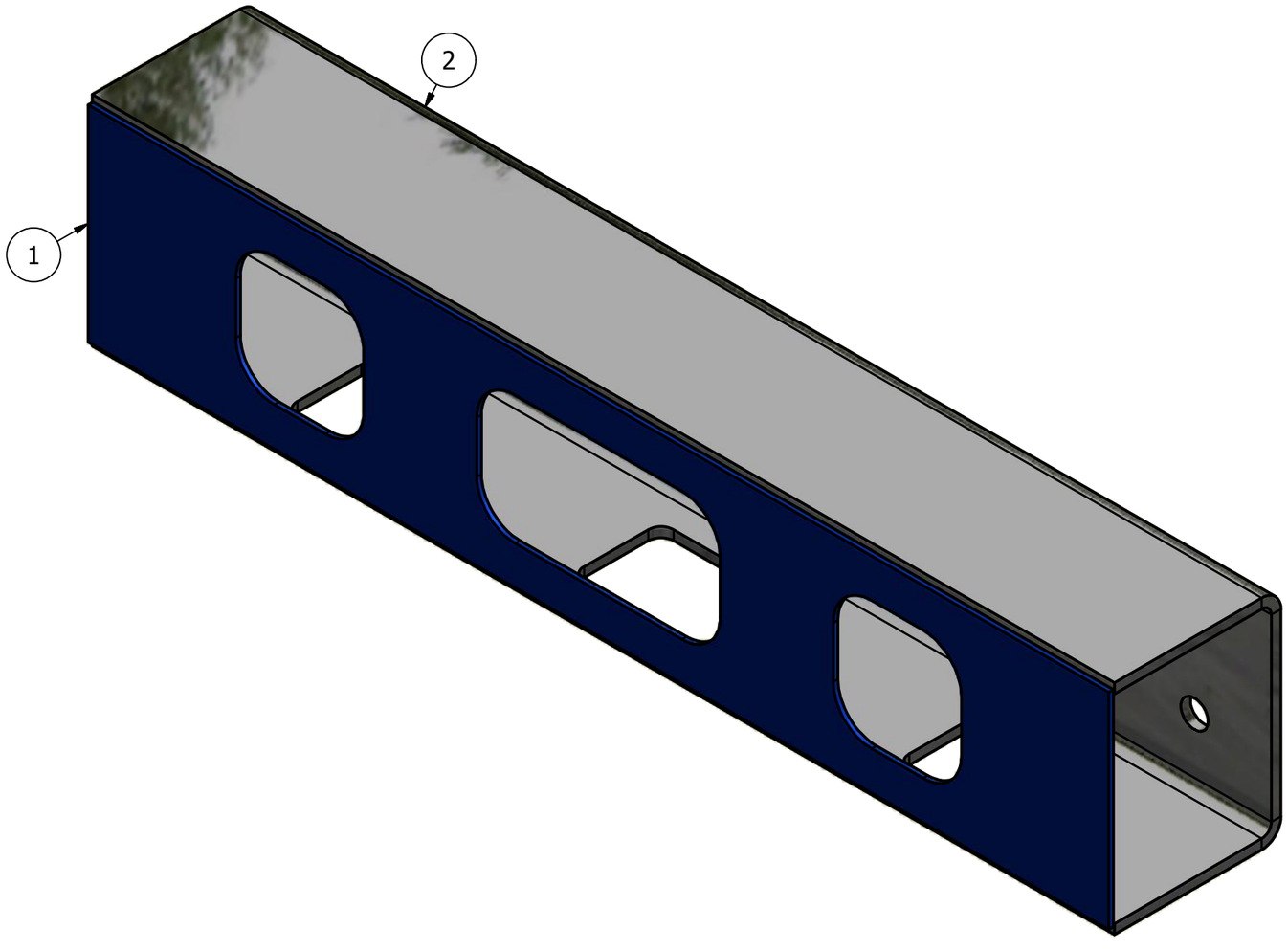
BOGIE ASSEMBLY PN: 210M100





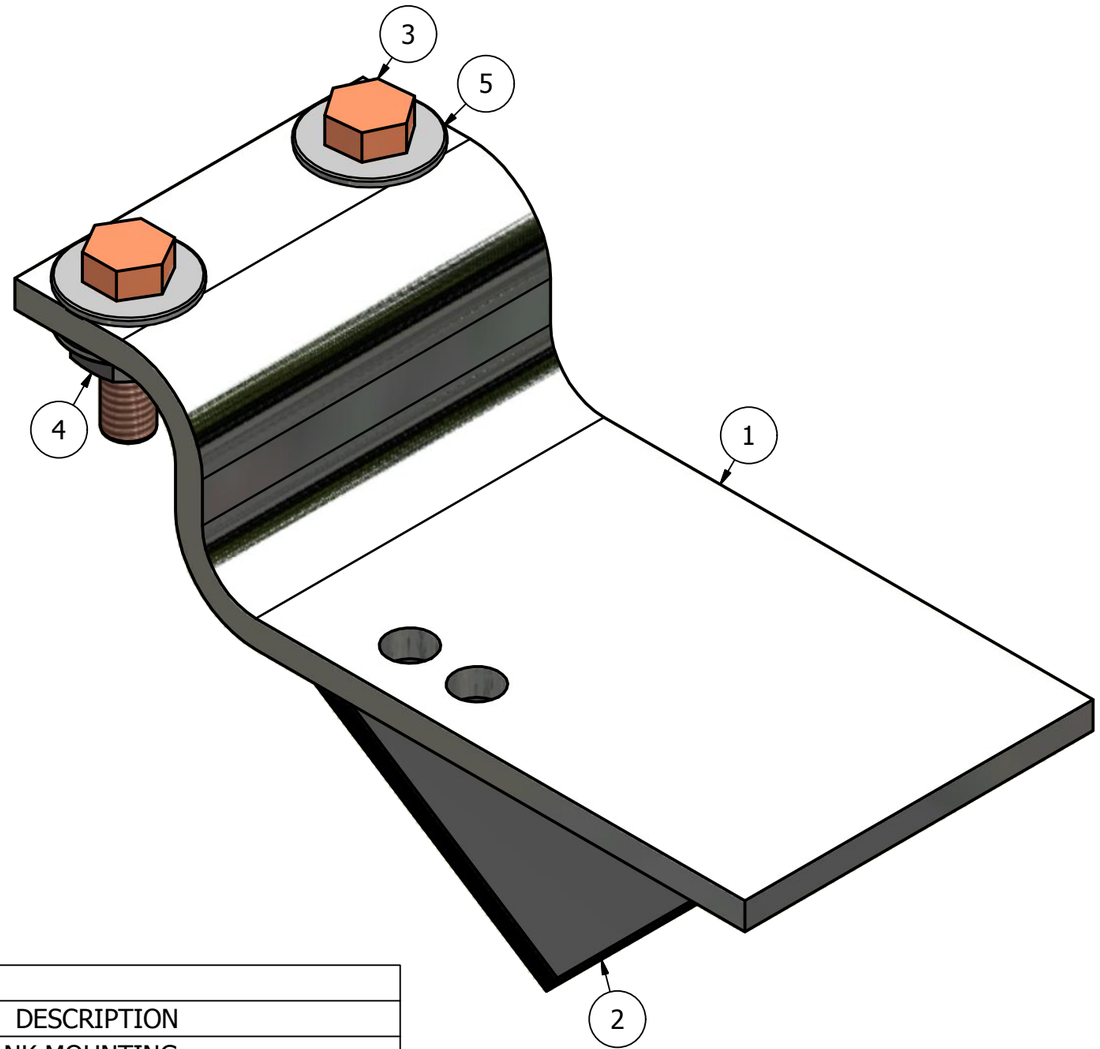
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2100257	SAFETY CHAIN HOOK
2	2	2100401	BOGIE TUBE
3	2	2100404	P-HOOK TUBE GUSSET
4	1	2100408	DUMMY GLADHAND HOLDER
5	2	2104607	AXLE STOP PIPE
6	1	2104614	TIE BAR PIPE
7	1	2107619	CHANNEL SPREADER
8	4	2107652	BOGIE TUBE END CAP PLATE
9	4	2107671	INNER BOGIE TUBE TRIANGLE GUSSET
10	1	210N041	P-HOOK CHANNEL
11	1	210N762	AIR TANK BRACKET ASSEMBLY
12	1	230N038	SPRING HANGER ASSEMBLY

P-HOOK CHANNEL PN: 210N041



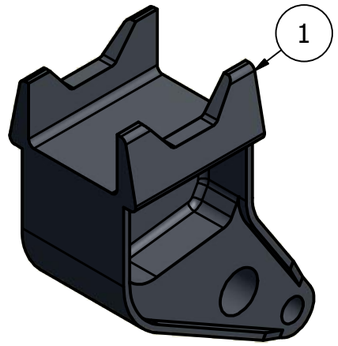
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2100402	PLATE, P-HOOK
2	1	2100403	CHANNEL, P-HOOK

BRACKET ASSM, AIR TANK PN: 210N762



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	2201656	BRACKET, AIR TANK MOUNTING
2	2	2201657	GUSSET, AIR TANK MOUNTING BRACKET
3	4	6000375	BOLT, 3/8-16 x 1 1/4" GRADE 8
4	4	6100381	NUT, 3/8-16 LOCK CROWN GRADE 8
5	8	6200376	WASHER, 3/8" FLAT USS PLATED

SPRING HANGER ASSEMBLY PN: 230N038

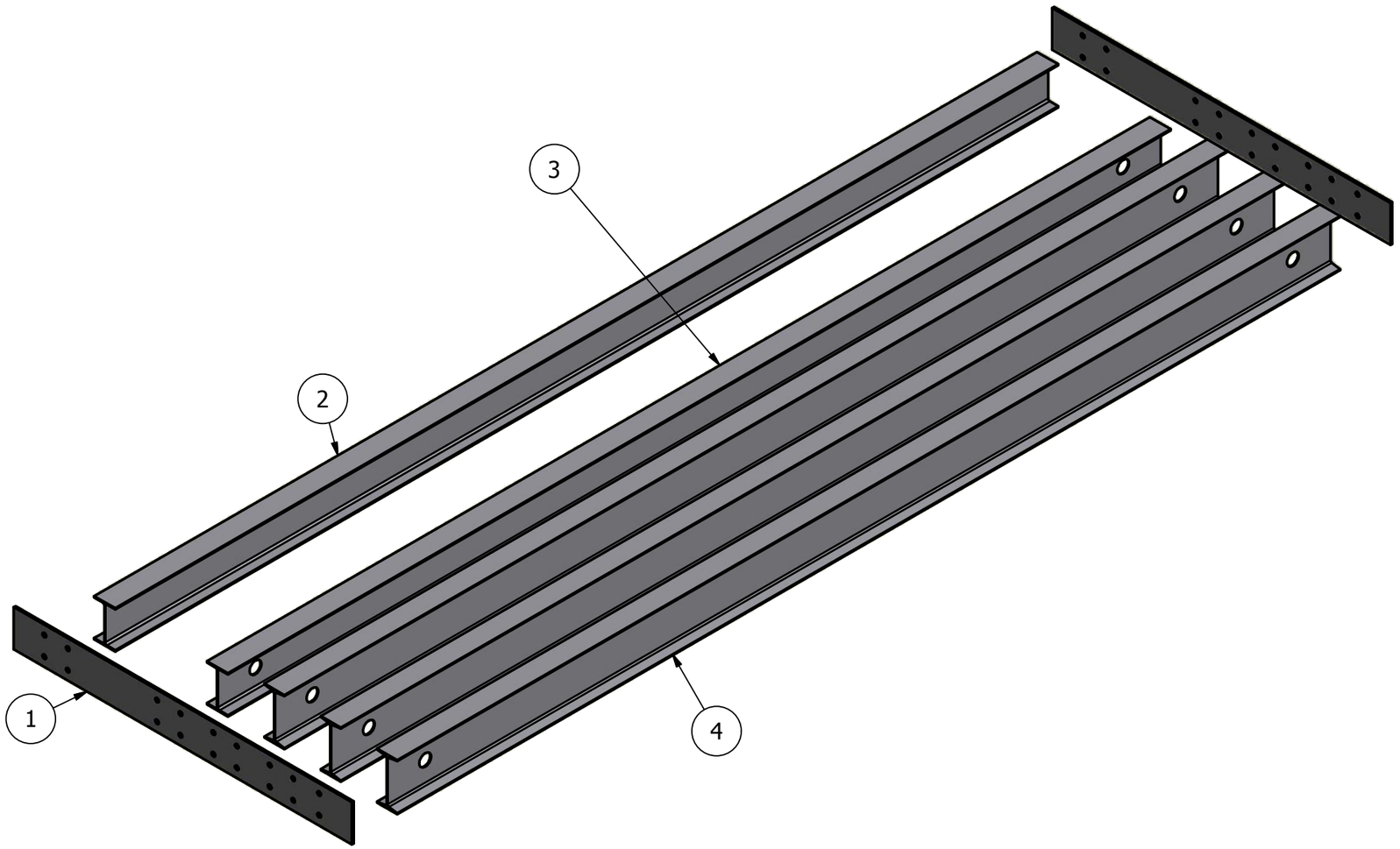


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	2300156	HANGER, STRADDLE CAST - FRONT
2	2	2300157	HANGER, STADDLE CAST - REAR
3	2	2300150	BUSHING, RUBBER - REAR HANGER

BOGIE SUB-FRAME ASSEMBLY

LTL 28’, 48’ & 53’ TRAILERS
PN: 330M049

BOGIE SUB-FRAME PN: 330M049

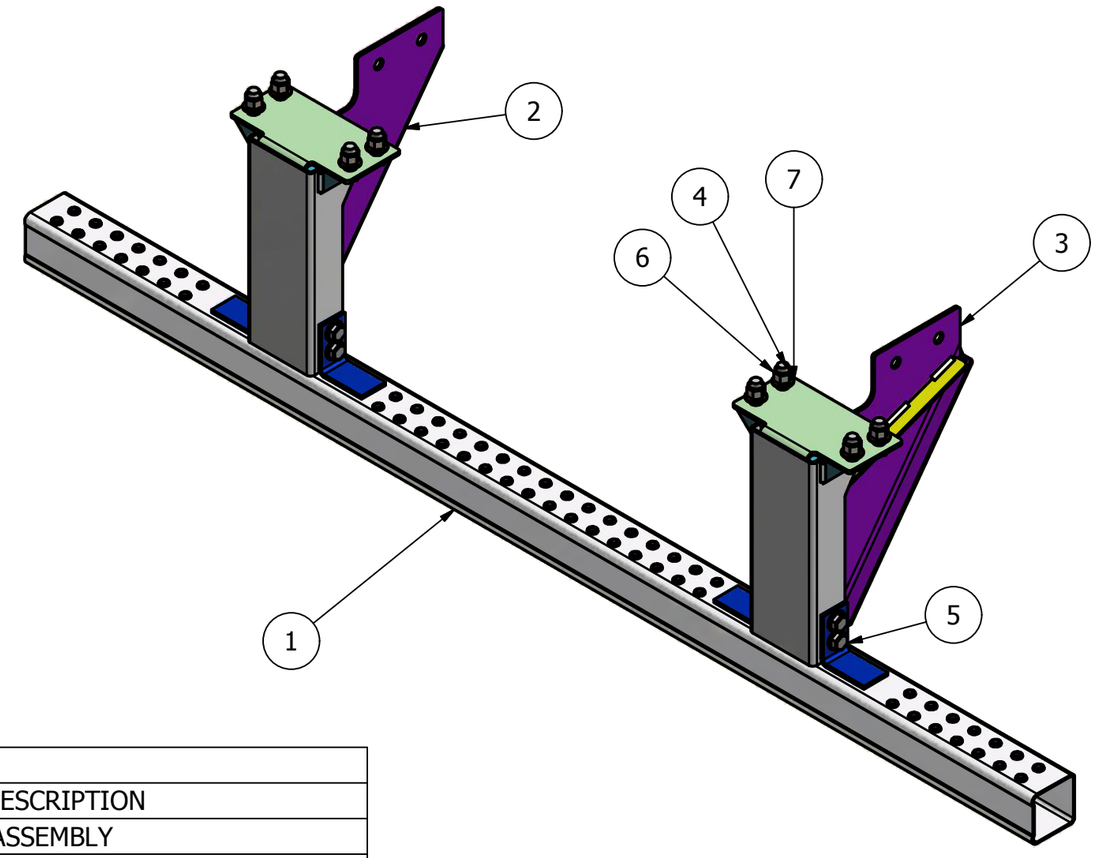


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	2100370	BOGIE SIDE PLATE
2	1	3307680	4" STEEL I-BEAM
3	1	3307683	I-BEAM, 4" x 100 3/8" 80 KSI
4	3	3307684	I-BEAM, 5" x 100 3/8", 80 KSI
5	1	750N094	LICENSE PLATE FASTENER ASSEMBLY

BUMPER ASSEMBLY

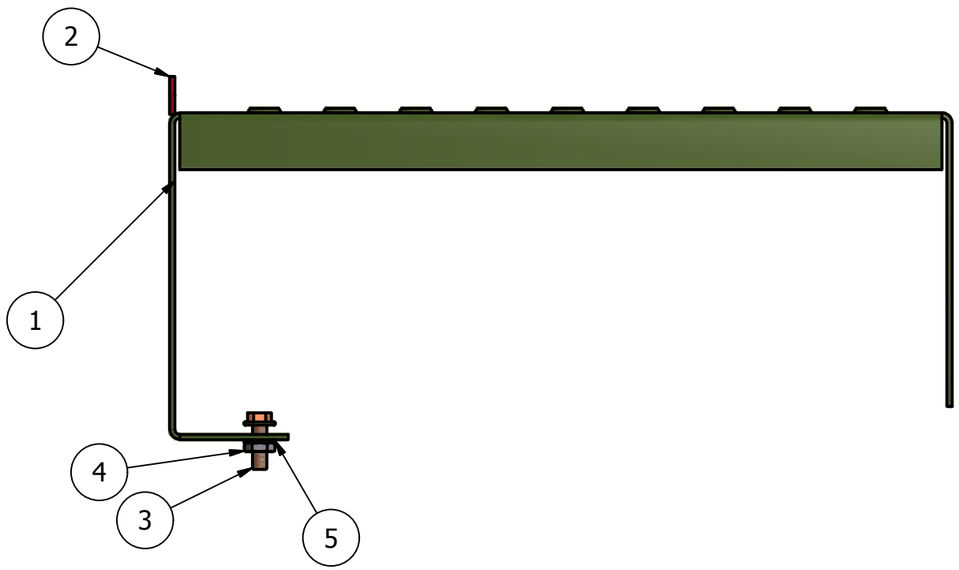
LTL 28’, 48’ & 53’ TRAILERS
PN: 210N121

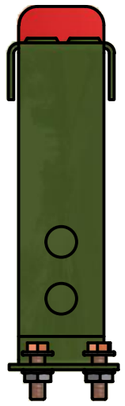
BUMPER ASSEMBLY PN: 210N121

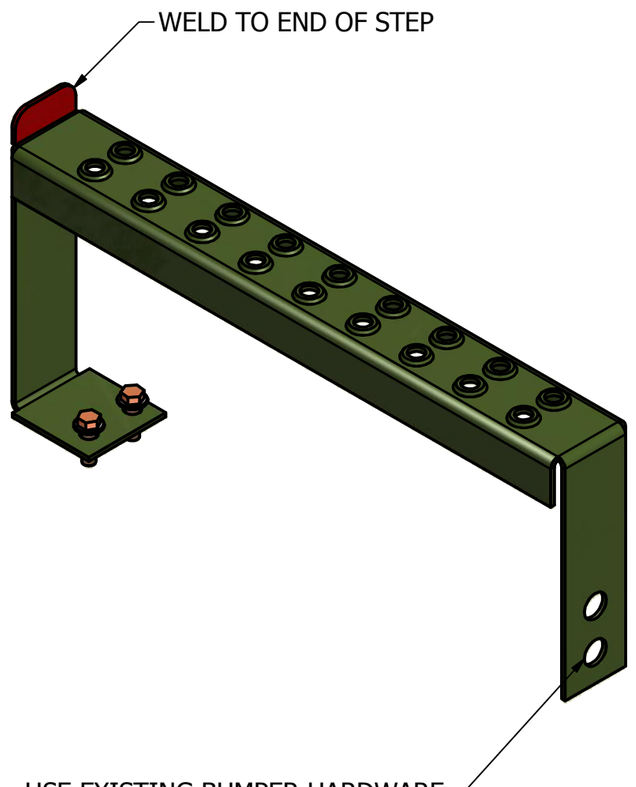


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	210N202	BUMPER/BRACKET ASSEMBLY
2	1	210N220	BUMPER CHANNEL ASSEMBLY, R/S
3	1	210N221	BUMPER CHANNEL ASSEMBLY, C/S
4	8	6000750	BOLT, 3/4-16 x 2" GRADE 5
5	8	6000751	BOLT, 3/4-16 x 1 1/2" GRADE 5
6	16	6100751	NUT, 3/4-16 NYLOK GRADE 5
7	16	6200751	WASHER, 3/4" FLAT USS PLATED
8	4	6300153	RIVET, POP - MAGNA-LOK 6-4 (3/16" D x 1/4" L)
9	1	7500000	PLATE, UNDER RIDE CERTIFICATION

BUMPER STEP ASSEMBLY PN: 210N125





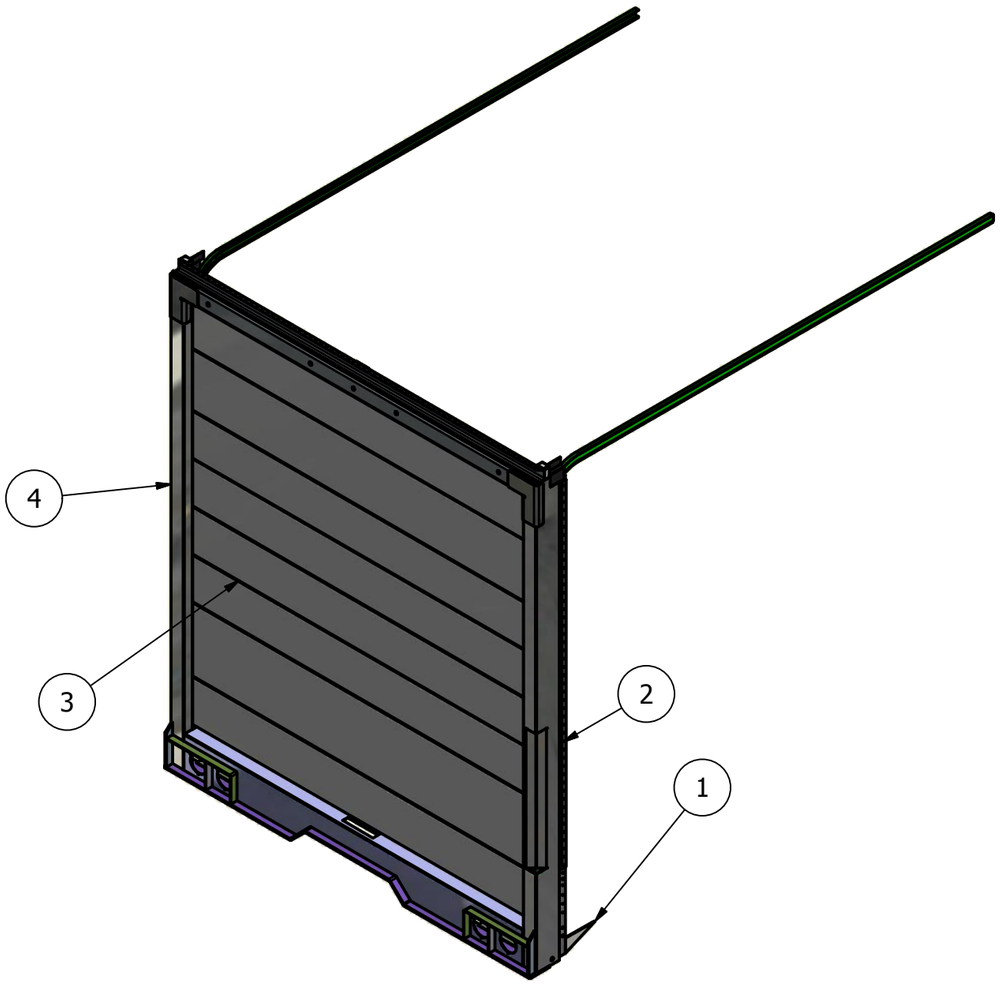


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2100378	BUMPER STEP
2	1	2100379	BUMPER STEP END PLATE
3	2	6000375	BOLT, 3/8-16 x 1 1/4" GRADE 8
4	2	6100381	NUT, 3/8-16 LOCK CROWN GRADE 8
5	4	6200378	WASHER, 3/8" FLAT SAE PLATED

DOOR ASSEMBLY

LTL 28’, 48’ & 53’ TRAILERS
PN: 500M101

DOOR ASSEMBLY PN: 500M101



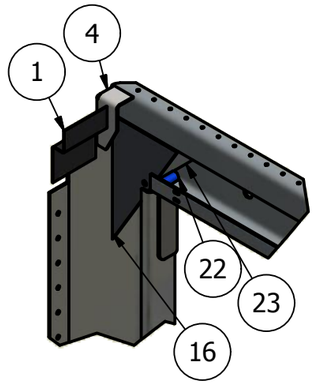
NOTE: 6300158 IS USED IN THE HORIZONTAL DOOR TRACKS
- 1 IN DOOR POST (PER SIDE)
- 3 IN FIRST SIDEWALL POST (PER SIDE)
- 3 IN SECOND SIDEWALL POST (PER SIDE)
- 1 IN THIRD SIDEWALL POST (PER SIDE)

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	4300565	DOOR FRAME GUSSET
2	2	4300585	SIDEWALL SHIM
3	1	4300592	DOOR, ROLL-UP, 1/4" COMPOSITE
4	1	430M032	DOOR FRAME ASSEMBLY
5	16	6300158	RIVET, POP - SSD86SSBS (1/4" D x 3/8" L)

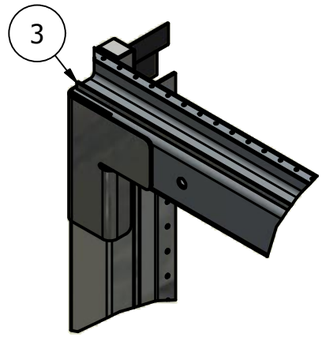
DOOR ASSEMBLY

LTL 28’, 48’ & 53’ TRAILERS
PN: 430M032

DOOR FRAME ASSM PN: 430M082

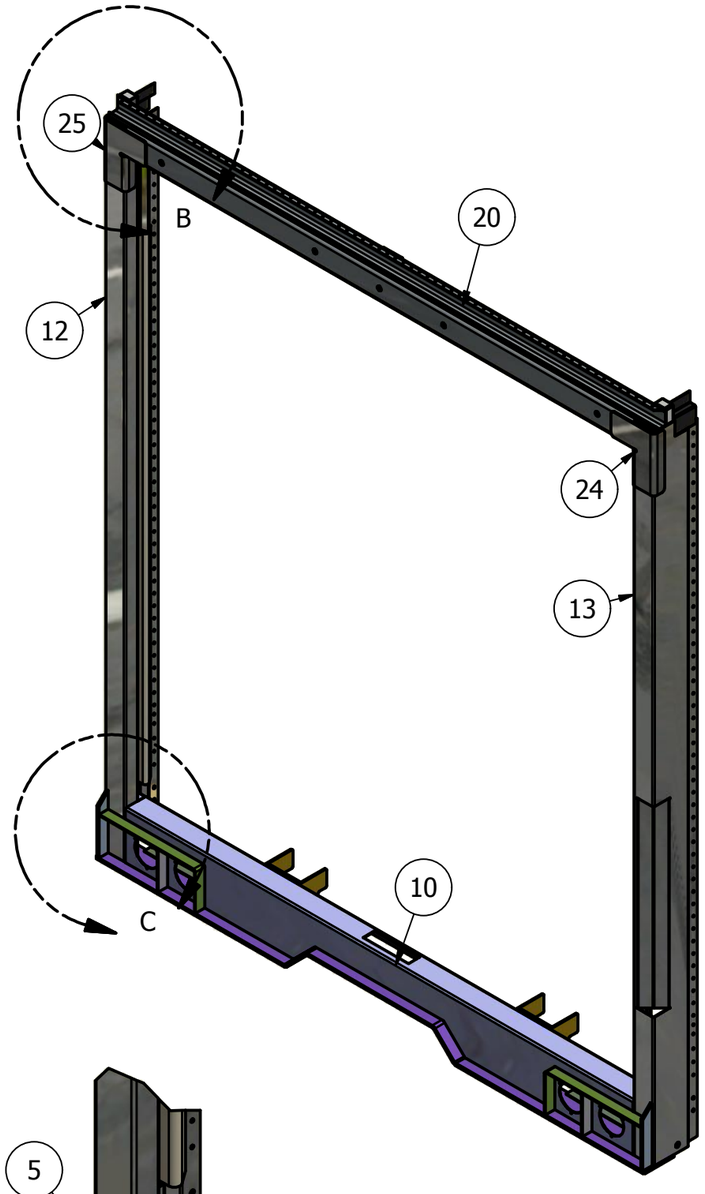


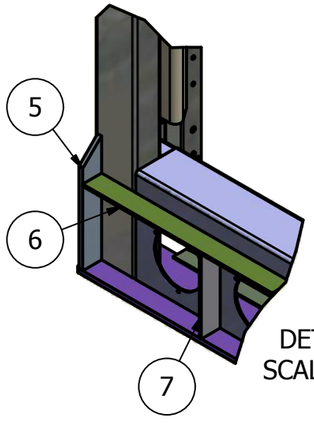
DETAIL A
SCALE 1 / 10



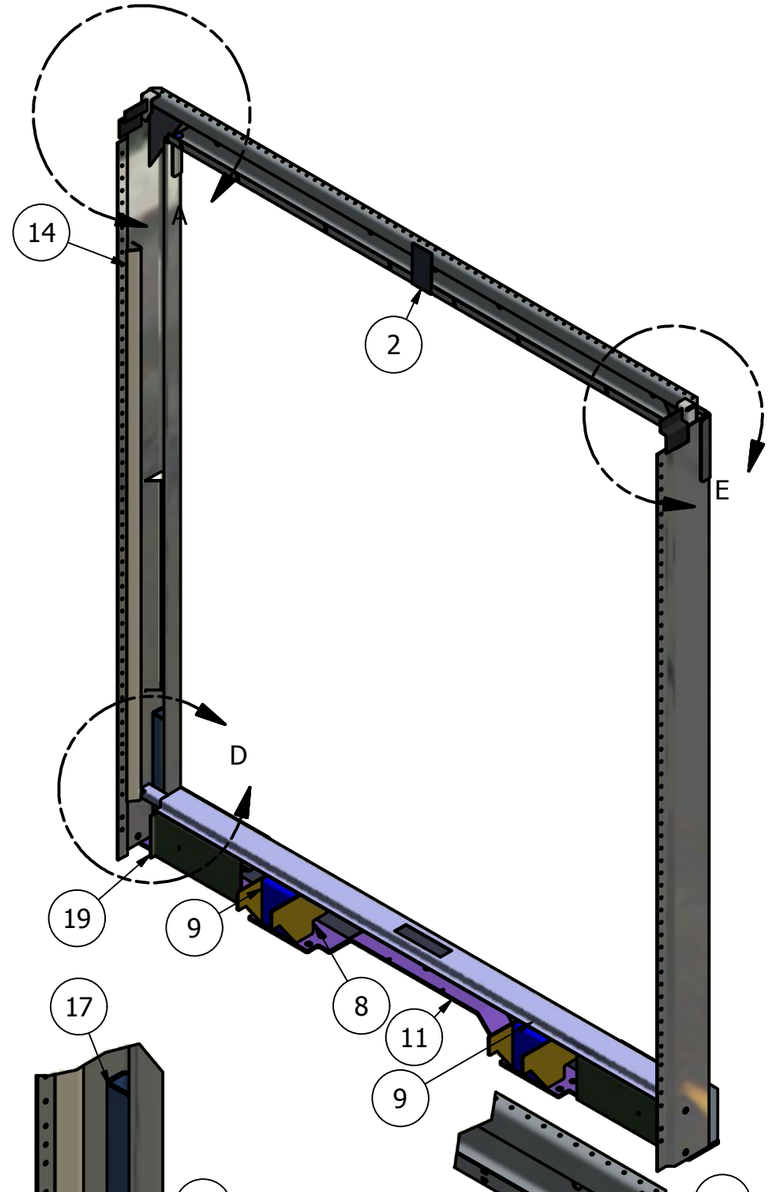
DETAIL B
SCALE 1 / 10

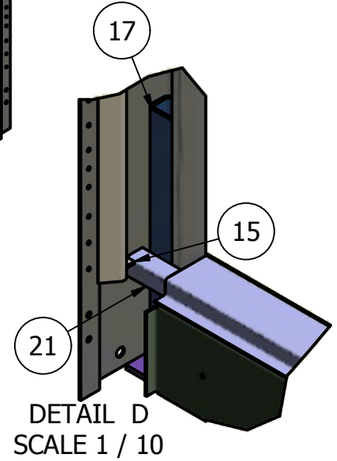
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	4100407	SUPPORT, UPPER RAIL 53'
2	1	4300119	BRACKET, CENTER SPRING
3	1	4300206	ANGLE, RAIN GUTTER - CARBON
4	1	4300564	C/S DOOR FRAME GUSSET
5	2	4300567	DOOR FRAME CORNER GUARD
6	2	4300568	TAIL LIGHT GUARD
7	2	4300569	TAIL LIGHT CENTER GUARD
8	4	4300570	BUMPER MOUNT GUSSET
9	2	4300571	BUMEPR MOUNTING PLATE
10	1	4300573	DOOR SILL - FORMED
11	1	4300574	DOOR SILL SUPPORT PLATE
12	1	4300580	R/S DOOR POST
13	1	4300581	C/S DOOR POST
14	2	4300582	DOOR TRACK GUARD
15	2	4300583	DOOR POST SPACER
16	2	4300584	FRONT CORNER GUSSET
17	2	4300588	DOOR POST REINFORCEMENT
18	1	4300590	R/S DOOR FRAME GUSSET
19	2	4300591	TAIL LIGHT COVER PLATE
20	1	4300979	DOOR HEADER
21	2	4300993	GUSSET, DOOR SILL FILLER
22	2	4306229	HEADER HARNESS PROTECTOR
23	2	4306236	REAR CORNER GUSSET
24	1	9000025	C/S DOOR FRAME BRACKET
25	1	9000026	R/S DOOR FRAME BRACKET





DETAIL C
SCALE 1 / 10





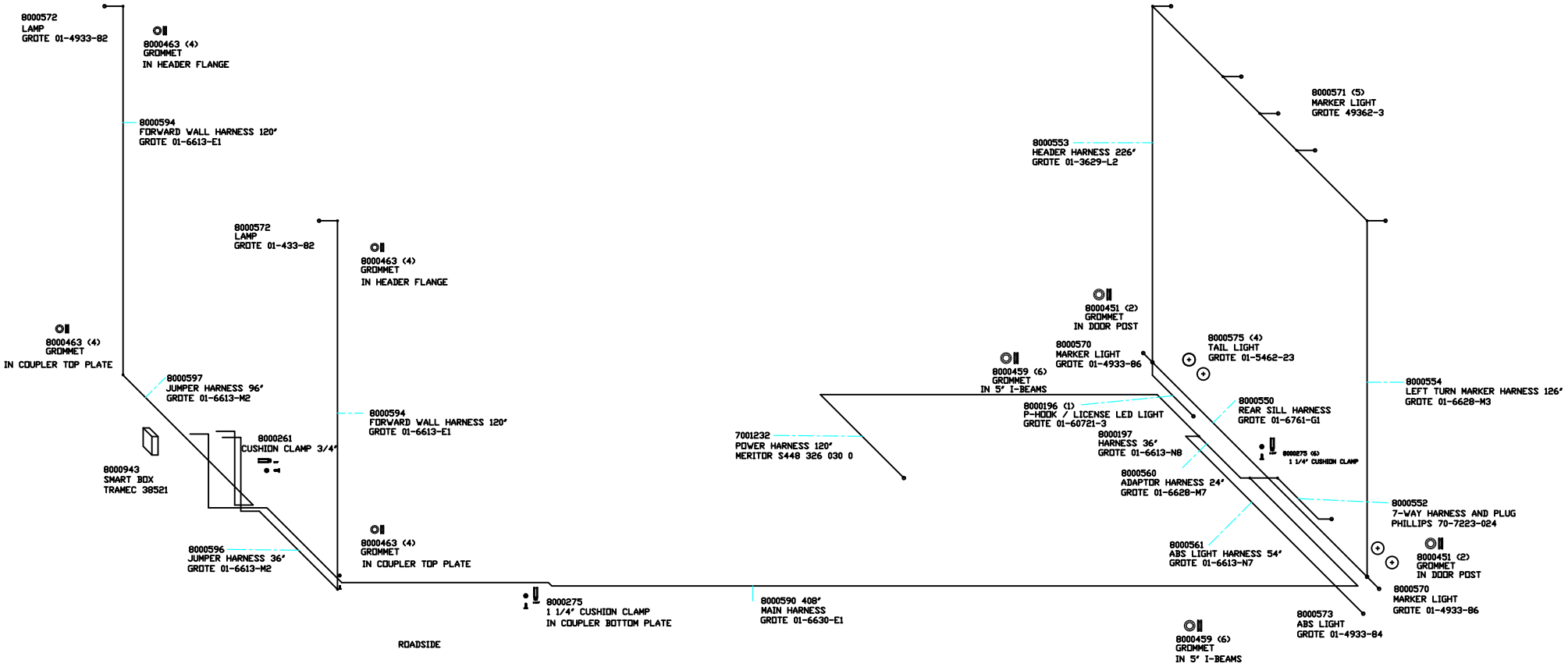
DETAIL D
SCALE 1 / 10

ELECTRICAL ASSEMBLY

LTL 28’, 48’ & 53’ TRAILERS

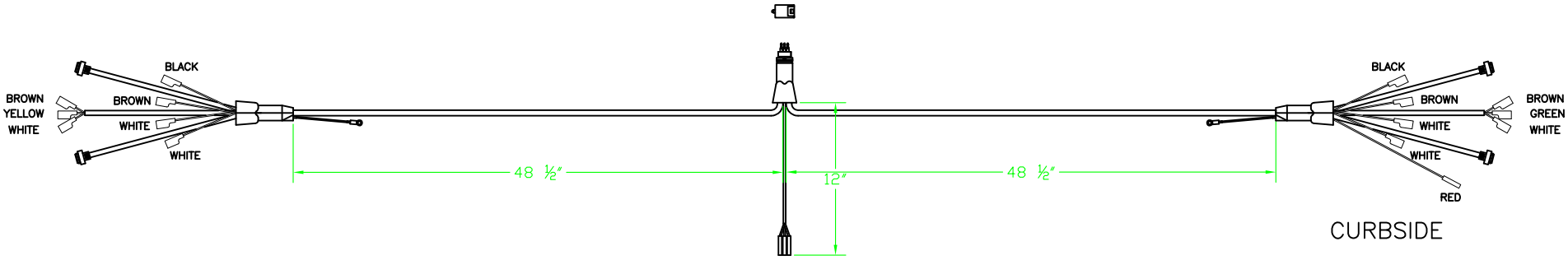
ELECTRICAL ASSEMBLY

LTL 28’ TRAILER
PN: 800M121



800M121

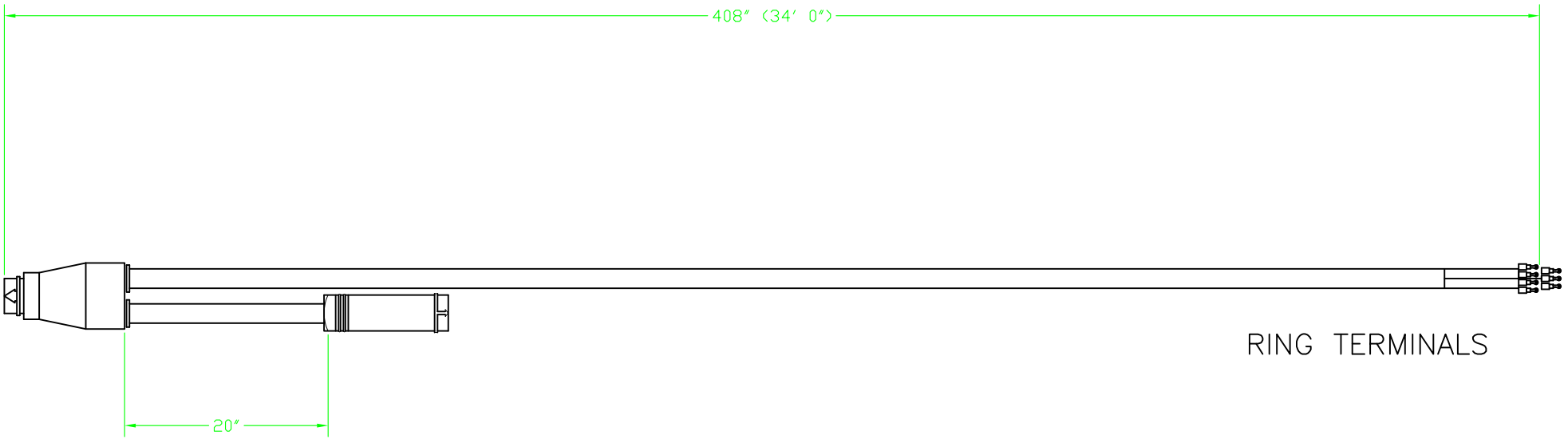
800M121 XPO 28' 2017 TRAILER - GROTE ELECTRICAL SYSTEM



8000550

GROTE 01–6761–G1

REAR SILL HARNESS 2013 TRAILERS



8000590 REVISION "A" CHANGE LENGTH FROM 360" TO 408" (34')

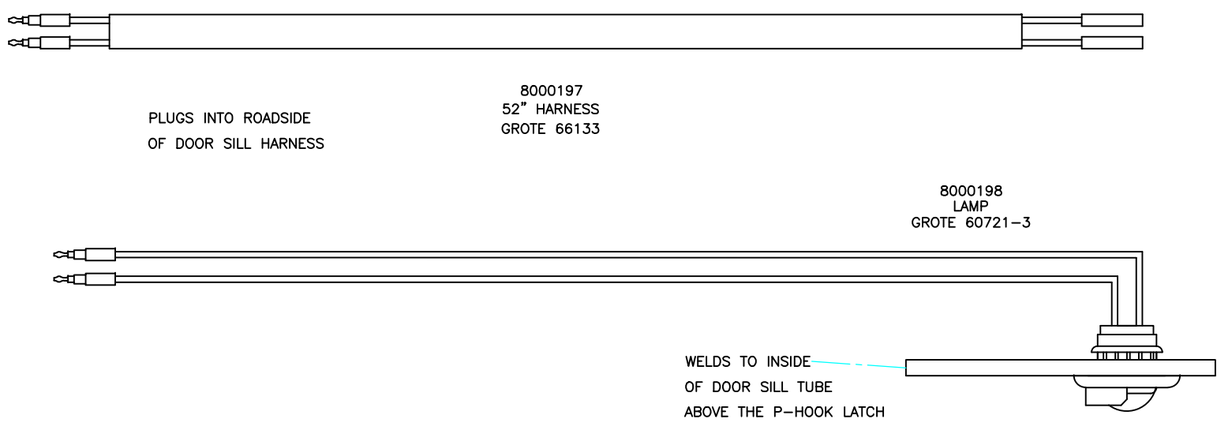
GROTE 619920-02

MAIN HARNESS 2017 XPO 28' TRAILERS

10-24-2016 ALAN

DELETED FRONT OVERMOLD AND DROPS

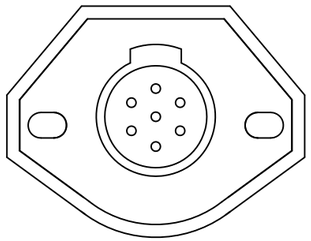
ADDED RING TERMINALS

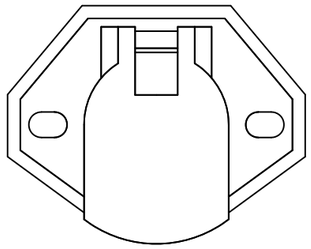


LICENSE / P-HOOK LAMP ASSEMBLY

800N267

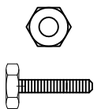
8000035
PHILLIPS 16-724
7-WAY SOCKET
PUSH ON PINS
INCLUDED WITH 8000552



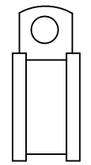


6000300 (2)
5/16"-18 X 1"
ROLAC BOLT

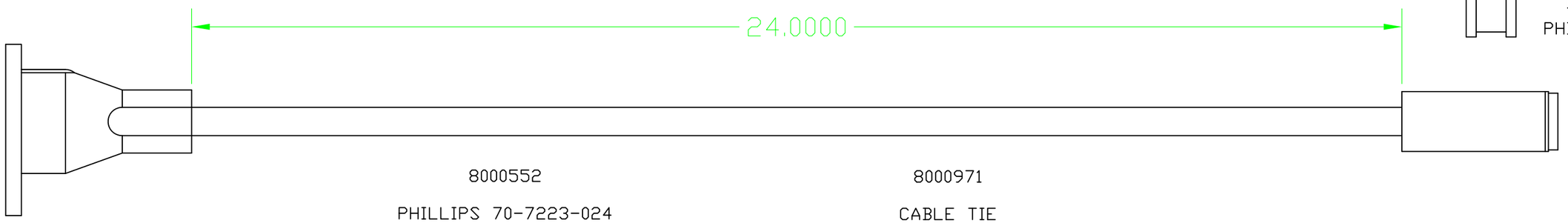
6100256
1/4"-20 KEP NUT



6000275
1/4"-20 x 3/4" BOLT



8000275
1 1/4" CLAMP
PHILLIPS 5-45241



8000552

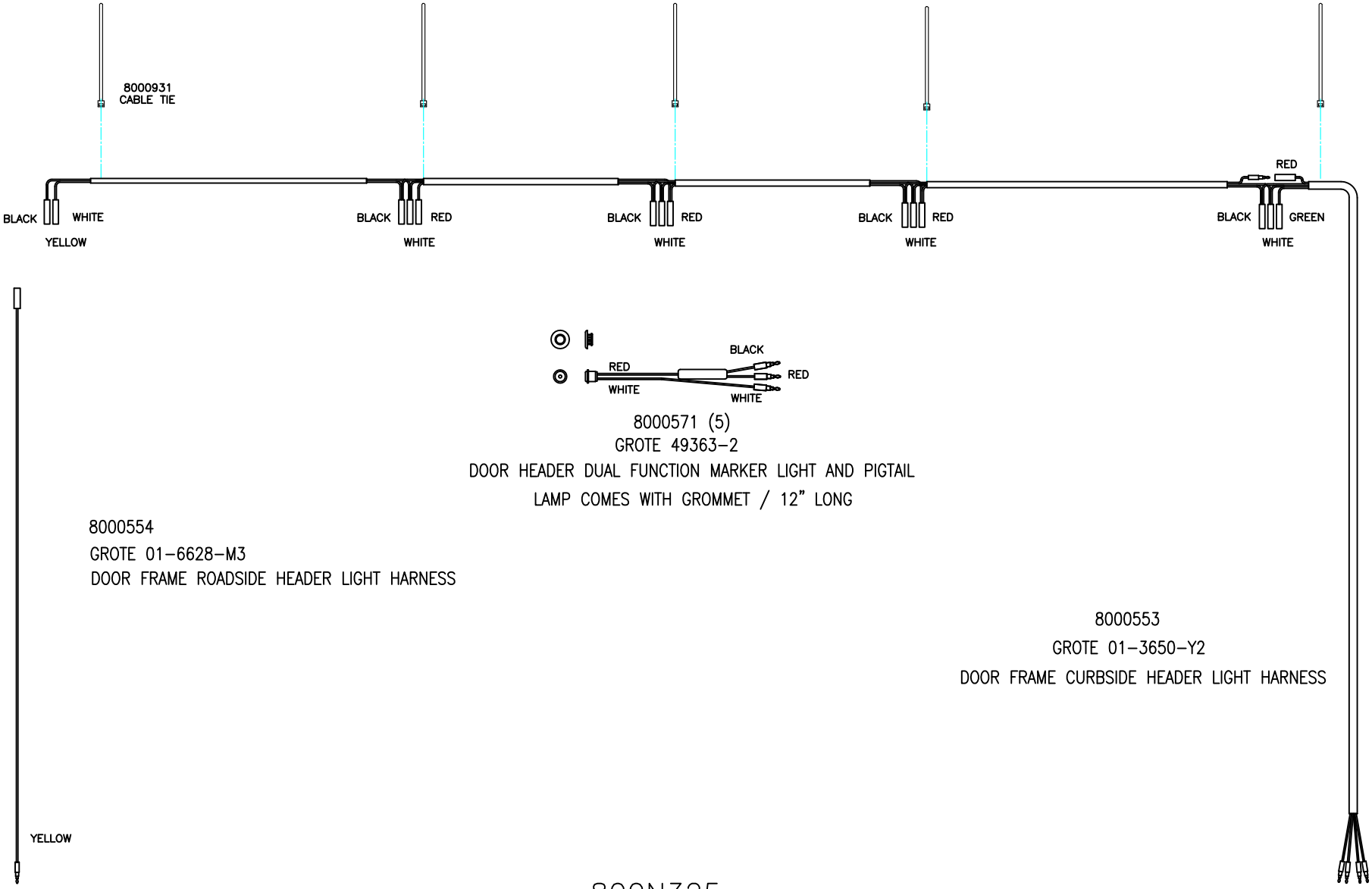
PHILLIPS 70-7223-024
7-WAY HARNESS - REAR
INCLUDES 7-WAY SOCKET

8000971

CABLE TIE

800N324

REAR 7-WAY ASSEMBLY

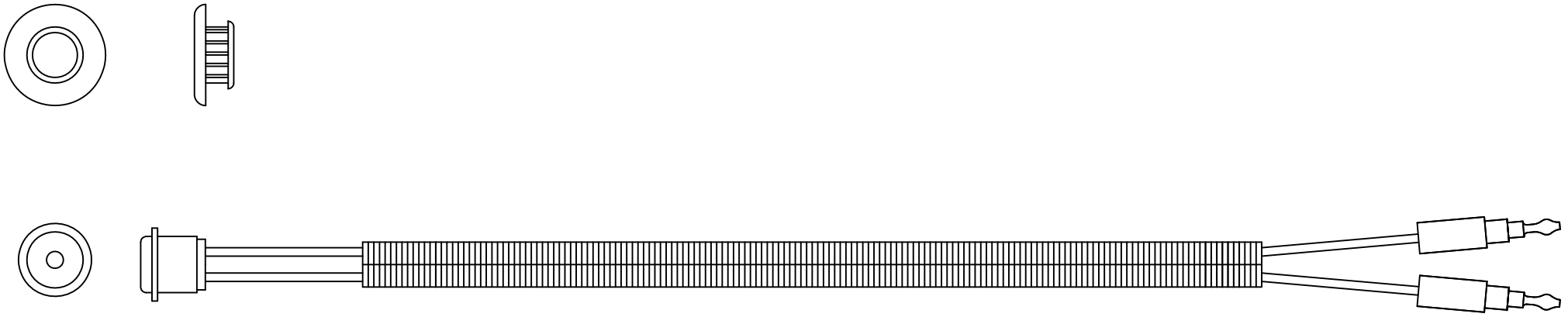


8000571 (5)
GROTE 49363-2
DOOR HEADER DUAL FUNCTION MARKER LIGHT AND PIGTAIL
LAMP COMES WITH GROMMET / 12" LONG

8000554
GROTE 01-6628-M3
DOOR FRAME ROADSIDE HEADER LIGHT HARNESS

8000553
GROTE 01-3650-Y2
DOOR FRAME CURBSIDE HEADER LIGHT HARNESS

800N325
DOOR HEADER ELECTRICAL ASSEMBLY



8000570

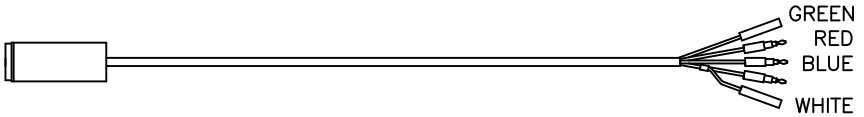
GROTE 01-4933-86

LOWER REAR MARKER LIGHT AND PIGTAIL

20”

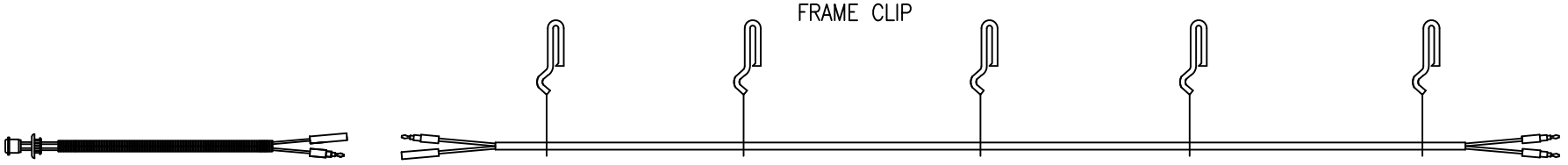
800N326

8000560 (1)
GROTE 01-6628-M7 (24")
ABS POWER HARNESS 2013 SEMI TRAILERS



CONNECTS TO
MERITOR POWER HARNESS

8000273 (5)
FRAME CLIP



8000573 (1)
GROTE 01-4933-84
ABS MARKER LIGHT AND PIGTAIL
20"

8000561 (1)
GROTE 01-6613-N7
54" ABS MARKER LIGHT HARNESS

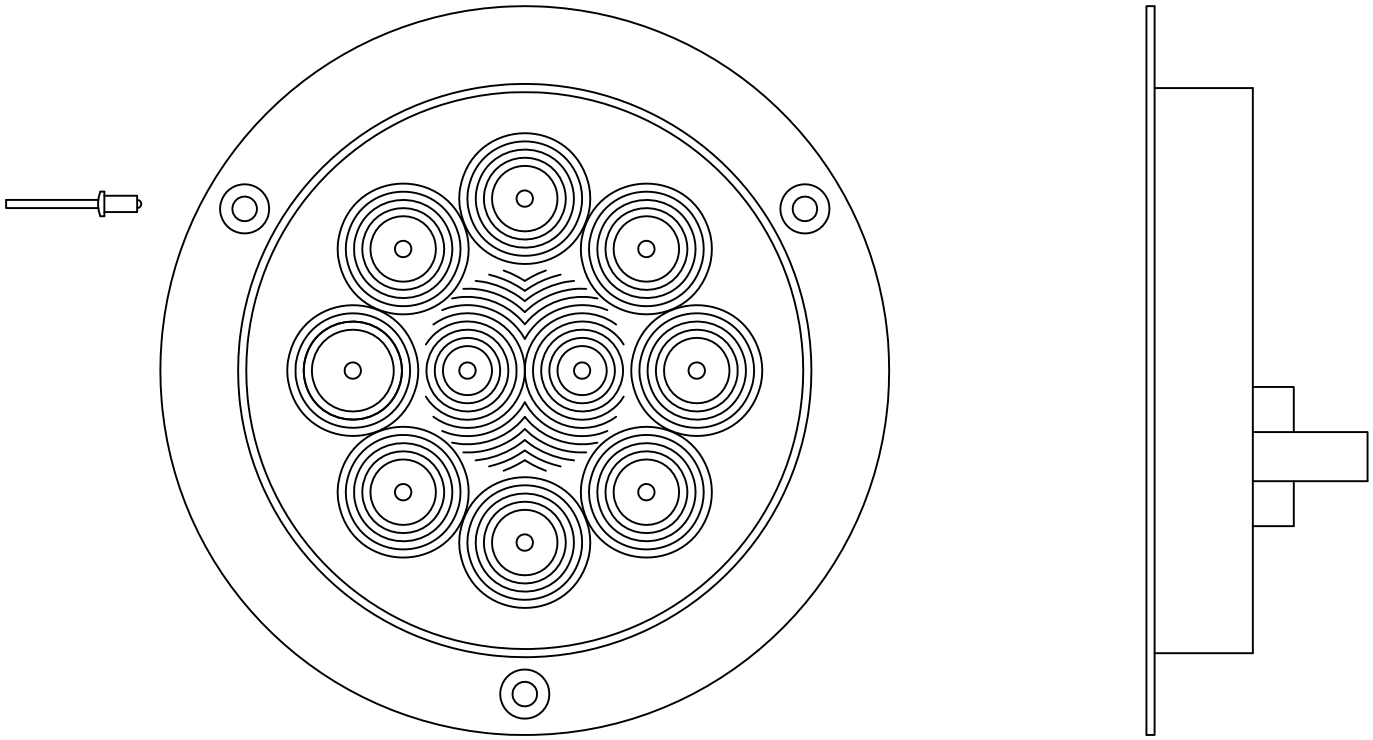
CONNECTS TO
GROTE POWER HARNESS

ABS

7500200 ABS DECAL

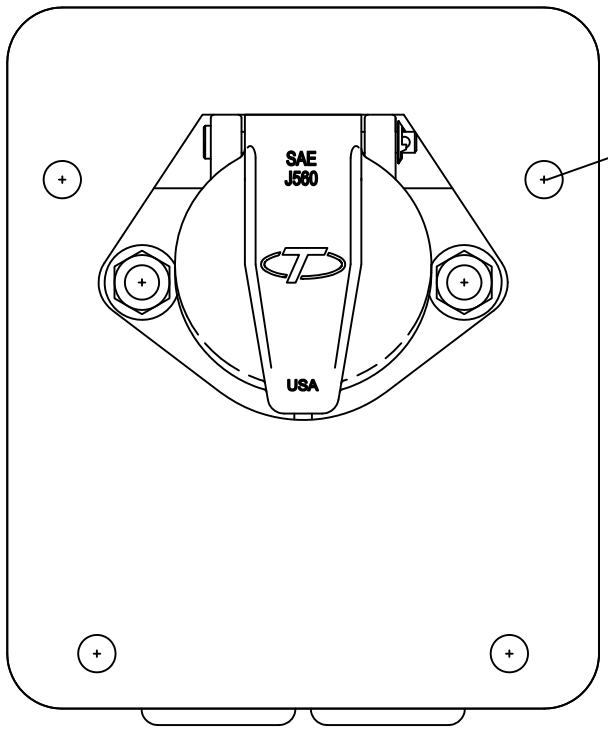
800N329
ABS LIGHT ASSEMBLY

6300119 (12) POP RIVET



8000575 (4)
GROTE 01-5462-23
TAIL LIGHT - LED

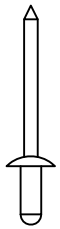
800N332 TAIL LIGHT ASSEMBLY



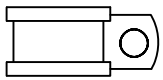
8000943
7–WAY BOX
TRAMEC 38521

6000298 BOLT (4)
5/16”–18” x 2 1/2”

6300015 (1)
POP RIVET 6–9



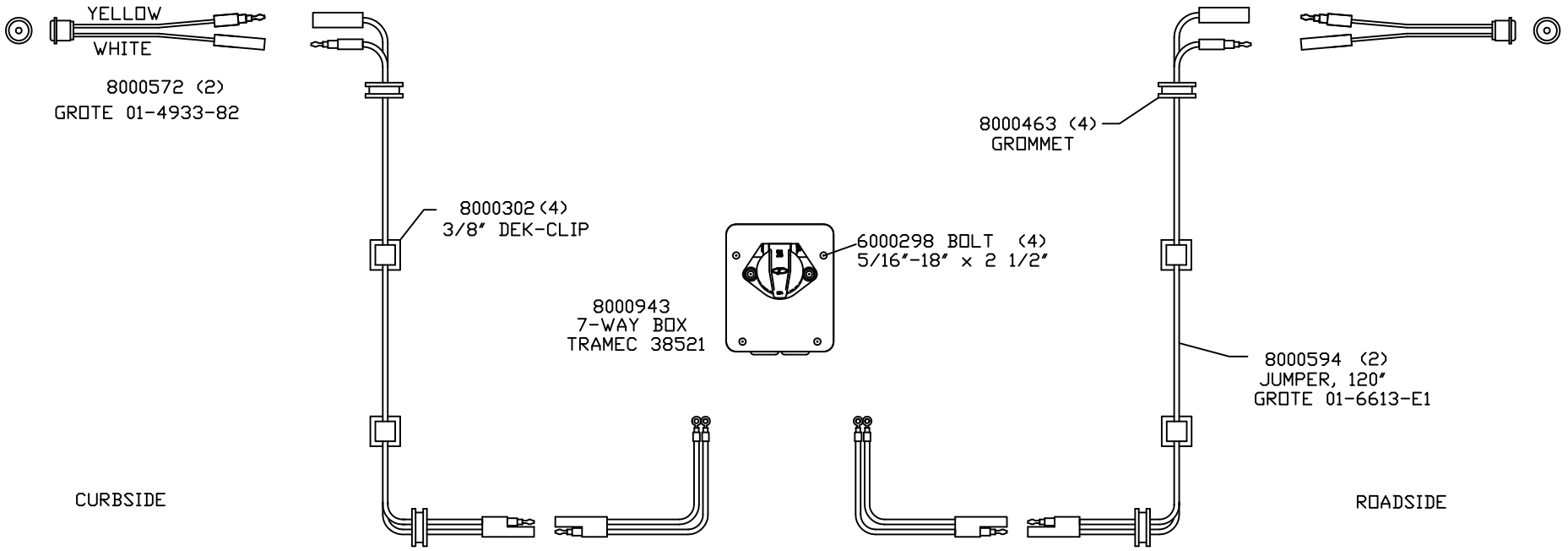
800N171
MAIN HARNESS CLAMP ASSEMBLY



8000261 (1)
3/4” CLAMP

800N344

XPO 2017 TRAILERS FORWARD WALL 7–WAY ASSEMBLY



8000597 FORWARD WALL 96" JUMPER HARNESS - CURBSIDE
GROTE 01-6613-M2

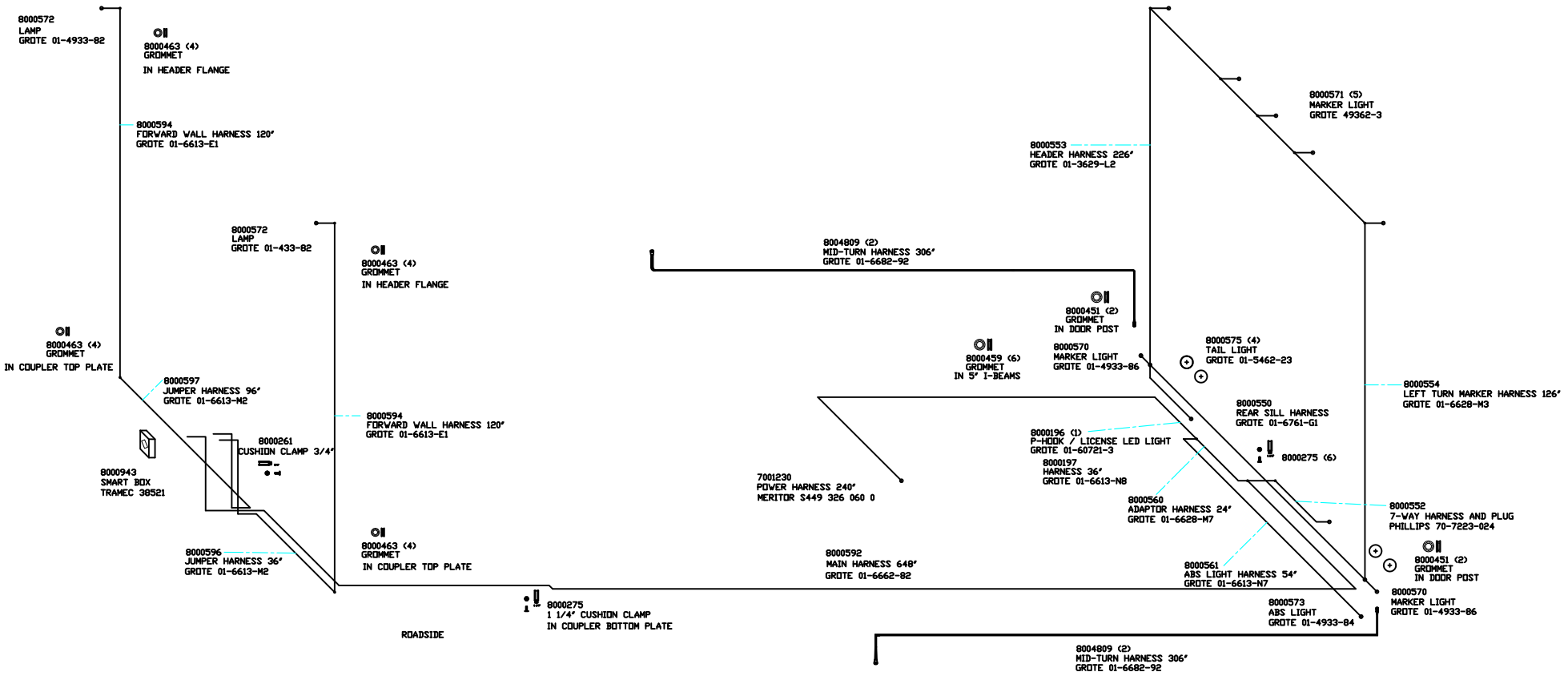
8000596 FORWARD WALL 36" JUMPER HARNESS - ROADSIDE
GROTE 01-6613-M1

800N345 - FORWARD WALL LIGHT ASSEMBLY

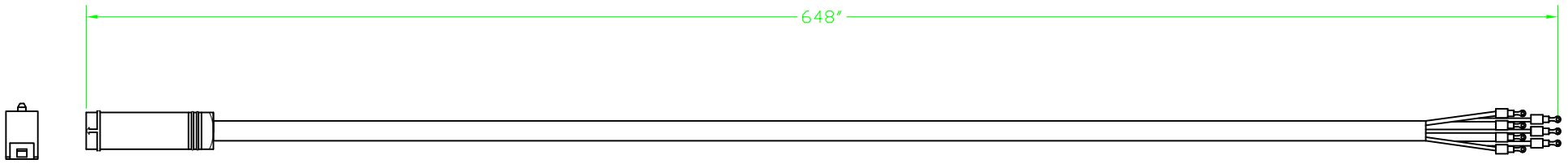
XPO 2017 TRAILERS 800N345 - FORWARD WALL LIGHT ASSEMBLY

ELECTRICAL ASSEMBLY

LTL 48’ TRAILER
PN: 800M123



800M123 XPO 45' & 48' 2017 TRAILER - GROTE ELECTRICAL SYSTEM

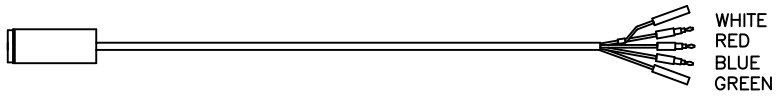


8000592 REVISION "A"

GROTE 01-6662-82

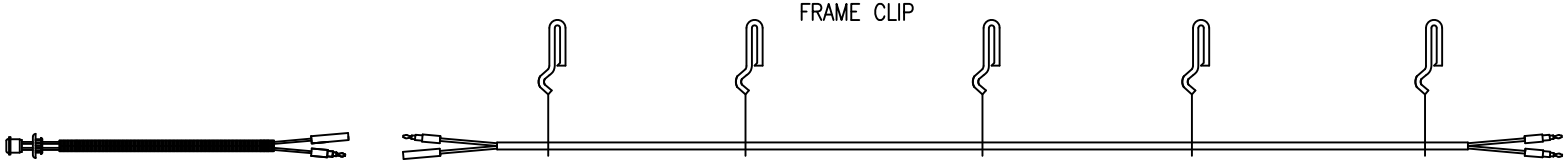
MAIN HARNESS 2017 XPO 45' AND 48' TRAILERS

8000564 (1)
GROTE 01-6628-R6
26' ABS POWER HARNESS



CONNECTS TO
REAR SILL AND ABS LIGHT HARNESSES

8000273 (5)
FRAME CLIP



8000573 (1)
GROTE 01-4933-84
ABS MARKER LIGHT AND PIGTAIL
20"

8000561 (1)
GROTE 01-6628-M5
ABS MARKER LIGHT HARNESS

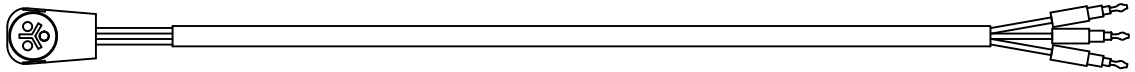
CONNECTS TO
GROTE POWER HARNESS

ABS

7500200 ABS DECAL

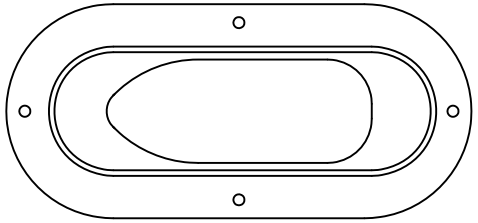
800N451
ABS LIGHT ASSEMBLY

8004809 (2)
45' & 48' MID-TURN HARNESS - UNIVERSAL
GROTE 01-6682-93

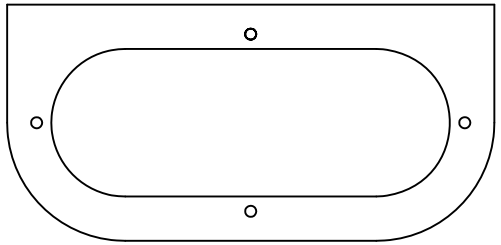


8005634 (2)
53' MID-TURN HARNESS - UNIVERSAL
GROTE 01-6682-93

8000132
GROTE 01-5422-33
MID-TURN LIGHT



8000064
GROTE 43362-3
BRACKET MID-TURN LIGHT



FASTENERS

6300126 (2) 3/16" D x 3/8" L
POP RIVET

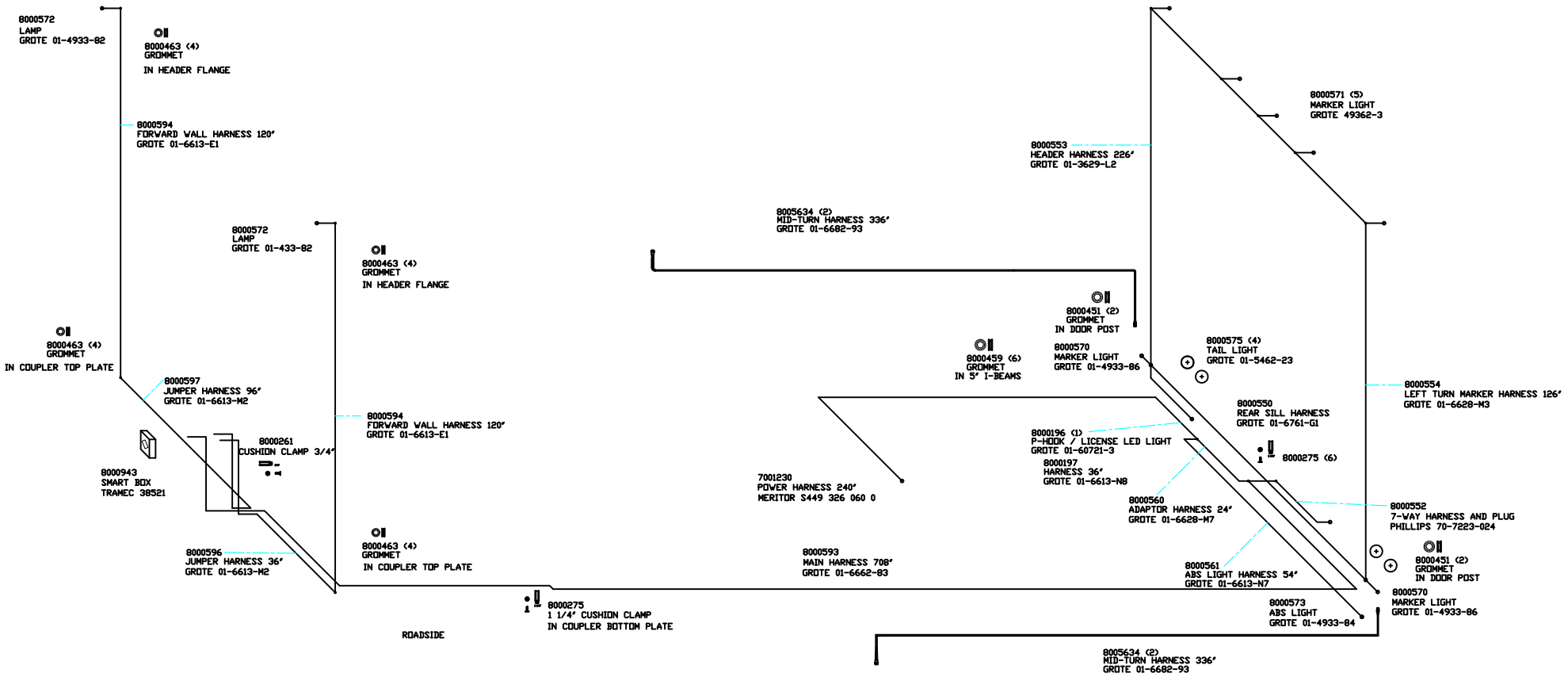
6300153 (2) 3/16" D x 1/4" L
MAGNA POP RIVET

800N535 / 800N536

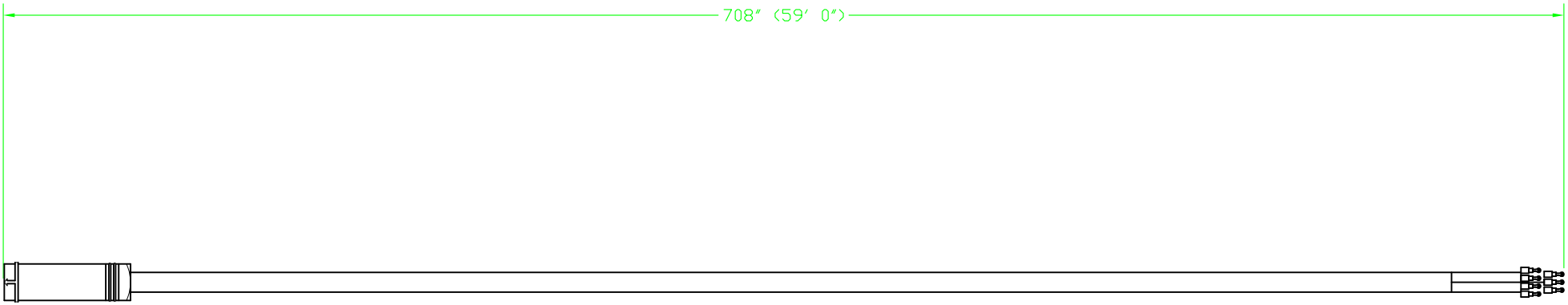
XPO 2017 TRAILERS MID-TURN LIGHT ASSEMBLY 45', 48' & 53'

ELECTRICAL ASSEMBLY

LTL 53’ TRAILER
PN: 800M122



800M122 XPO 53' 2017 TRAILER - GROTE ELECTRICAL SYSTEM



RING TERMINALS

8000593 REV. A MAIN HARNESS

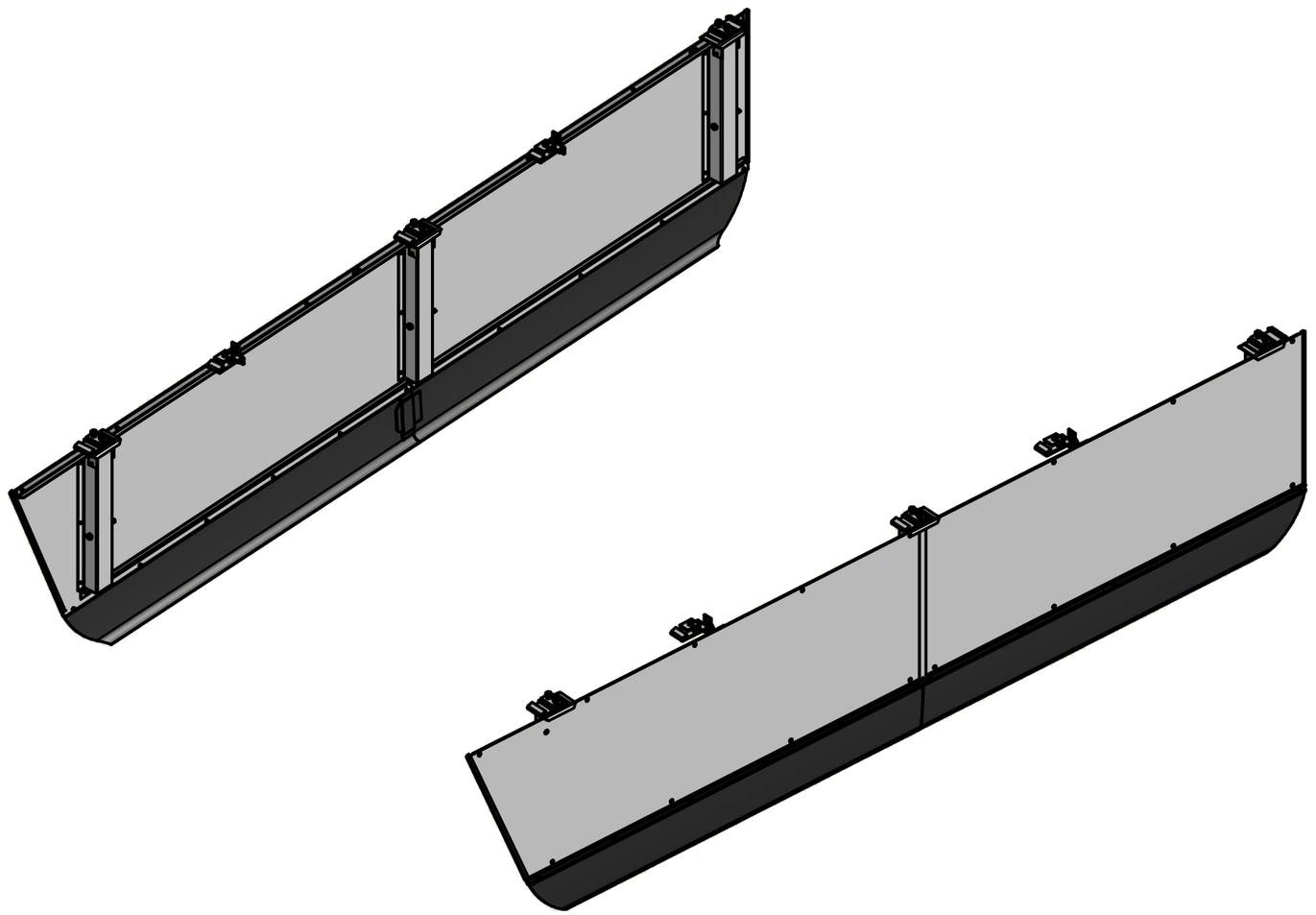
GROTE 619920-05

2017 XPO 53'

FAIRING ASSEMBLY

LTL 28’ TRAILER
PN: 900M017

FAIRING ASSEMBLY PN: 900M017



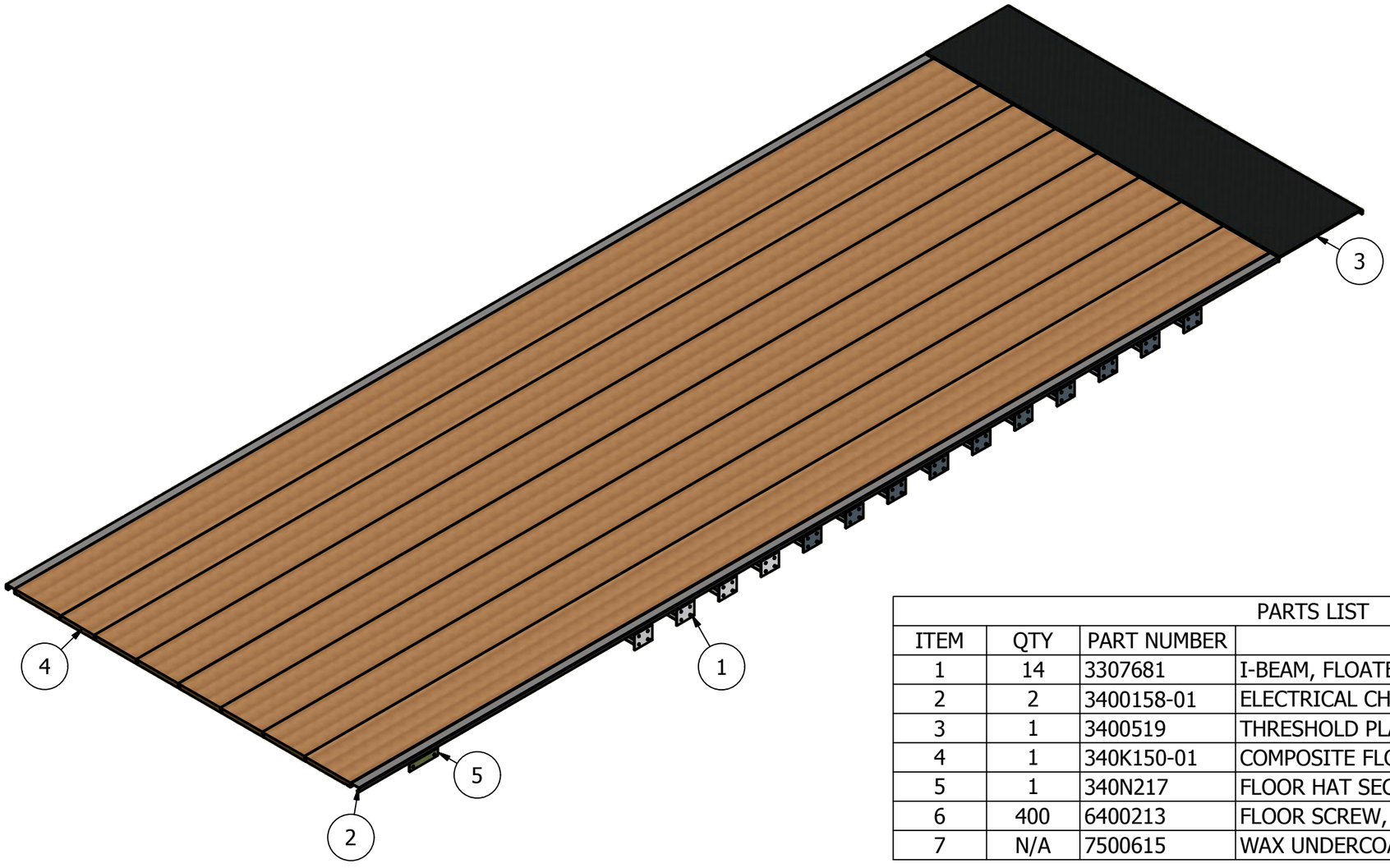
FLOOR ASSEMBLIES

LTL 28’, 48’ & 53’ TRAILERS

FLOOR ASSEMBLY

LTL 28’ TRAILER
PN: 340M150

FLOOR ASSEMBLY PN:340M150

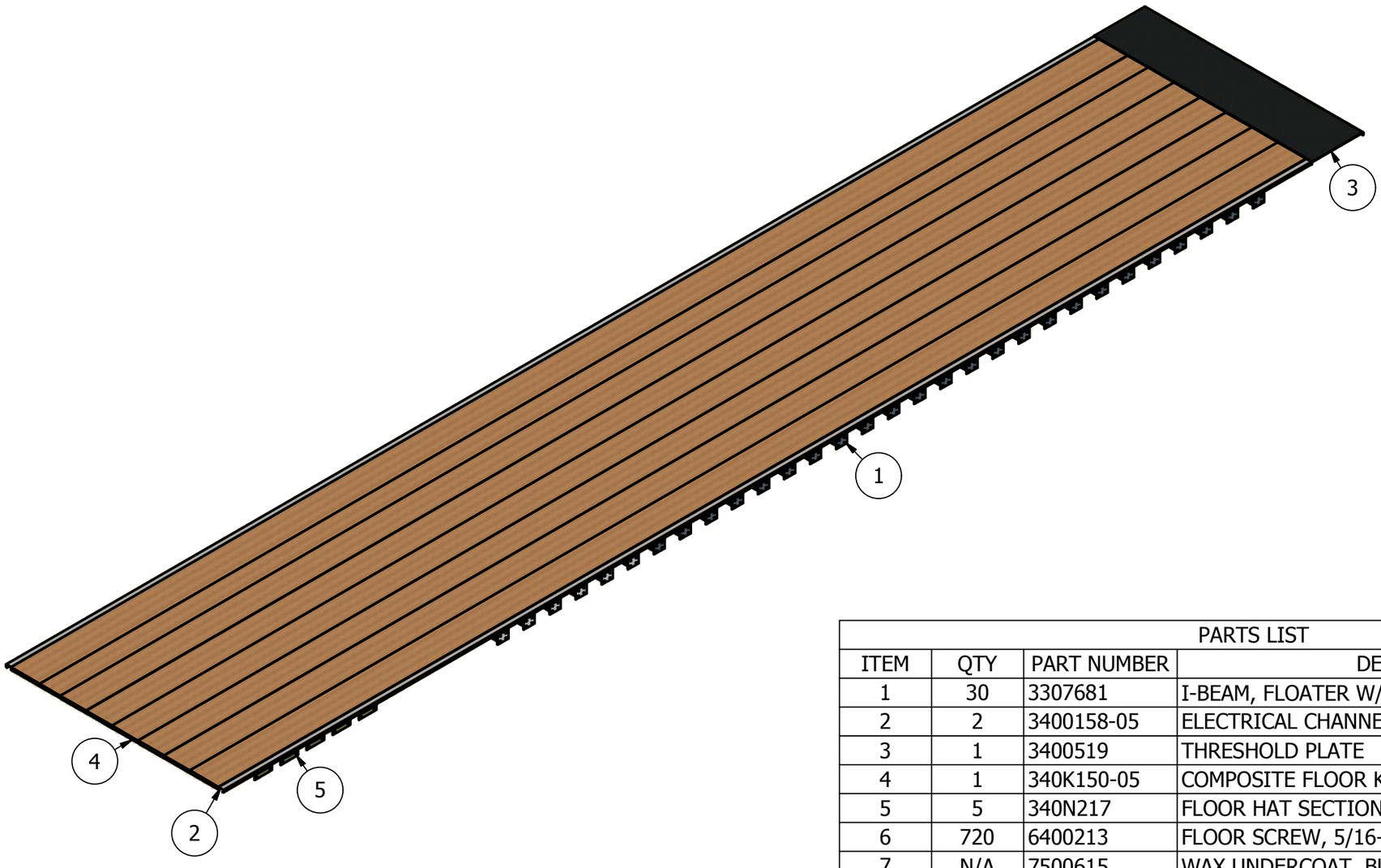


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	14	3307681	I-BEAM, FLOATER W/CLIPS & WAXED
2	2	3400158-01	ELECTRICAL CHANNEL
3	1	3400519	THRESHOLD PLATE
4	1	340K150-01	COMPOSITE FLOOR KIT
5	1	340N217	FLOOR HAT SECTION ASSEMBLY
6	400	6400213	FLOOR SCREW, 5/16-18 x 2" FLAT TORX HEAD
7	N/A	7500615	WAX UNDERCOAT, BLACK

FLOOR ASSEMBLY

LTL 48’ TRAILER
PN: 340M154

FLOOR ASSEMBLY PN: 340M154

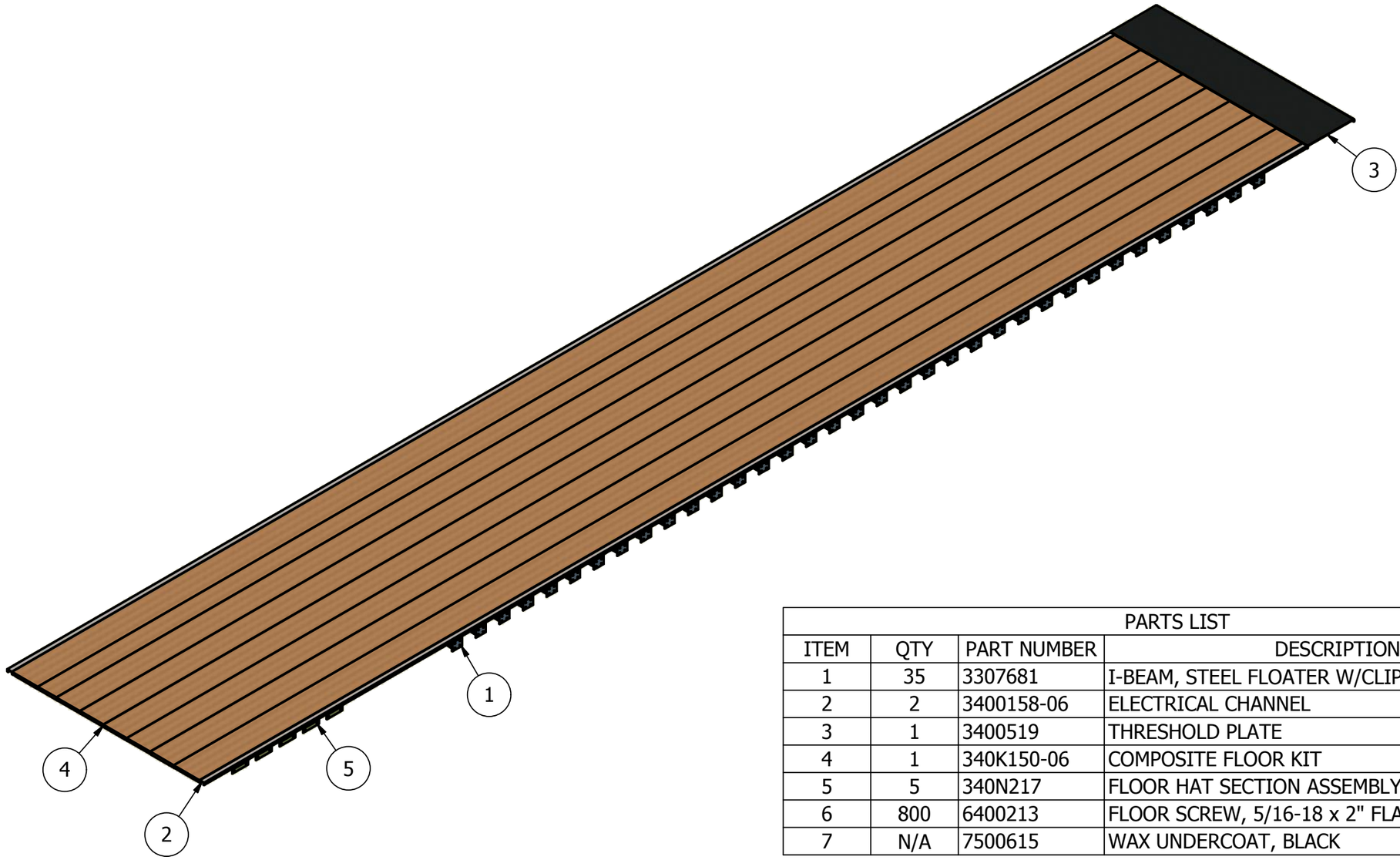


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	30	3307681	I-BEAM, FLOATER W/CLIPS & WAXED
2	2	3400158-05	ELECTRICAL CHANNEL
3	1	3400519	THRESHOLD PLATE
4	1	340K150-05	COMPOSITE FLOOR KIT
5	5	340N217	FLOOR HAT SECTION ASSEMBLY
6	720	6400213	FLOOR SCREW, 5/16-18 x 2" FLAT TORX HEAD
7	N/A	7500615	WAX UNDERCOAT, BLACK

FLOOR ASSEMBLY

LTL 53’ TRAILER
PN: 340M155

FLOOR ASSEMBLY PN: 340M155

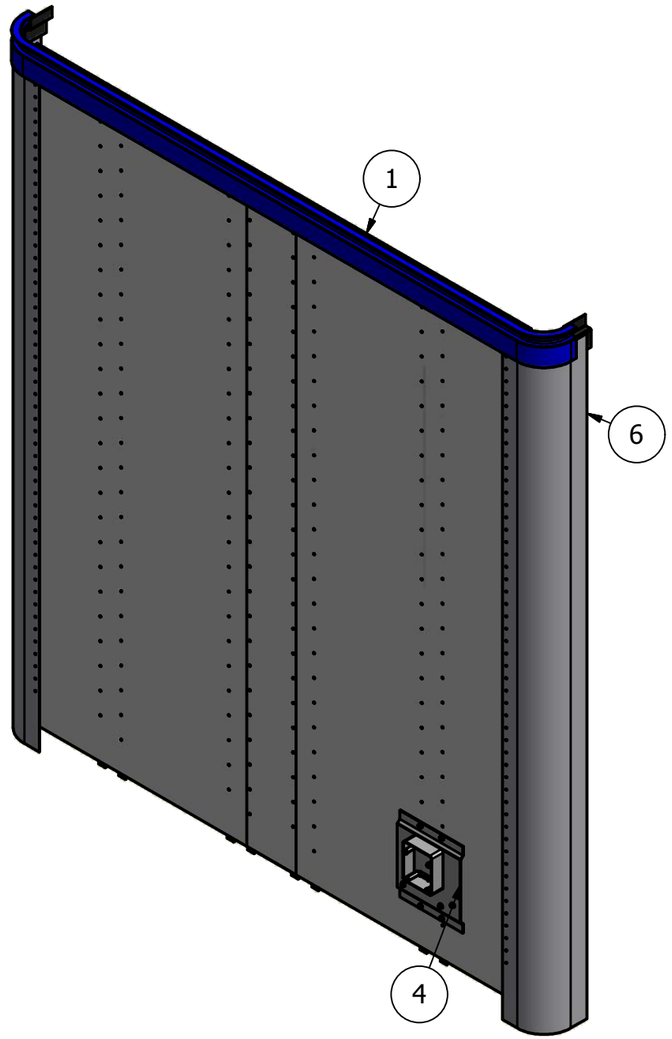


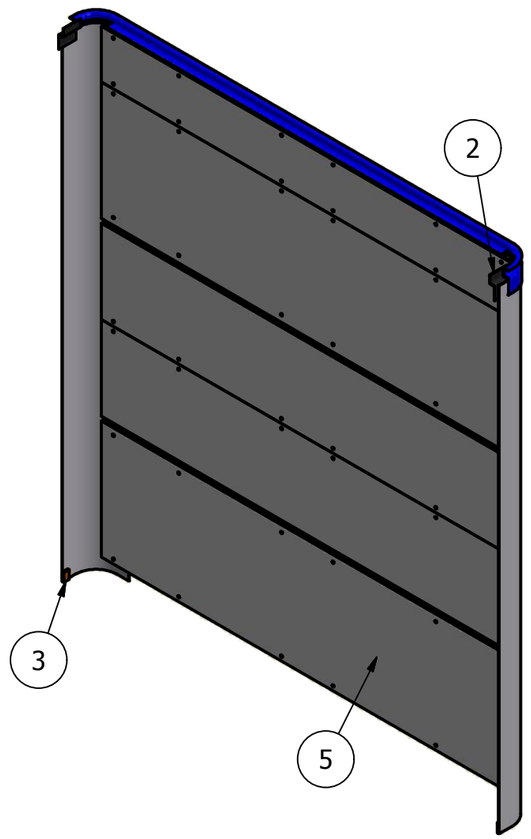
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	35	3307681	I-BEAM, STEEL FLOATER W/CLIPS & WAXED
2	2	3400158-06	ELECTRICAL CHANNEL
3	1	3400519	THRESHOLD PLATE
4	1	340K150-06	COMPOSITE FLOOR KIT
5	5	340N217	FLOOR HAT SECTION ASSEMBLY
6	800	6400213	FLOOR SCREW, 5/16-18 x 2" FLAT TORX HEAD
7	N/A	7500615	WAX UNDERCOAT, BLACK

FORWARD WALL ASSEMBLIES

LTL 28’, 48’ & 53’ TRAILERS

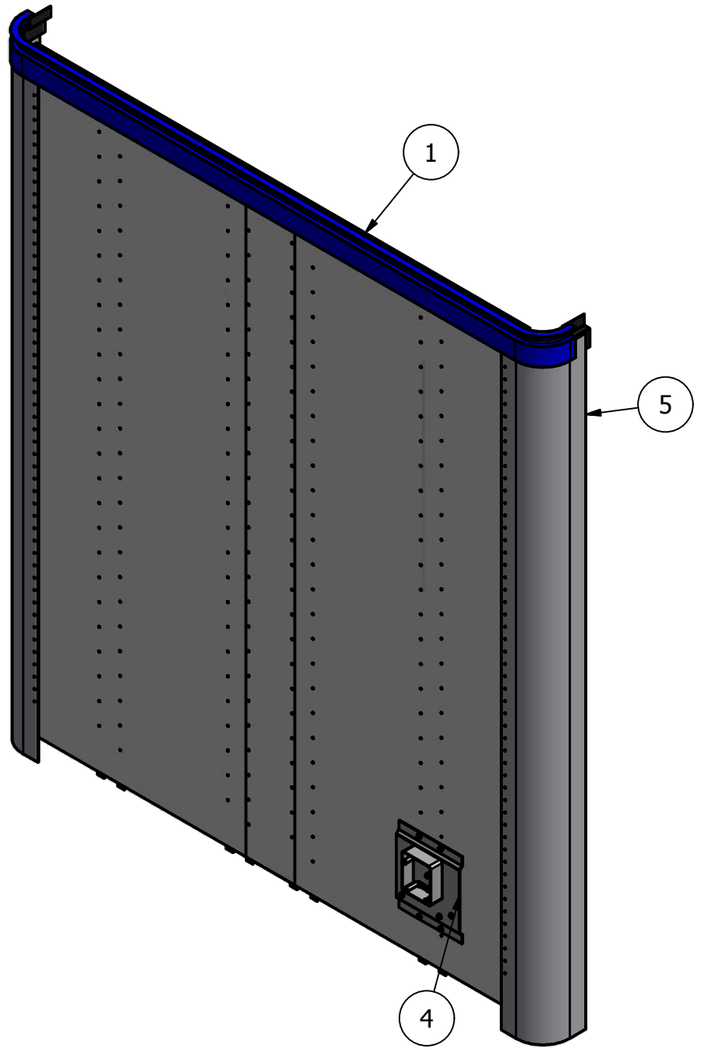
FORWARD WALL ASSEMBLY PN: 410M124

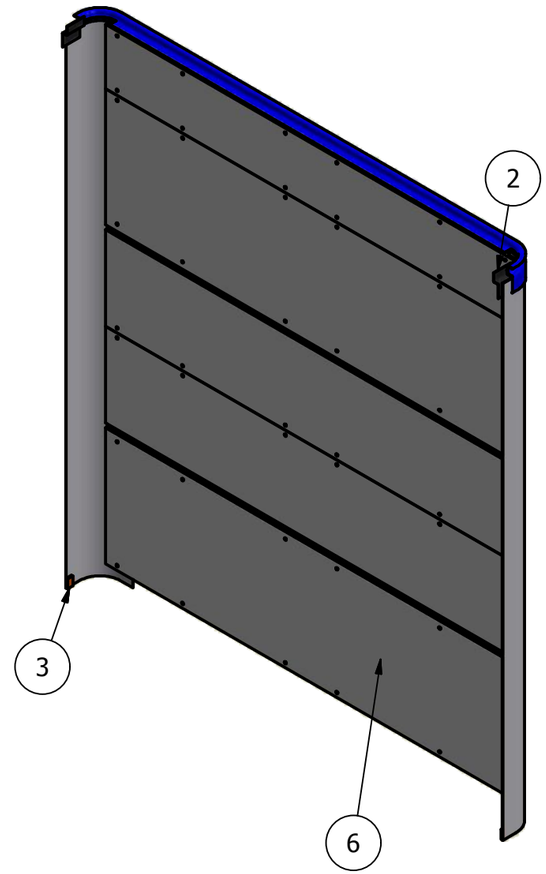




PARTS LIST			
ITE	QT	PART NUMBE	DESCRIPTION
1	1	4100129	FWD WALL HEADER
2	2	4100407	UPPER RAIL SUPPORT
3	2	4100430	BULLNOSE SHIM
4	1	410N098	AIR KIT PLATE ASSEMBLY
5	1	410N143	FWD WALL LINER - 28'
6	1	410N150	FWD WALL PANEL ASSY - 28'

FORWARD WALL ASSEMBLY PN: 410M121



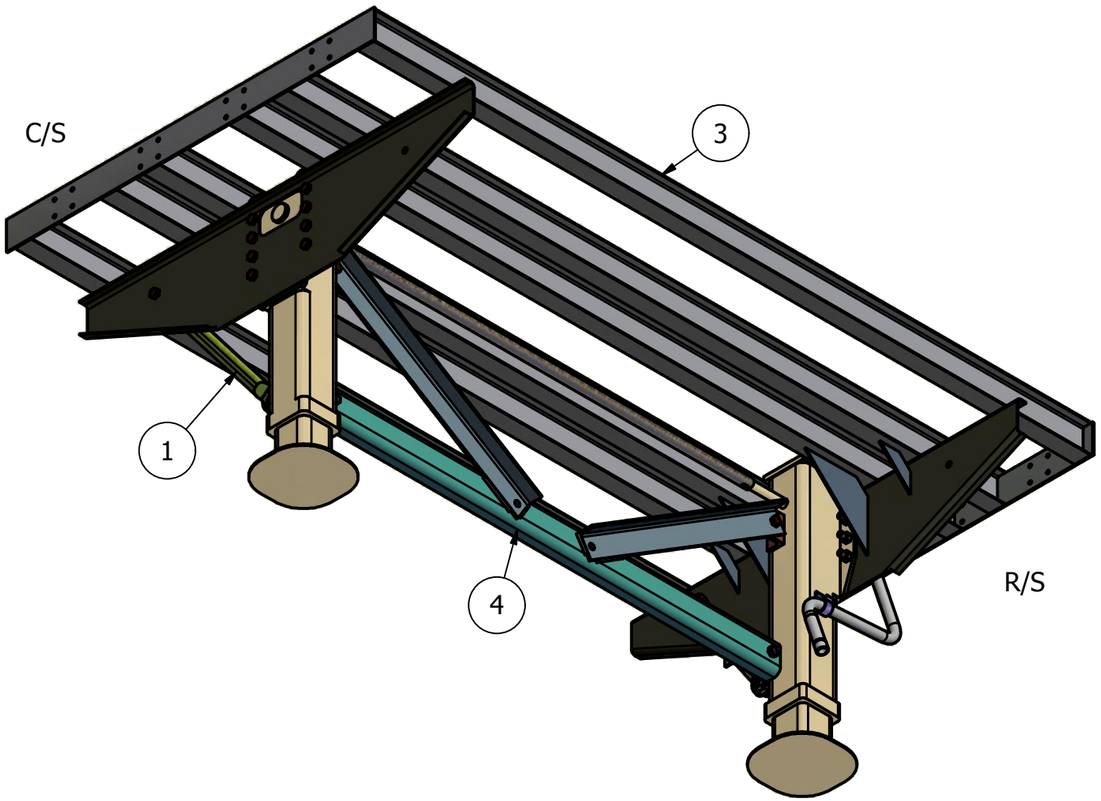


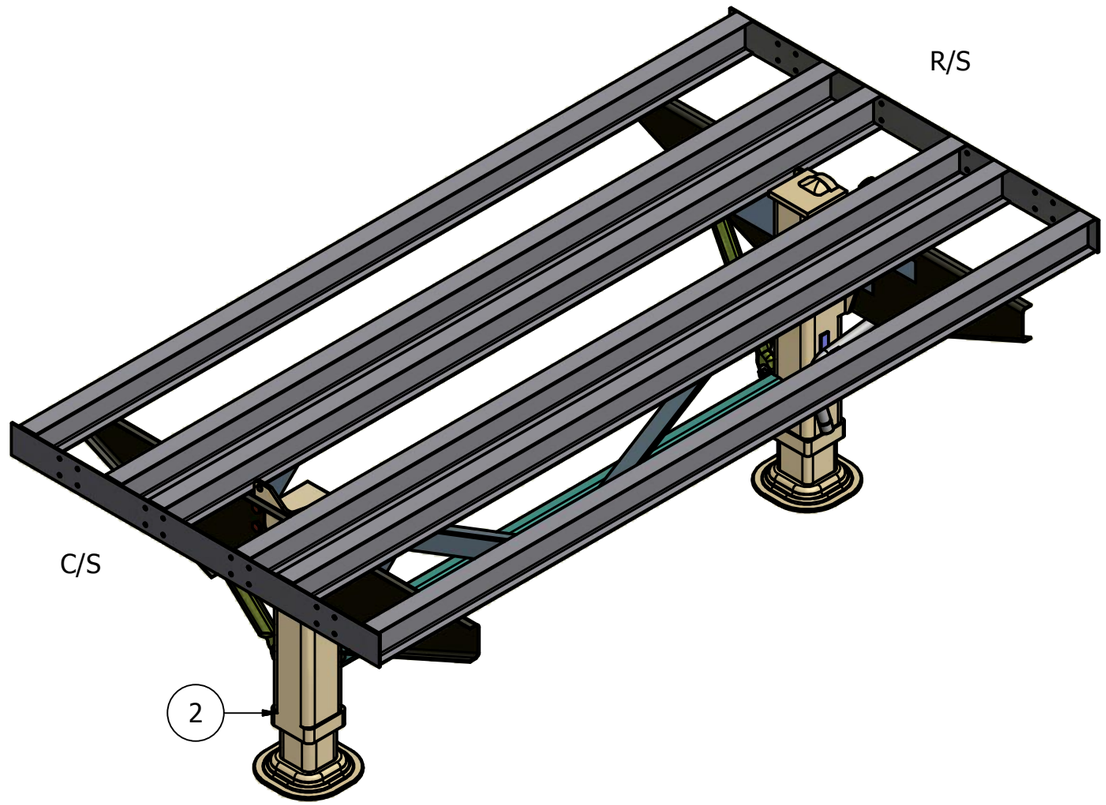
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	4100129	FWD WALL HEADER
2	2	4100407	UPPER RAIL SUPPORT
3	2	4100430	BULLNOSE SHIM
4	1	410N098	AIR KIT PLATE ASSEMBLY
5	1	410N117	PANEL ASSEMBLY
6	1	410N141	FWD WALL LINER ASSEMBLY

LANDING LEG ASSEMBLY

LTL 28’, 48’ & 53’ TRAILERS
PN: 350M040

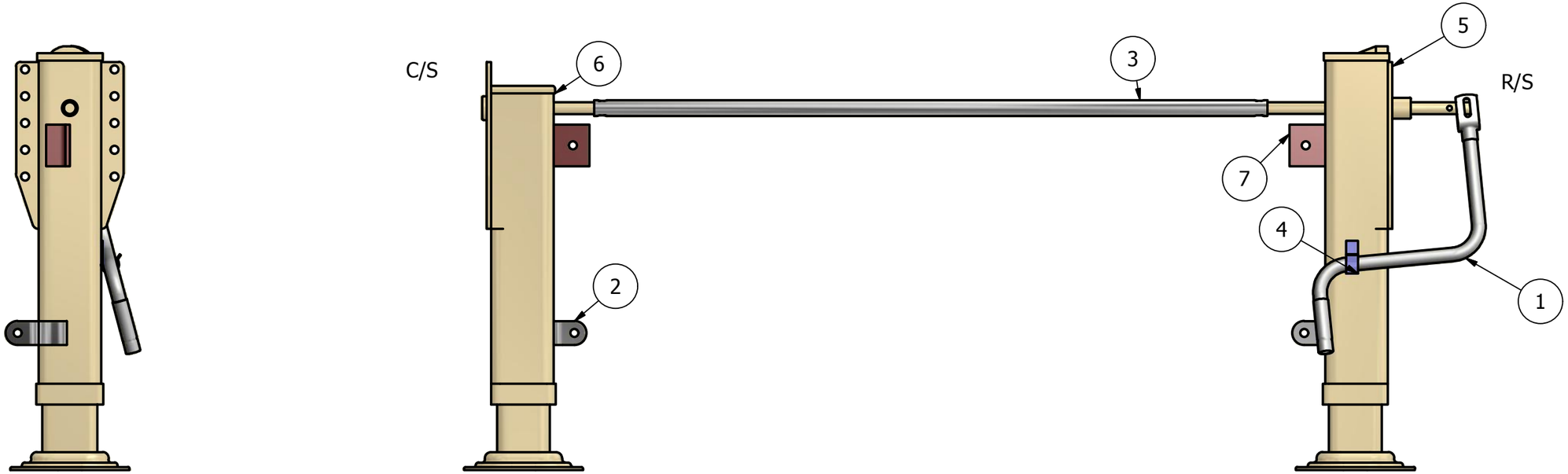
LANDING LEG ASSEMBLY PN: 350M040





350M040			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	3507232	REAR L.L. STRUT
2	1	350N040	LANDING LEG ASSEMBLY
3	1	350N041	LANDING LEG SKIRT ASSEMBLY
4	1	350N042	K-BRACE ASSEMBLY
5	24	6000627	BOLT, 5/8-18 x 1 3/4
6	24	6100626	NUT, 5/8-18 PINCH LOCK GRADE 5 PLATED
7	4	6200626	WASHER, 5/8 FLAT USS PLATED

LANDING LEG ASSEMBLY PN: 350N040

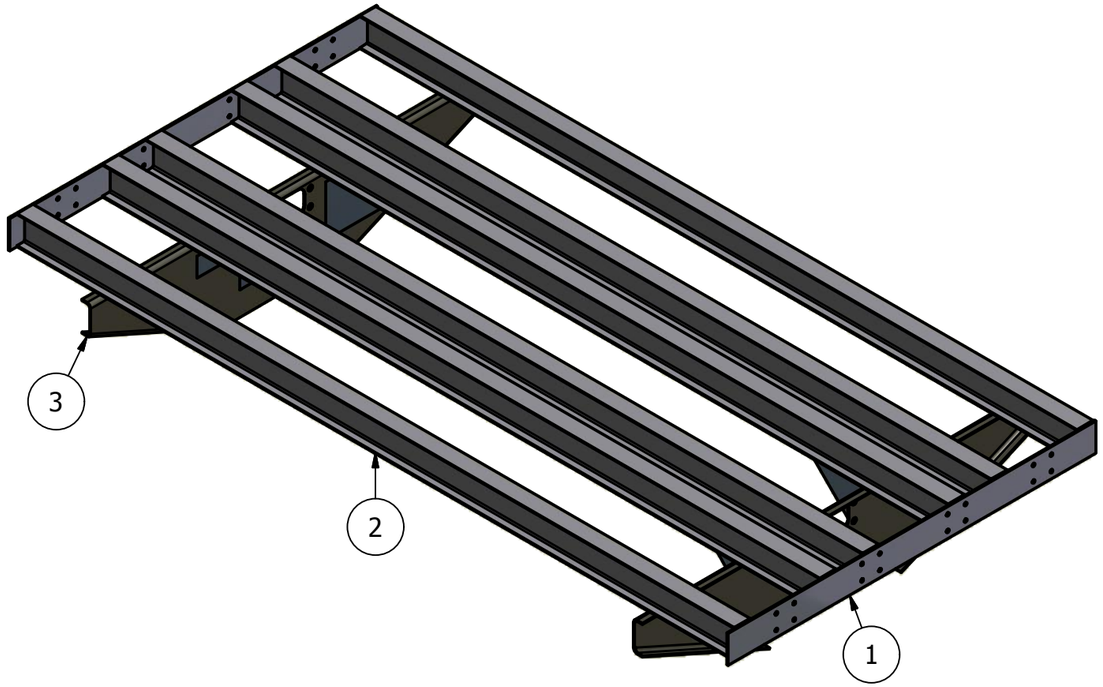


350N040			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3500147	LANDING LEG CRANK HANDLE
2	2	3500499	LANDING LEG "W" BRACKET
3	1	3500522	LANDING LEG CROSS SHAFT
4	1	3500523	LANDING LEG CRANK HANDLE HOLDER
5	1	3500526	MASTER LANDING LEG, W/ CUSHION FOOT
6	1	3500527	SLAVE LANDING LEG, W/ CUSHION FOOT
7	2	3500530	LANDING LEG K-BRACE MOUNTING ANGLE

PARTS NOT SHOWN:

KIT PACK ASSEMBLY, LANDING LEGS: PN: 320N025

LANDING LEG SKIRT ASSEMBLY PN: 350N041

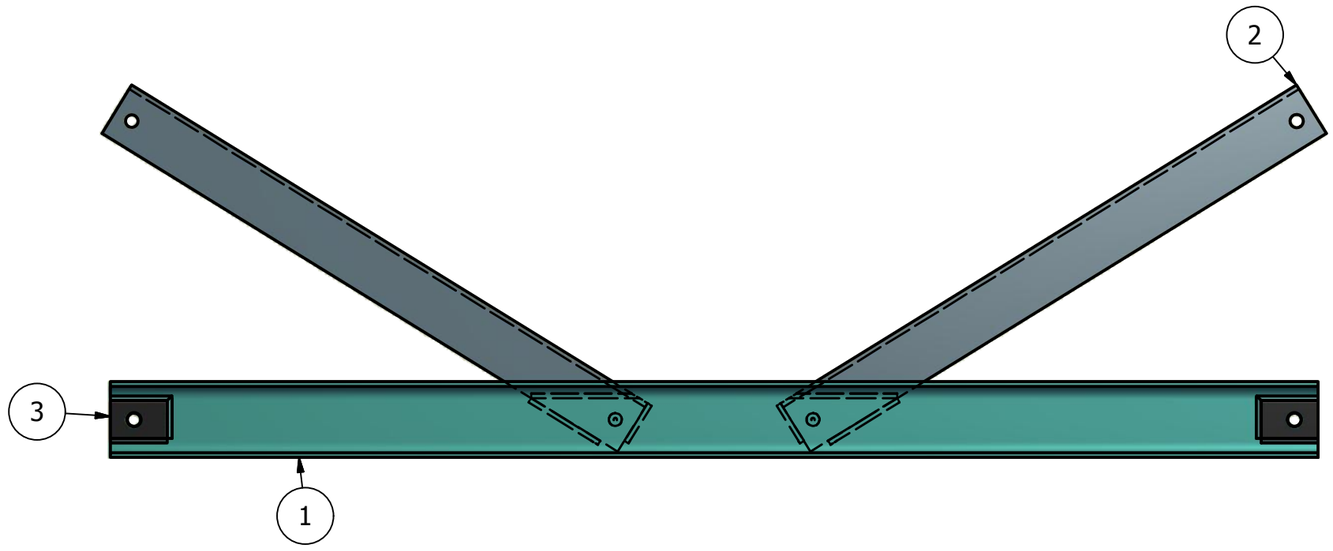


R/S

C/S

340N041			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	2100371	SIDE PLATE, LANDING LEGS
2	6	3307680	I-BEAM, 80 KSI 2 3.20 LB/FT, 4"
3	2	350N043	L.L. SKIRT SUB-ASSEMBLY

K-BRACE ASSEMBLY PN: 350N042

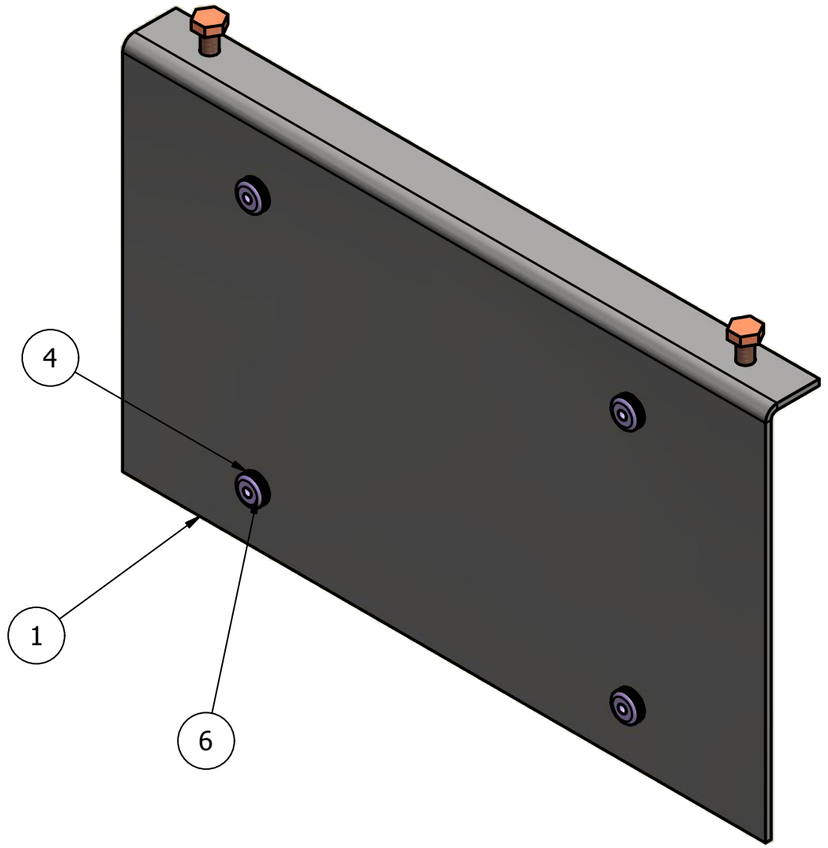


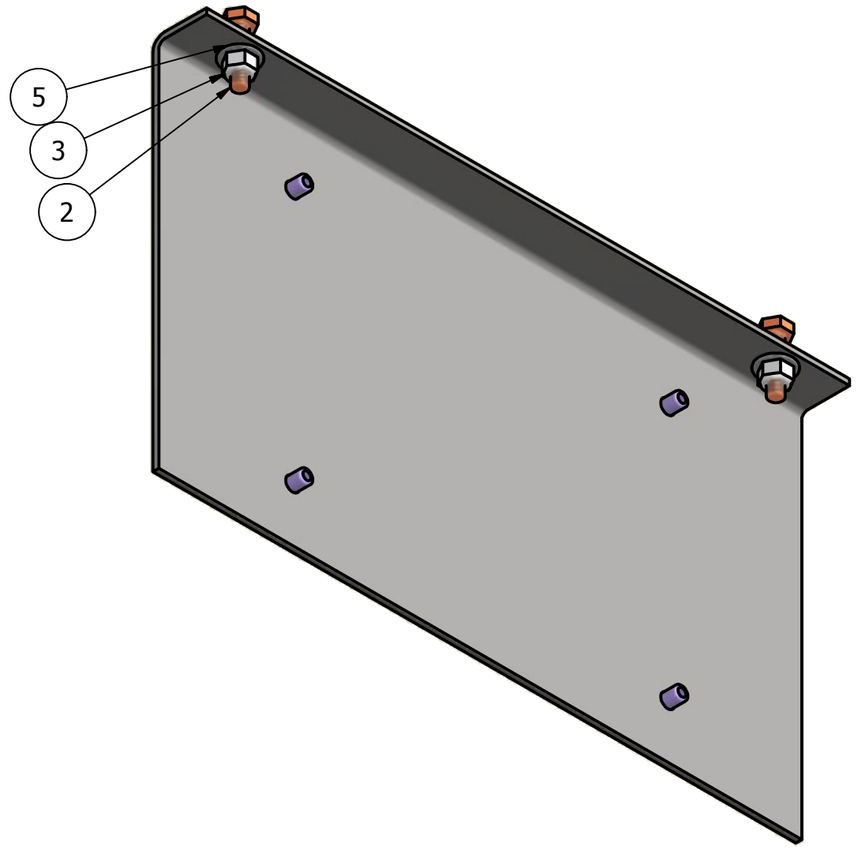
350N042			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3500528	LANDING LEG C-CHANNEL FOR K-BRACE
2	2	3500529	LANDING LEG ANGLE STRUT
3	2	3500532	LANDING LEG REINFORCEMENT PLATE

LICENSE PLATE BRACKET ASSEMBLY

LTL 48’ & 53’ TRAILER
PN: 240N290

LICENSE PLATE BRACKET ASSM PN: 240N290



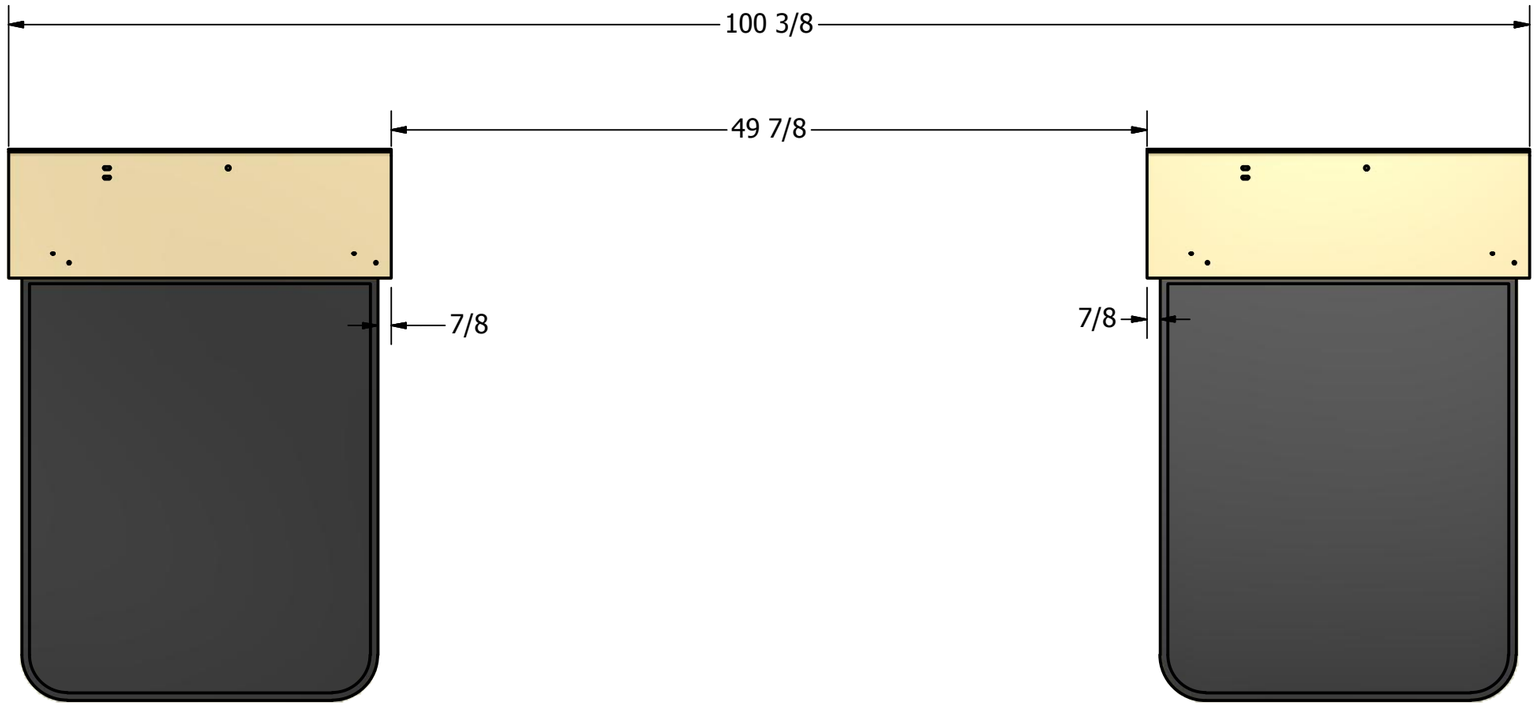


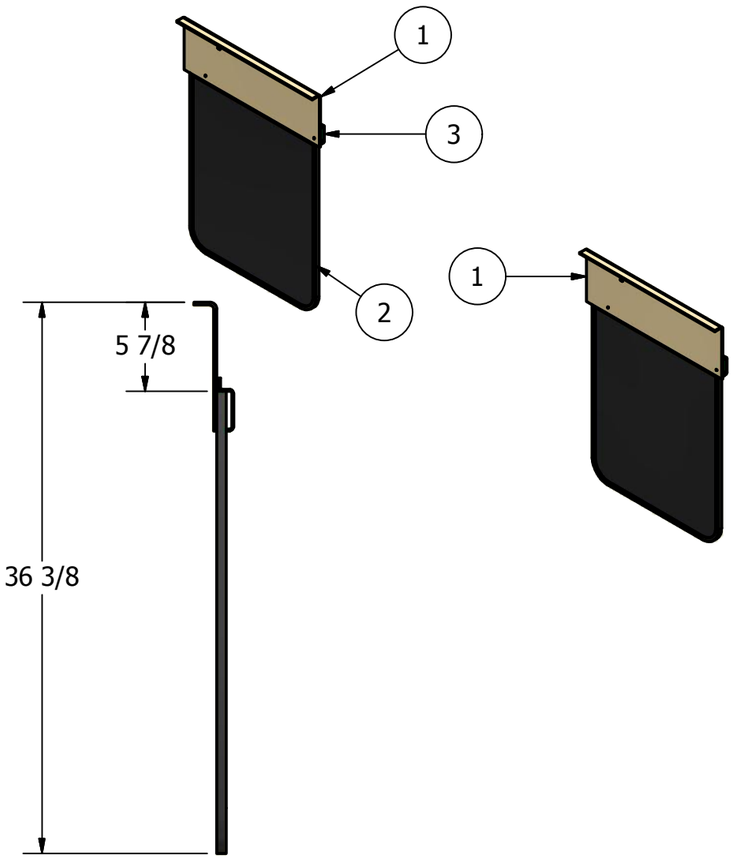
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2400290	BRACKET, LICENSE PLATE
2	2	6000254	BOLT, 1/4-20 x 1" GRADE 8 PLATED
3	2	6100253	NUT, 1/4-20 NYLOK GRADE 5 PLATED
4	8	6200101	WASHER, NYLON - 1/4" x 1/2" x 1/16"
5	2	6200252	WASHER, 1/4" SAE FLAT PLATED
6	4	6300128	RIVET, POP - SSDSS-8-4 (1/4" D x 1/4" L)

MUD FLAP ASSEMBLIES

LTL 28’, 48’ & 53’ TRAILERS

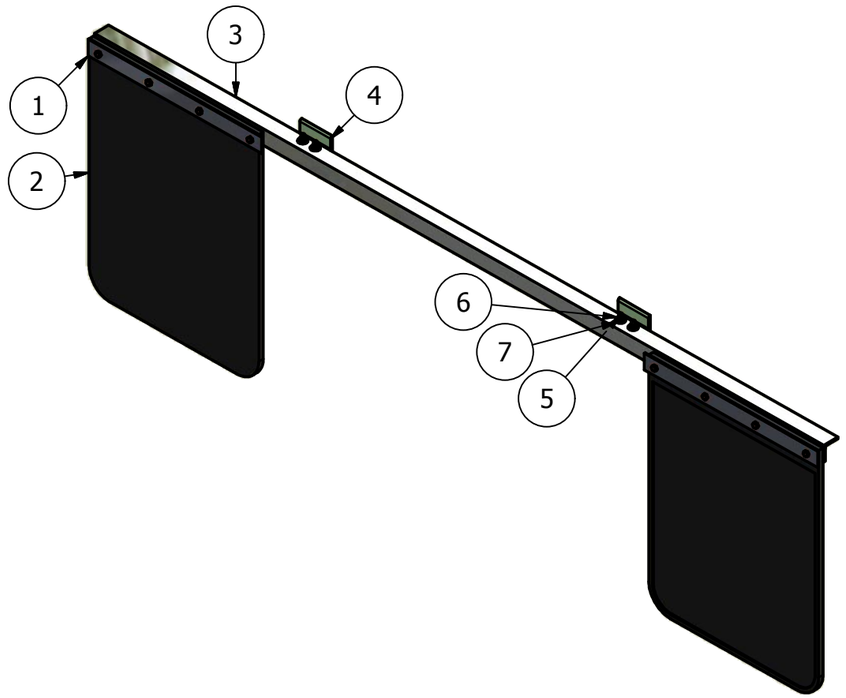
MUD FLAP ASSEMBLY PN: 230M035

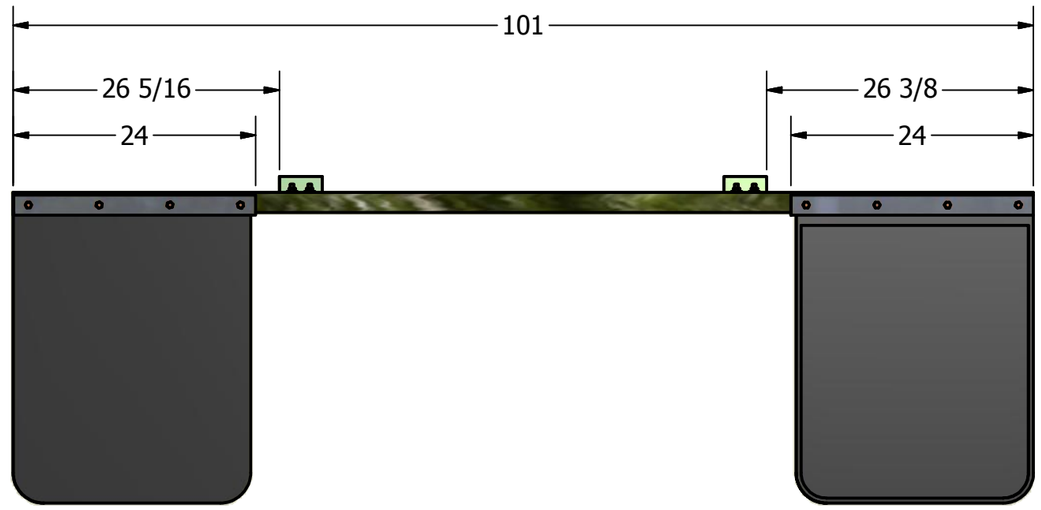




PARTS LIST			
ITE	QT	PART NUMBE	DESCRIPTION
1	2	2400200	C/S MUD FLAP MOUNTING BRACKET
2	1	240N217	MUD FLAP ASSEMBLY
3	2	3007614	UNIVERSAL MUD FLAP BRACKET

MUD FLAP ASSEMBLY PN: 240N220





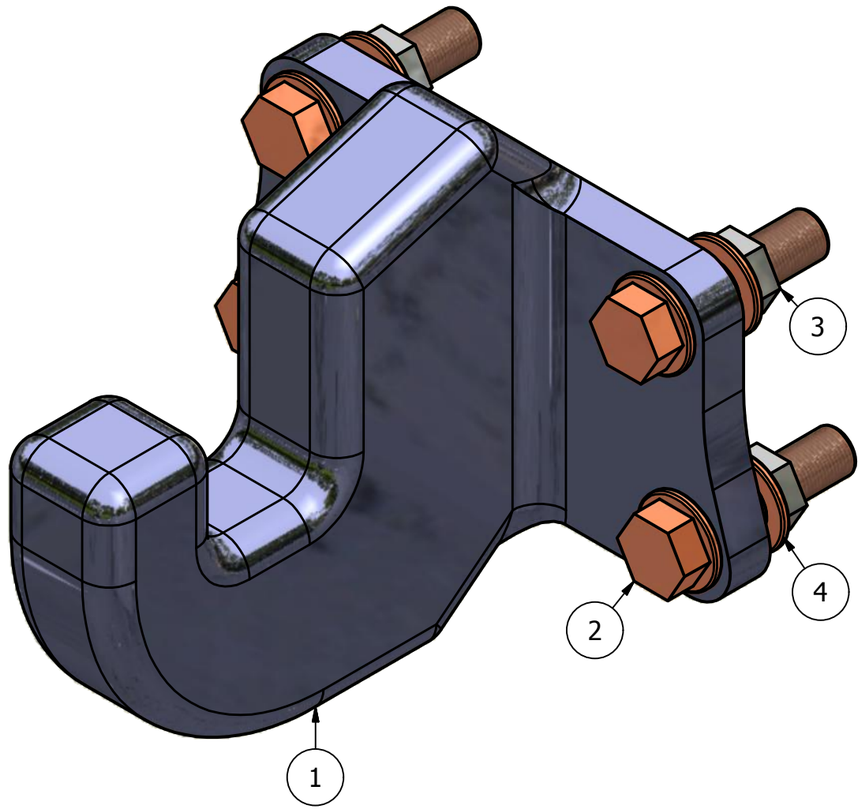
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	2400161	PLATE, MUDFLAP BACKING
2	2	2400241	MUDFLAP, 24" x 30" BLACK PLASTIC
3	1	2400243	MUDFLAP MOUNTING ANGLE
4	2	2400244	MUDFLAP ANGLE MOUNT
5	12	6000375	BOLT, 3/8-16 x 1 1/4" GRADE 8
6	12	6100382	NUT, 3/8-16 LOCK STOVER
7	16	6200376	WASHER, 3/8" FLAT USS PLATED

P-HOOK ASSEMBLY

LTL 28’ TRAILER
PN: 210N279

PINTLE HOOK ASSEMBLY PN: 210N279

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2100210	PINTLE HOOK #480
2	4	6000755	3/4"-16 x 3" GRADE 8 BOLT
3	4	6100755	3/4"-16 GRADE 8 NUT
4	8	6200751	3/4" ALLOY WASHER



ROOF ASSEMBLIES

LTL 28’, 48’ & 53’ TRAILERS

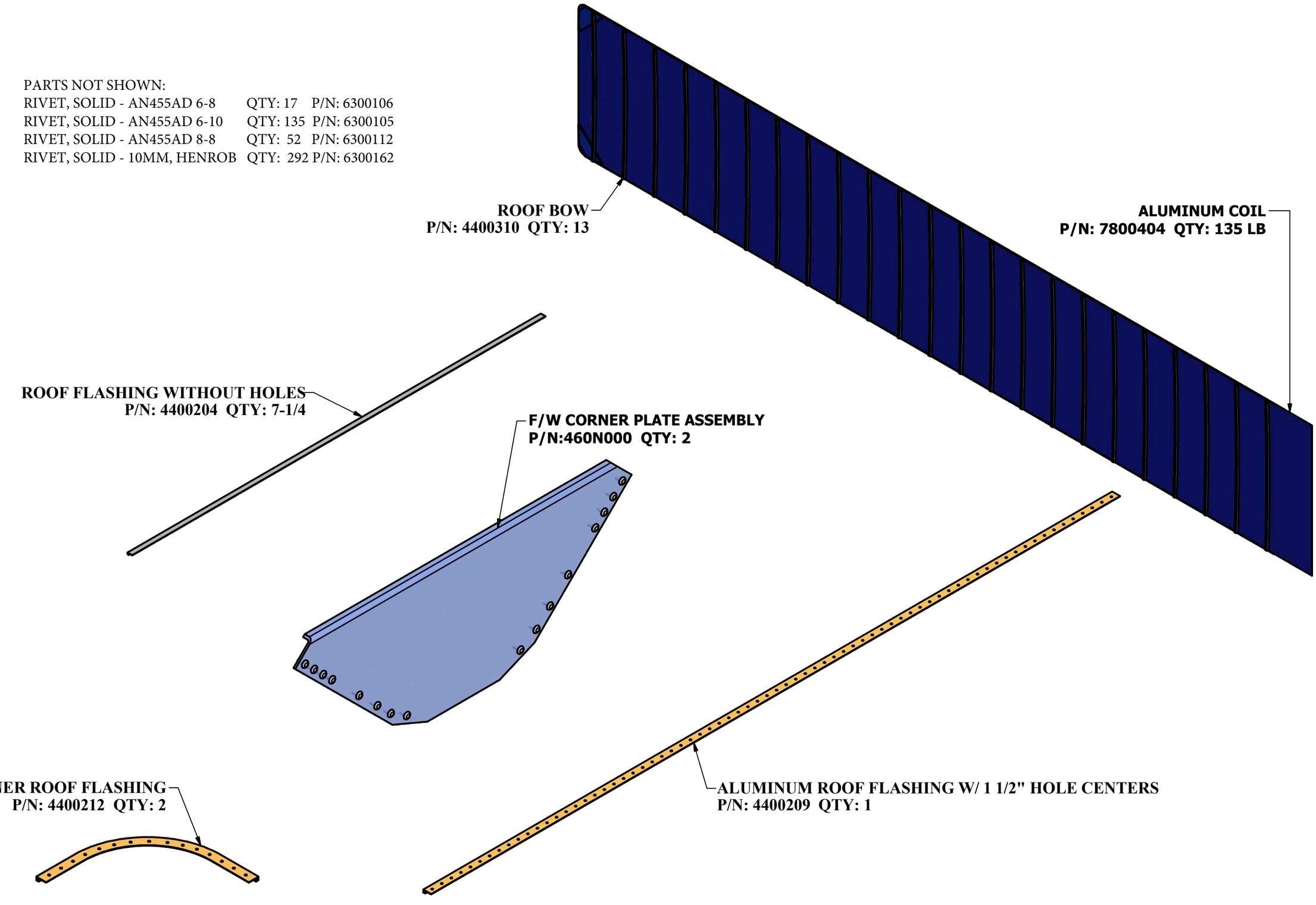
ROOF ASSEMBLY

LTL 28’ TRAILER
PN: 450M050

ROOF ASSEMBLY, 28' PN:450M050

PARTS NOT SHOWN:

RIVET, SOLID - AN455AD 6-8	QTY: 17	P/N: 6300106
RIVET, SOLID - AN455AD 6-10	QTY: 135	P/N: 6300105
RIVET, SOLID - AN455AD 8-8	QTY: 52	P/N: 6300112
RIVET, SOLID - 10MM, HENROB	QTY: 292	P/N: 6300162



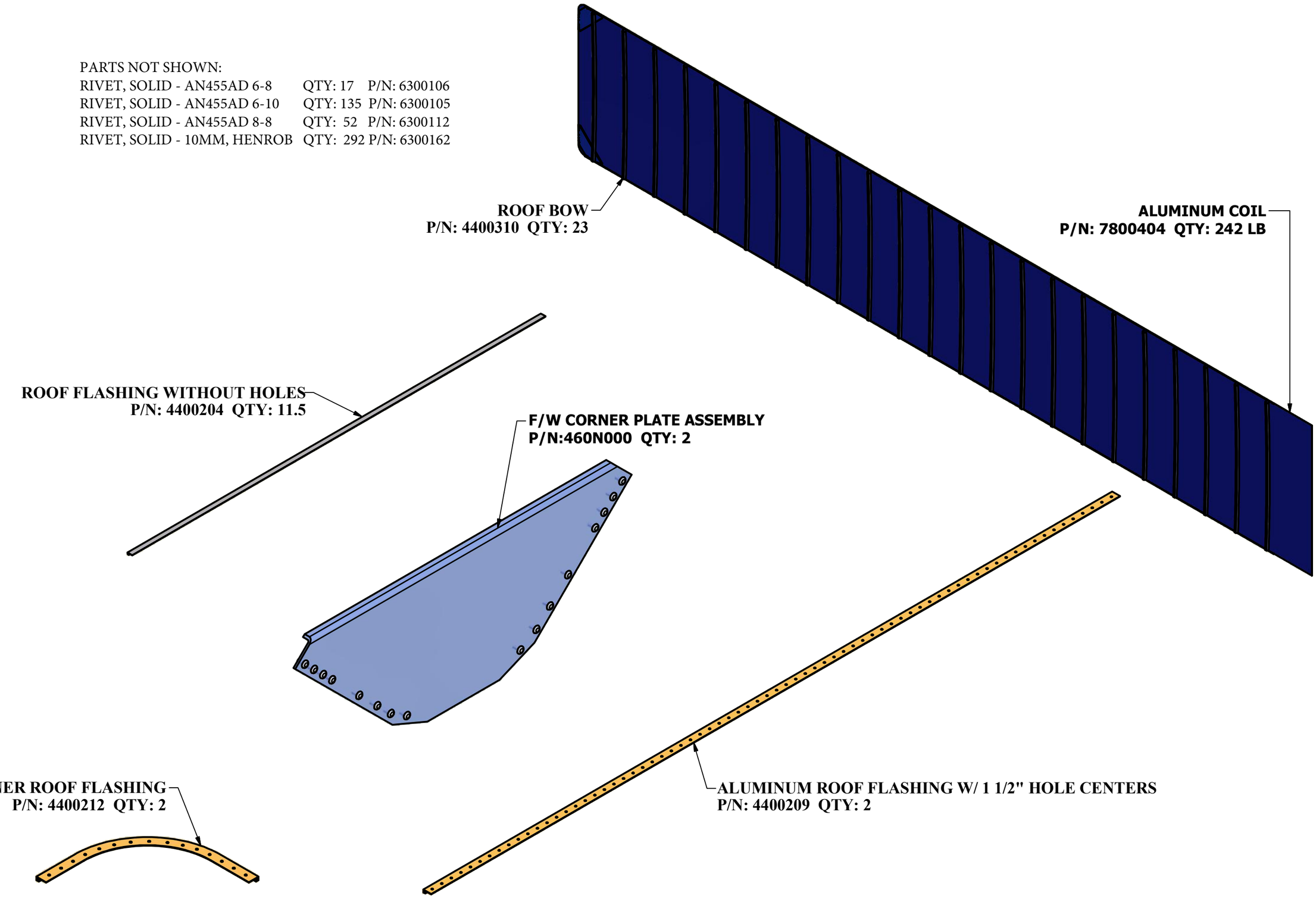
ROOF ASSEMBLY

LTL 48’
TRAILER PN:
450M054

ROOF ASSEMBLY, 48' PN:450M054

PARTS NOT SHOWN:

RIVET, SOLID - AN455AD 6-8	QTY: 17	P/N: 6300106
RIVET, SOLID - AN455AD 6-10	QTY: 135	P/N: 6300105
RIVET, SOLID - AN455AD 8-8	QTY: 52	P/N: 6300112
RIVET, SOLID - 10MM, HENROB	QTY: 292	P/N: 6300162



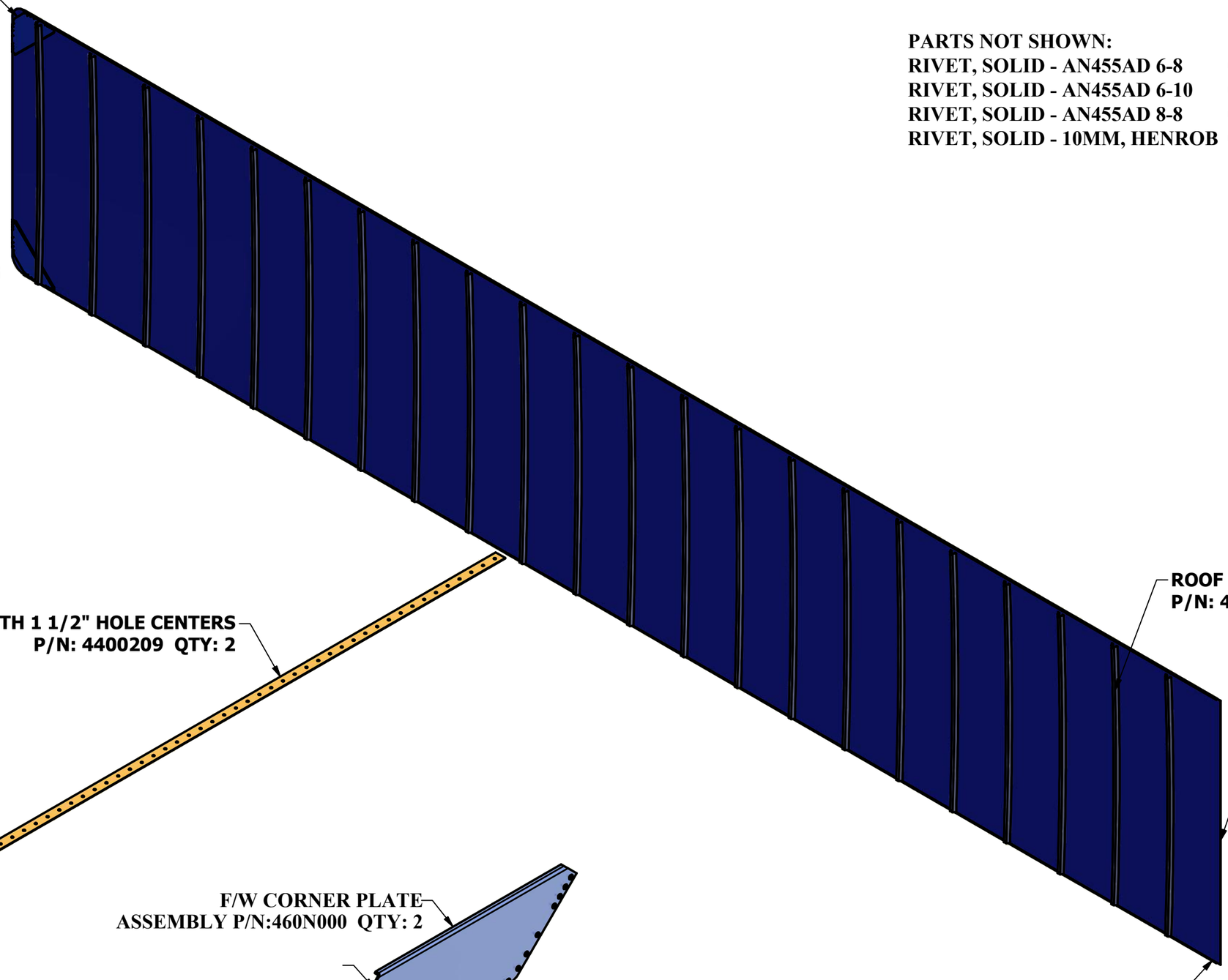
ROOF ASSEMBLY

LTL 53’ TRAILER PN:
450M055

ROOF ASSEMBLY PN: 450M055

F/W CORNER PLATE ASSEMBLY
P/N: 460N000 QTY: 2

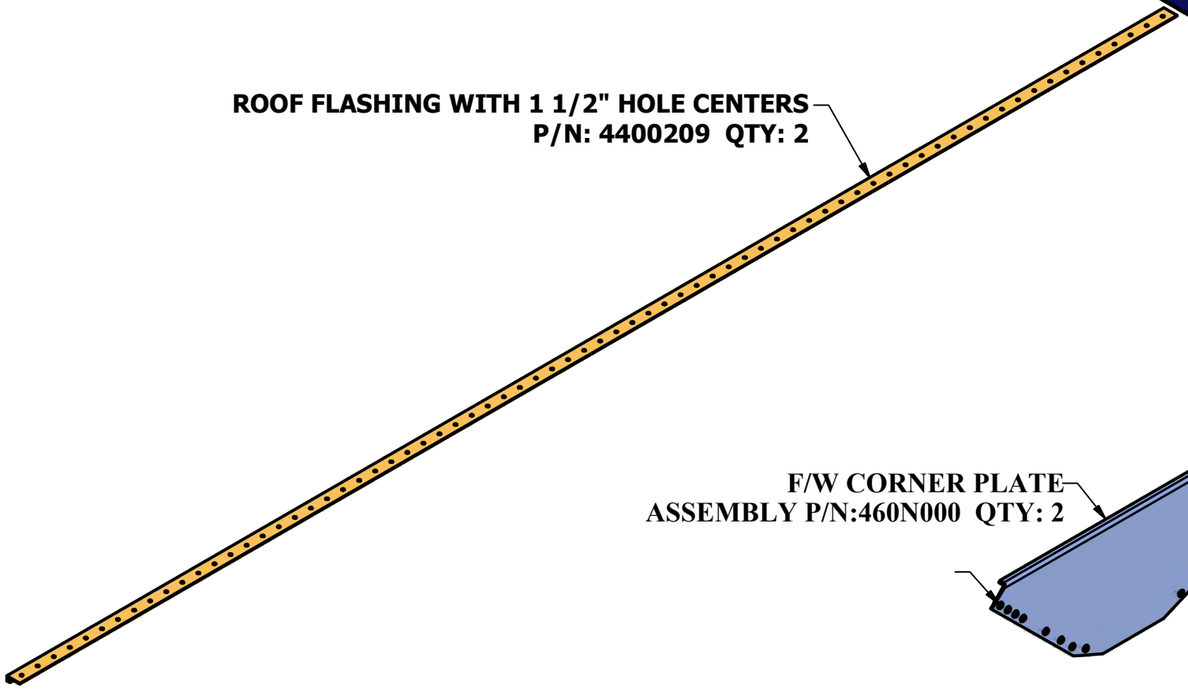
CORNER ROOF FLASHING
P/N: 4400212 QTY: 2



PARTS NOT SHOWN:

RIVET, SOLID - AN455AD 6-8	QTY: 17	P/N: 6300106
RIVET, SOLID - AN455AD 6-10	QTY: 135	P/N: 6300105
RIVET, SOLID - AN455AD 8-8	QTY: 53	P/N: 6300112
RIVET, SOLID - 10MM, HENROB	QTY: 519	P/N: 6300162

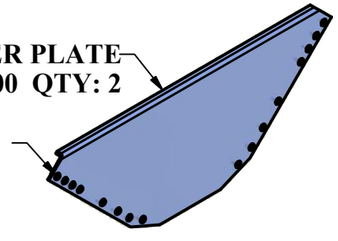
ROOF FLASHING WITH 1 1/2" HOLE CENTERS
P/N: 4400209 QTY: 2



ROOF BOW
P/N: 4400310 QTY: 25

ALUMINUM COIL
P/N: 7800404 QTY: 262
LB

F/W CORNER PLATE
ASSEMBLY P/N:460N000 QTY: 2



ROOF FLASHING W/OUT HOLES
P/N: 4400204 QTY: 12.67

SIDEWALL ASSEMBIES

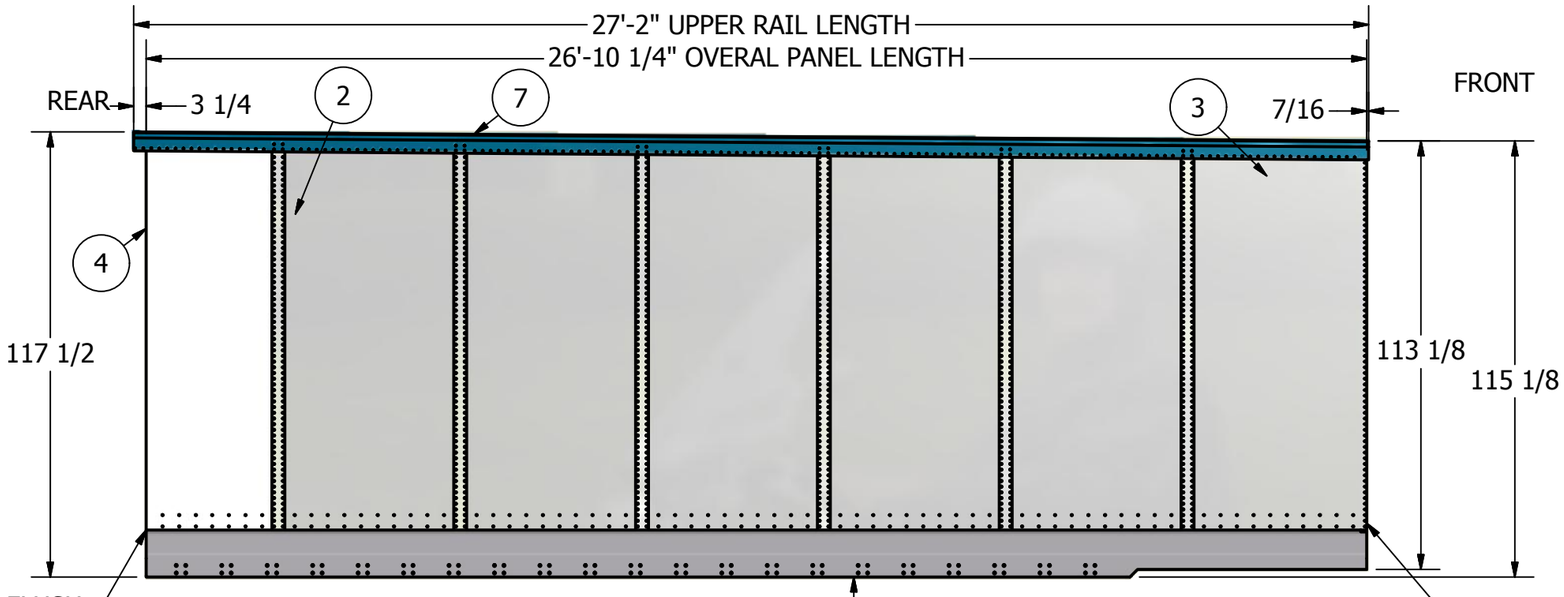
LTL 28’, 48’ & 53’ TRAILERS

SIDEWALL ASSEMBLY

LTL 28’ TRAILER
PN: 420M131

SIDEWALL ASSEMBLY PN: 421N031

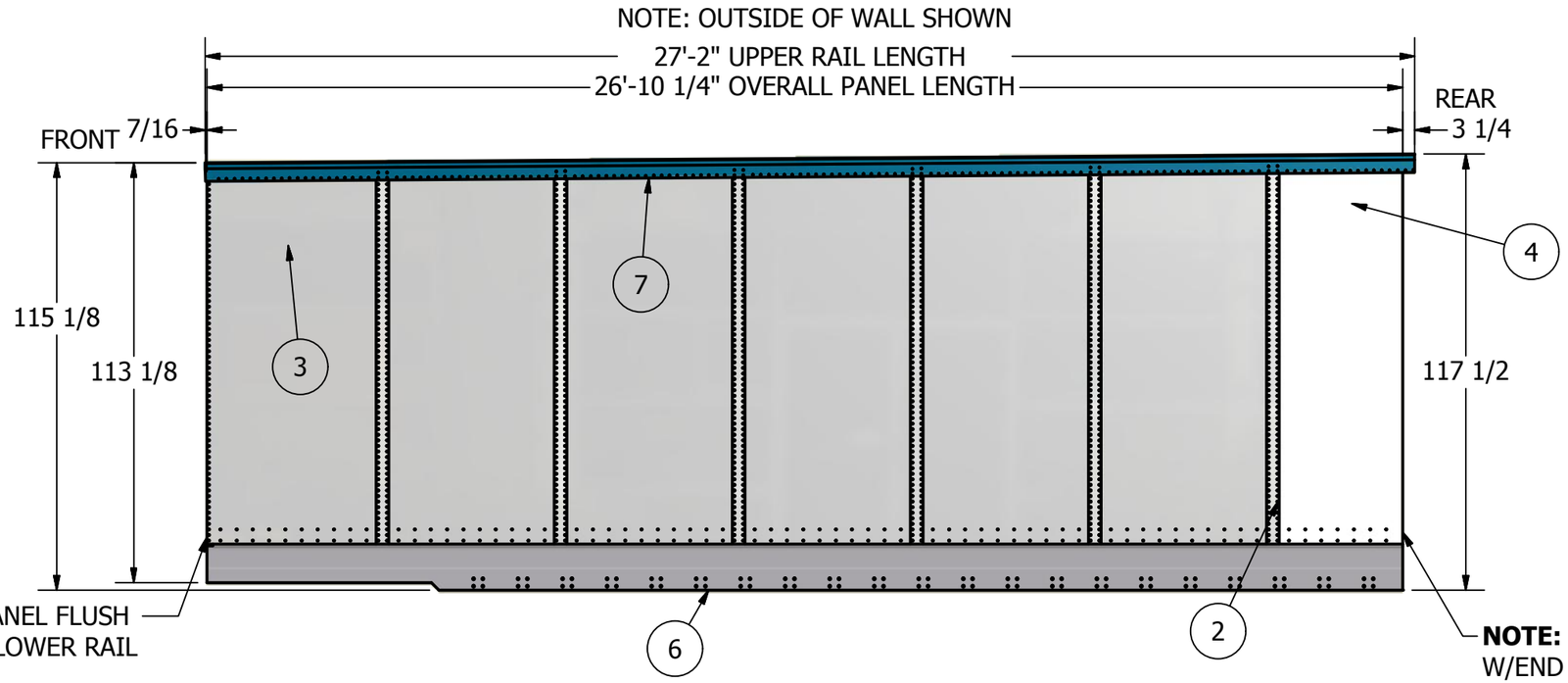
NOTE: OUTSIDE OF WALL SHOWN

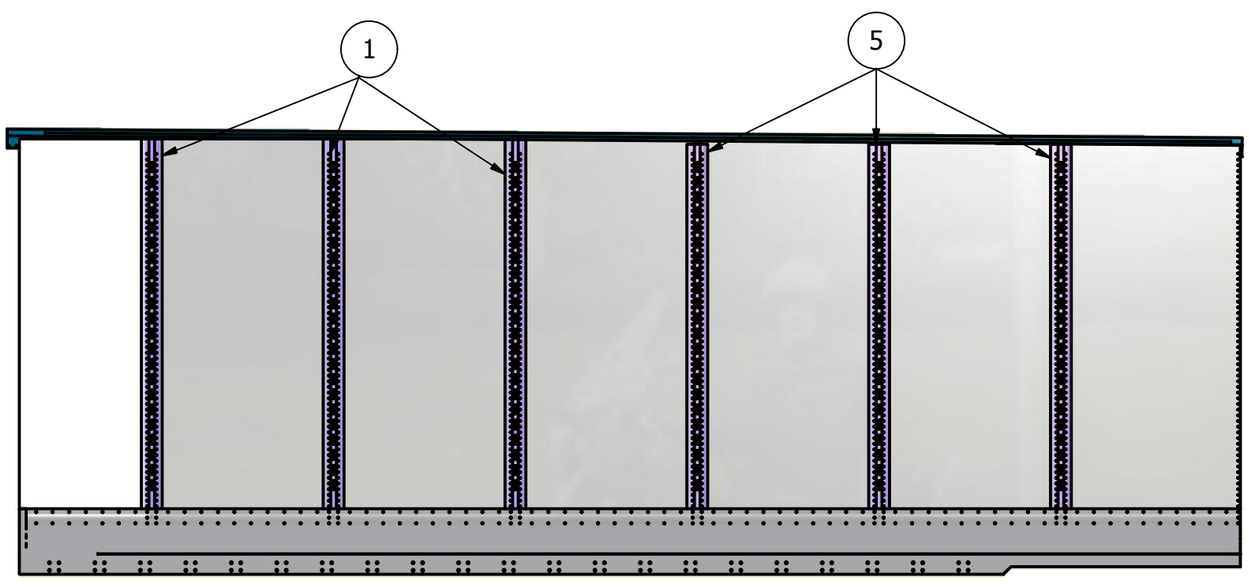


NOTE: INSIDE OF WALL SHOWN

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	4201116	LOGISTIC SIDEWALL POST
2	6	4201118	OUTER STRIP, PUNCHED
3	6	4201126	COMPOSITE SIDEWALL PANEL
4	1	4201128	REAR SIDEWALL PANEL
5	3	4201216	LOGISTIC SIDEWALL POST
6	1	4202012	LOWER RAIL, C/S
7	1	4203012	28' UPPER RAIL - C/S
8	90	6000352	PIN, HUCK C6LB-R12-6GA ZINC
9	21	6000363	BOLT, 3/8-16 x 1-1/4 TORX
10	90	6100352	COLLAR, HUCK - GALVANIZED
11	21	6100377	NUT, 3/8-16 NYLOK PLATED
12	72	6300097	RIVET, SOLID - AN455AD 8-16
13	757	6300108	RIVET, SOLID - AN455AD 8-10
14	234	6300110	RIVET, SOLID - AN455AD 8-12
15	136	6300129	RIVET, SOLID - AN455AD 8-14

SIDEWALL ASSEMBLY PN: 422N031





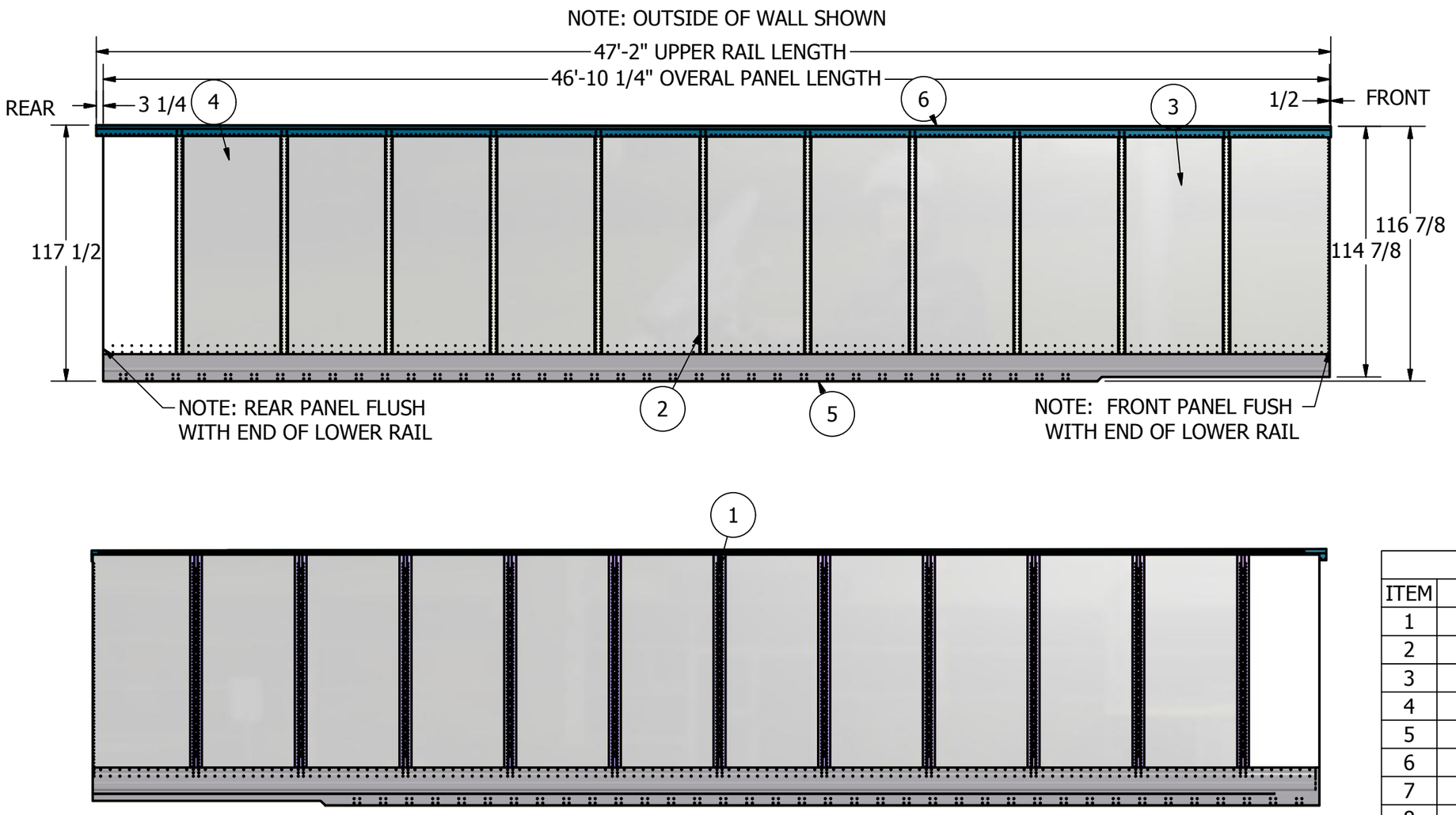
NOTE: INSIDE OF WALL SHOWN

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	4201116	LOGISTIC SIDEWALL POST
2	6	4201118	OUTER STRIP, PUNCHED
3	6	4201126	COMPOSITE SIDEWALL PANEL
4	1	4201128	REAR SIDEWALL PANEL
5	3	4201216	LOGISTIC SIDEWALL POST
6	1	4202011	LOWER RAIL, R/S
7	1	4203011	28' UPPER RAIL - R/S
8	90	6000352	PIN, HUCK C6LB-R12-6GA ZINC
9	21	6000363	BOLT, 3/8-16 x 1-1/4 TORX
10	90	6100352	COLLAR, HUCK - GALVANIZED
11	21	6100377	NUT, 3/8-16 NYLOK PLATED
12	72	6300097	RIVET, SOLID - AN455AD 8-16
13	757	6300108	RIVET, SOLID - AN455AD 8-10
14	234	6300110	RIVET, SOLID - AN455AD 8-12
15	136	6300129	RIVET, SOLID - AN455AD 8-14

SIDEWALL ASSEMBLY

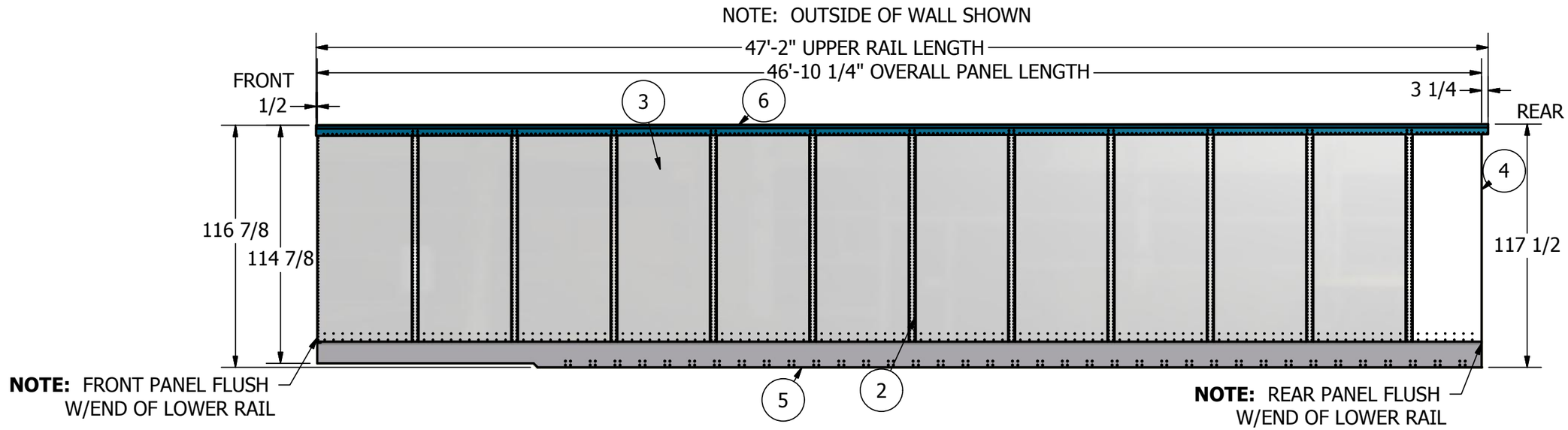
LTL 48’ TRAILER
PN: 420M135

SIDEWALL ASSEMBLY PN: 421N035

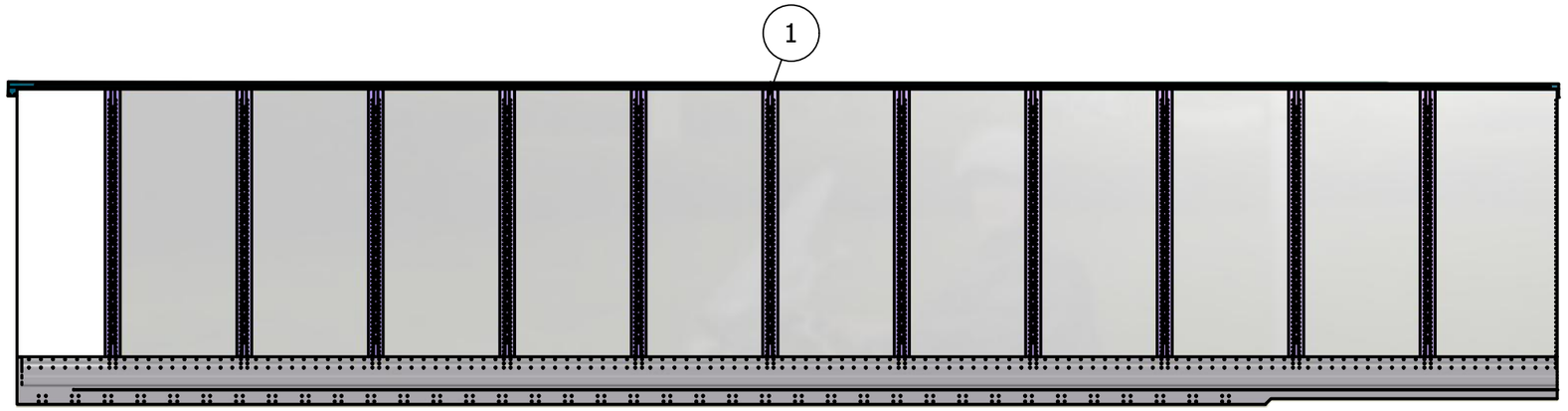


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	11	4201116	LOGISTIC SIDEWALL POST
2	11	4201118	OUTER STRIP, PUNCHED
3	11	4201126	COMPOSITE SIDEWALL PANEL
4	1	4201128	REAR SIDEWALL PANEL
5	1	4202020	LOWER RAIL, C/S
6	1	4203020	48' UPPER RAIL - C/S
7	162	6000352	PIN, HUCK C6LB-R12-6GA ZINC
8	21	6000363	BOLT, 3/8-16 x 1-1/4 TORX
9	162	6100352	COLLAR, HUCK - GALVANIZED
10	21	6100377	NUT, 3/8-16 NYLOK PLATED
11	92	6300097	RIVET, SOLID - AN455AD 8-16
12	1387	6300108	RIVET, SOLID - AN455AD 8-10
13	364	6300110	RIVET, SOLID - AN455AD 8-12
14	236	6300129	RIVET, SOLID - AN455AD 8-14

SIDEWALL ASSEMBLY PN: 422N035



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	11	4201116	LOGISTIC SIDEWALL POST
2	11	4201118	OUTER STRIP, PUNCHED
3	11	4201126	COMPOSITE SIDEWALL PANEL
4	1	4201128	REAR SIDEWALL PANEL
5	1	4202019	LOWER RAIL, R/S
6	1	4203019	48' UPPER RAIL - R/S
7	162	6000352	PIN, HUCK C6LB-R12-6GA ZINC
8	21	6000363	BOLT, 3/8-16 x 1-1/4 TORX
9	162	6100352	COLLAR, HUCK - GALVANIZED
10	21	6100377	NUT, 3/8-16 NYLOK PLATED
11	92	6300097	RIVET, SOLID - AN455AD 8-16
12	1387	6300108	RIVET, SOLID - AN455AD 8-10
13	364	6300110	RIVET, SOLID - AN455AD 8-12
14	236	6300129	RIVET, SOLID - AN455AD 8-14

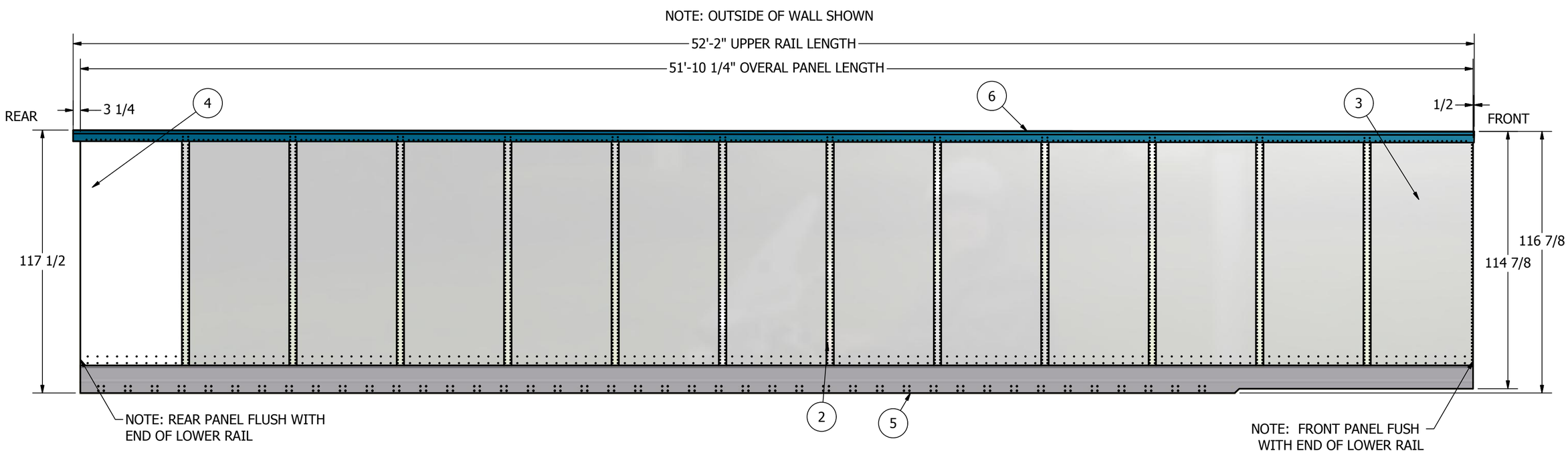


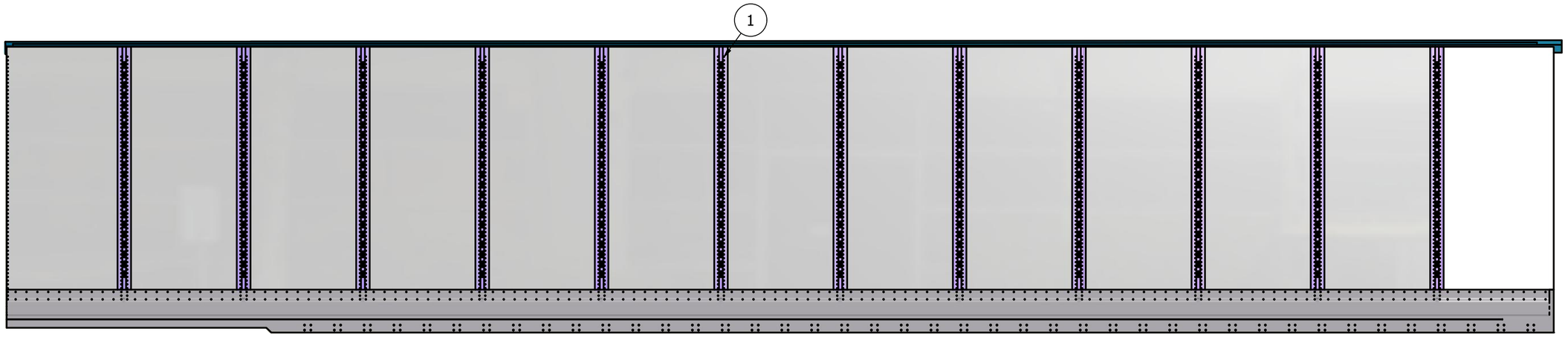
NOTE: INSIDE OF WALL SHOWN

SIDEWALL ASSEMBLY

LTL 53’ TRAILER
PN: 420M130

SIDEWALL ASSEMBLY PN: 421N030



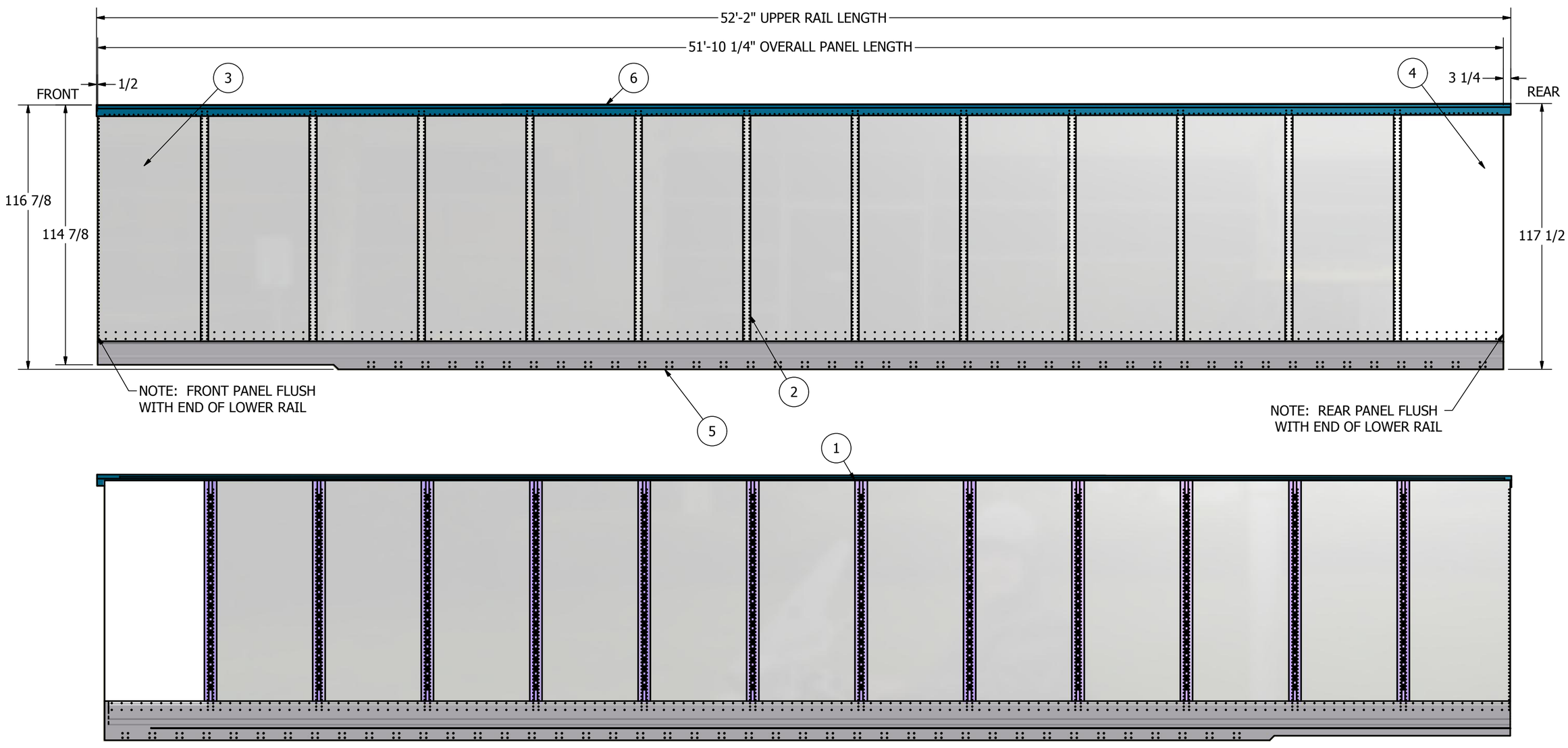


NOTE: OUTSIDE OF WALL SHOWN

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	12	4201116	LOGISTIC SIDEWALL POST
2	12	4201118	OUTER STRIP, PUNCHED
3	12	4201126	COMPOSITE SIDEWALL PANEL
4	1	4201127	REAR SIDEWALL PANEL
5	1	4202022	LOWER RAIL, C/S
6	1	4203022	UPPER RAIL - C/S
7	182	6000352	PIN, HUCK C6LB-R12-6GA ZINC
8	21	6000363	BOLT, 3/8-16 x 1-1/4 TORX
9	182	6100352	COLLAR, HUCK - GALVANIZED
10	21	6100377	NUT, 3/8-16 NYLOK PLATED
11	96	6300097	RIVET, SOLID - AN455AD 8-16
12	1514	6300108	RIVET, SOLID - AN455AD 8-10
13	397	6300110	RIVET, SOLID - AN455AD 8-12
14	261	6300129	RIVET, SOLID - AN455AD 8-14

SIDEWALL ASSEMBLY PN: 422N030

NOTE: OUTSIDE OF WALL SHOWN



NOTE: INSIDE OF WALL SHOWN

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	12	4201116	LOGISTIC SIDEWALL POST
2	12	4201118	OUTER STRIP, PUNCHED
3	12	4201126	COMPOSITE SIDEWALL PANEL
4	1	4201127	REAR SIDEWALL PANEL
5	1	4202021	LOWER RAIL, R/S
6	1	4203021	UPPER RAIL - R/S
7	182	6000352	PIN, HUCK C6LB-R12-6GA ZINC
8	21	6000363	BOLT, 3/8-16 x 1-1/4 TORX
9	182	6100352	COLLAR, HUCK - GALVANIZED
10	21	6100377	NUT, 3/8-16 NYLOK PLATED
11	96	6300097	RIVET, SOLID - AN455AD 8-16
12	1514	6300108	RIVET, SOLID - AN455AD 8-10
13	397	6300110	RIVET, SOLID - AN455AD 8-12
14	261	6300129	RIVET, SOLID - AN455AD 8-14

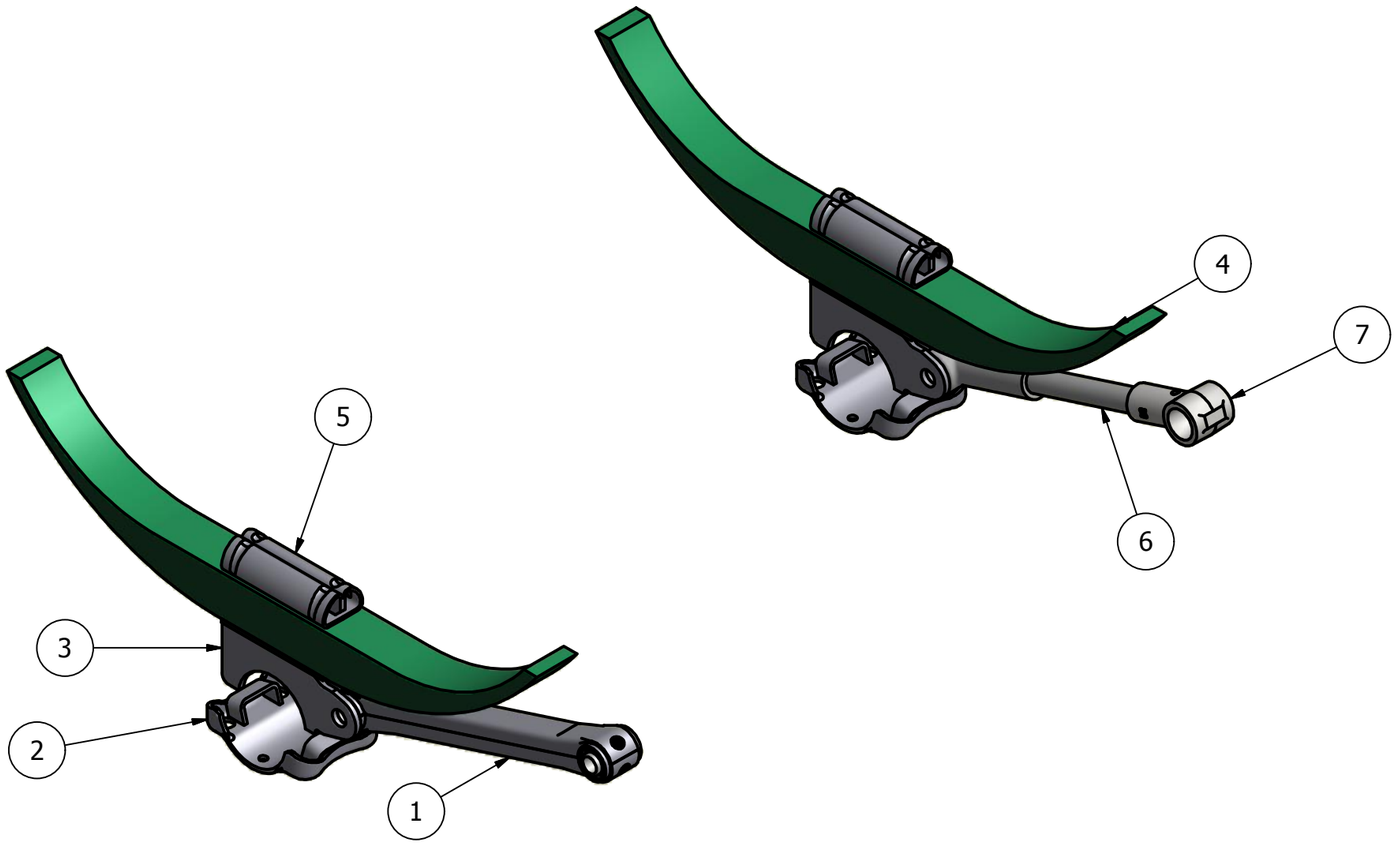
SUSPENSION ASSEMBLY

LTL 28’, 48’ & 53’ TRAILERS

SUSPENSION ASSEMBLY

LTL 28’ TRAILER
PN: 230M041

SUSPENSION ASSEMBLY PN: 230M041



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2300107	TORQUE ARM, NON-ADJUSTABLE
2	2	2300119	PLATE, BOTTOM - 5" ROUND AXLE
3	2	2300120	AXLE SEAT, 1 3/4" - 5" ROUND
4	2	2300159	SPRING, 3 LEAF, HIGH ARCH
5	2	2300165	PLATE, TOP 1/2 ROUND
6	1	2300170	TORQUE ARM, ADJUSTABLE, CAST
7	1	2300171	EYE END, TORQUE ARM, CAST
8	4	2300904	U-BOLT, 12 1/4"
9	4	6000951	BOLT, 1"-14 x 5" GRADE 5
10	8	6100876	NUT, 7/8-14 HIGH 2B
11	4	6100951	NUT, 1"-14 FLANGE LOCK
12	8	6200398	WASHER, 7/8" FLAT HARDENED

SUSPENSION ASSEMBLY

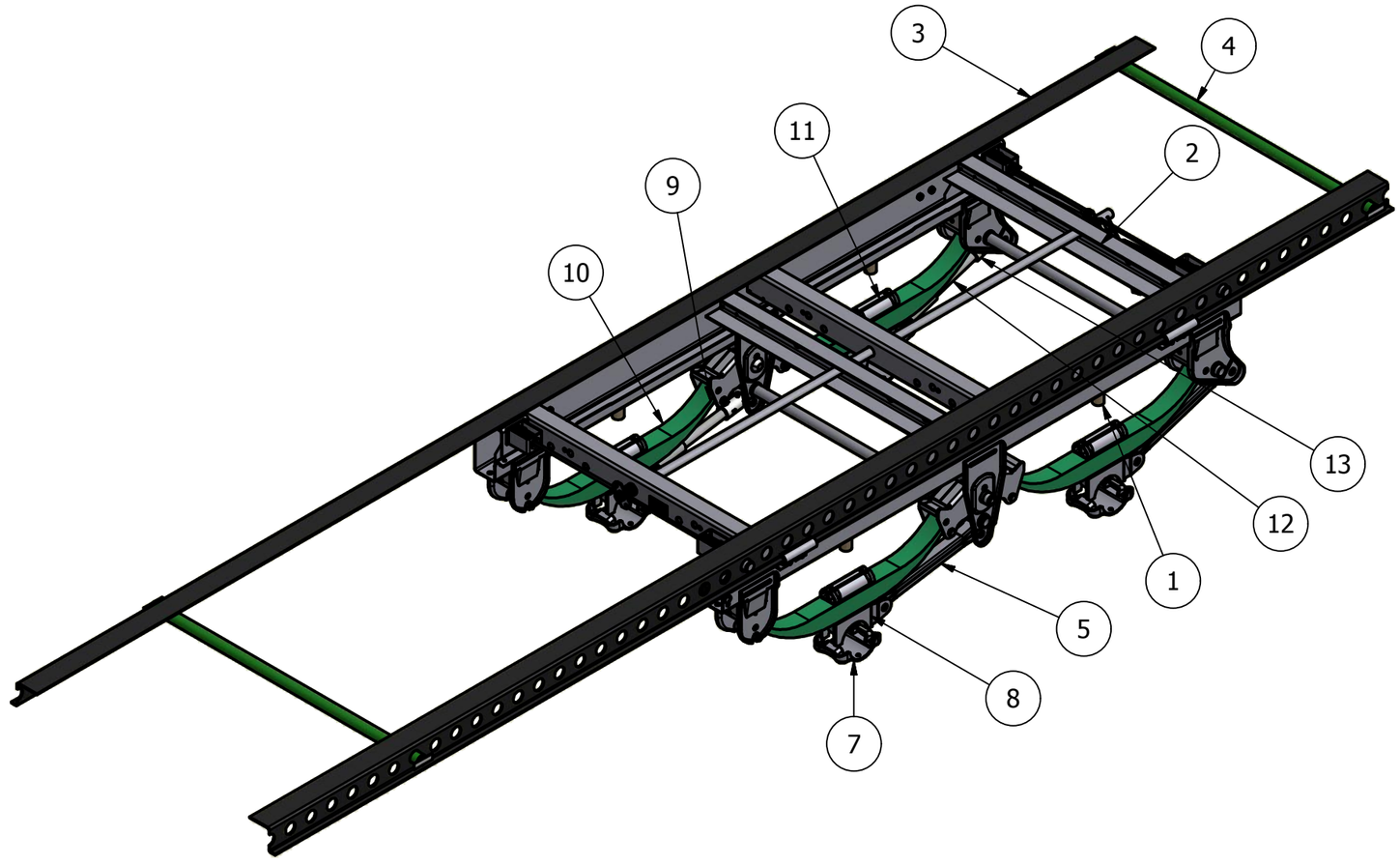
LTL 48’ & 53’ TRAILERS
PN: 210N018

SUSPENSION ASSEMBLY, XPO SEMI PN: 210M018

PARTS/ASSEMBLIES NOT SHOWN

SUPPORT SPRING ASSEMBLY, 16-1/2": P/N 210N071
AIR TANK BRACKET ASSM: P/N 210N764
SLIDER HOSE HANGER ASSM: P/N 700N286
SEMI BOGIE ASSM: P/N 210M483

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	2104607	AXLE STOP PIPE
2	1	2104858	SUSPENSION ASSEMBLY, EZ P3
3	2	2105362	SLIDER RAIL
4	1	210N043	SLIDER RAIL STOP PIPE ASSEMBLY
5	2	2300107	TORQUE ARM, NON-ADJUSTABLE
6	4	2300111	PAD, WEAR - SPRING HANGER
7	4	2300119	PLATE, BOTTOM - 5" ROUND AXLE
8	4	2300120	AXLE SEAT, 1 3/4" - 5" ROUND
9	6	2300150	BUSHING, RUBBER - REAR
10	4	2300159	SPRING, 3 LEAF, HIGH ARCH
11	4	2300165	PLATE, TOP 1/2 ROUND
12	2	2300170	TORQUE ARM, ADJUSTABLE, CAST
13	2	2300171	EYE END, TORQUE ARM, CAST
14	8	2300904	U-BOLT - 12 1/4"
15	4	6000631	BOLT, 5/8-18 x 4 1/2"
16	8	6000951	BOLT, 1-14 x 5" GRADE 5
17	4	6100631	NUT, 5/8-18
18	16	6100876	NUT, 7/8-14 HIGH 2B
19	4	6200631	SPACER SPRING HANGER BOLT
20	16	6200938	WASHER, 7/8" FLAT HARDENED
21	8	6100951	NUT, 1-14 FLANGE LOK



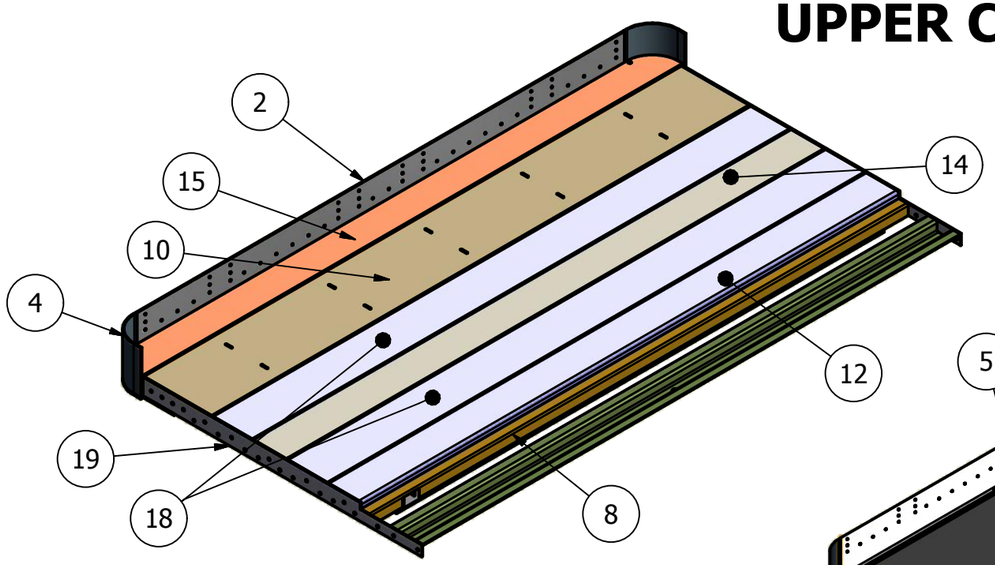
UPPER COUPLER ASSEMBLIES

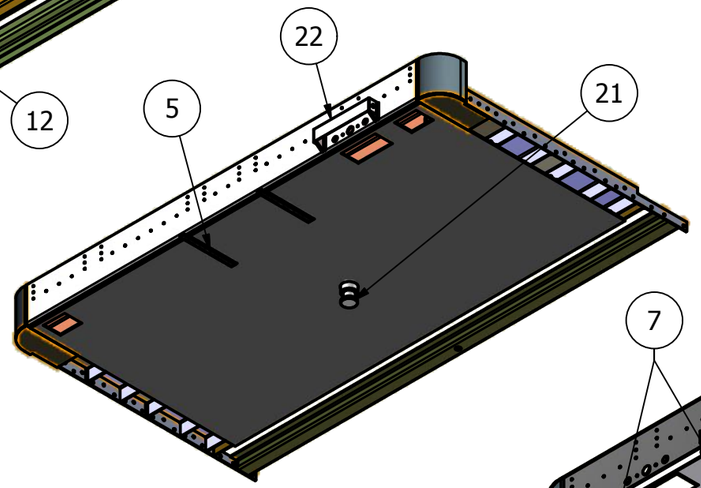
LTL 28’, 48’ & 53’ TRAILERS

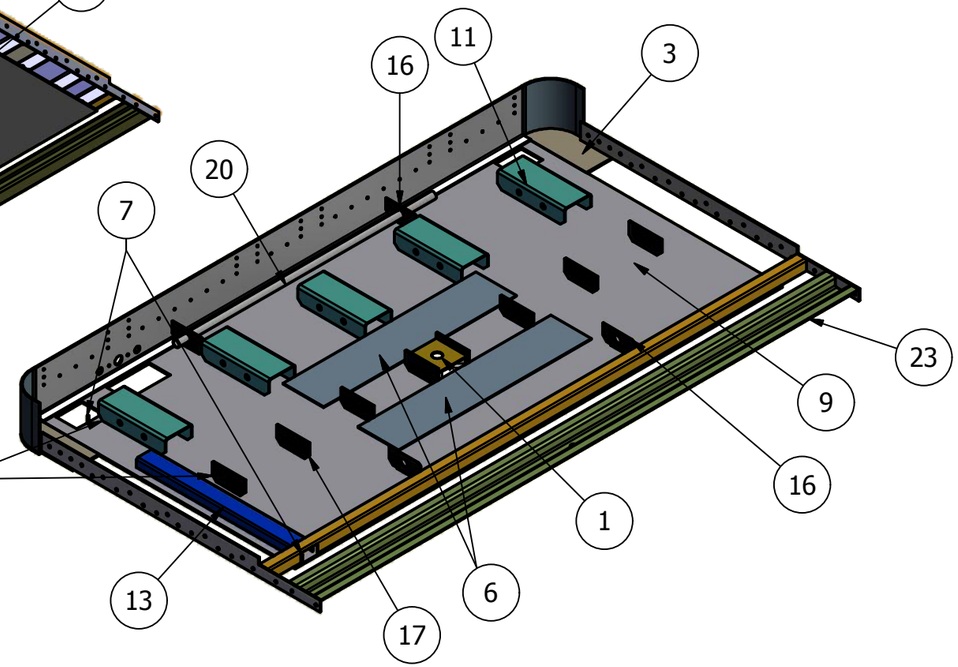
UPPER COUPLER ASSEMBLY

LTL 28’ TRAILER
PN: 310M043

UPPER COUPLER PN: 310M043







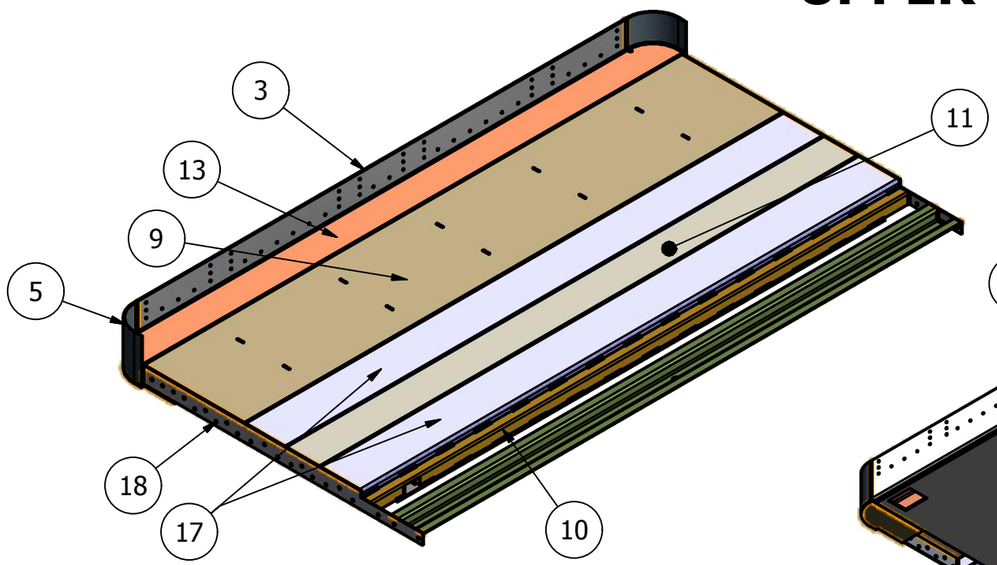
DO NOT WELD ANY CORNERS
THAT HAVE A CHAMFER

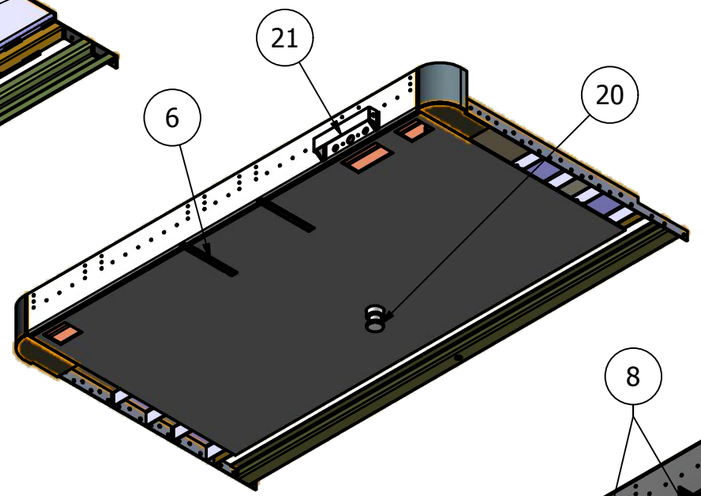
PARTS LIST			
ITEM	QTY	PART NUMBE	DESCRIPTION
1	1	3100086	KP SPOOL CAP
2	1	3100135	FRONT PLATE
3	2	3100137	CORNER SUPPORT ANGLE
4	2	3100154	FRONT CORNER PLATE
5	2	3100155	FLAT SKID ROD
6	2	3100157	KINGPIN CHANNEL SUPPORT
7	2	3100158	ELEC. WIRE PROTECTOR
8	1	3100170	FLOOR SUPPORT ANGLE
9	1	3100187	BOTTOM PLATE, 30" KP
10	1	3100188	FRONT COVER PLATE, 30" KP
11	5	3100189	CHANNEL, FRONT SUPPORT, 30" KP
12	1	3100204	REAR SPACER CHANNEL, 30" KP
13	1	3100205	ELECTRICAL CHANNEL, 30" KP
14	1	3100206	KINGPIN COVER PLATE
15	1	3100268	FRONT SUPPORT ANGLE
16	4	3100269	GUSSET, FRONT ANGLE
17	8	3100271	KINGPIN CHANNEL GUSSET
18	2	3100272	KINGPIN CHANNEL
19	2	3100274	SIDE PLATE
20	1	3100275	ELECTRICAL CONDUIT
21	1	3105301	SPOOL, KINGPIN
22	1	310N013	FRONT PROTECTOR ASSEMBLY
23	1	3400032	FLOOR HAT SECTION

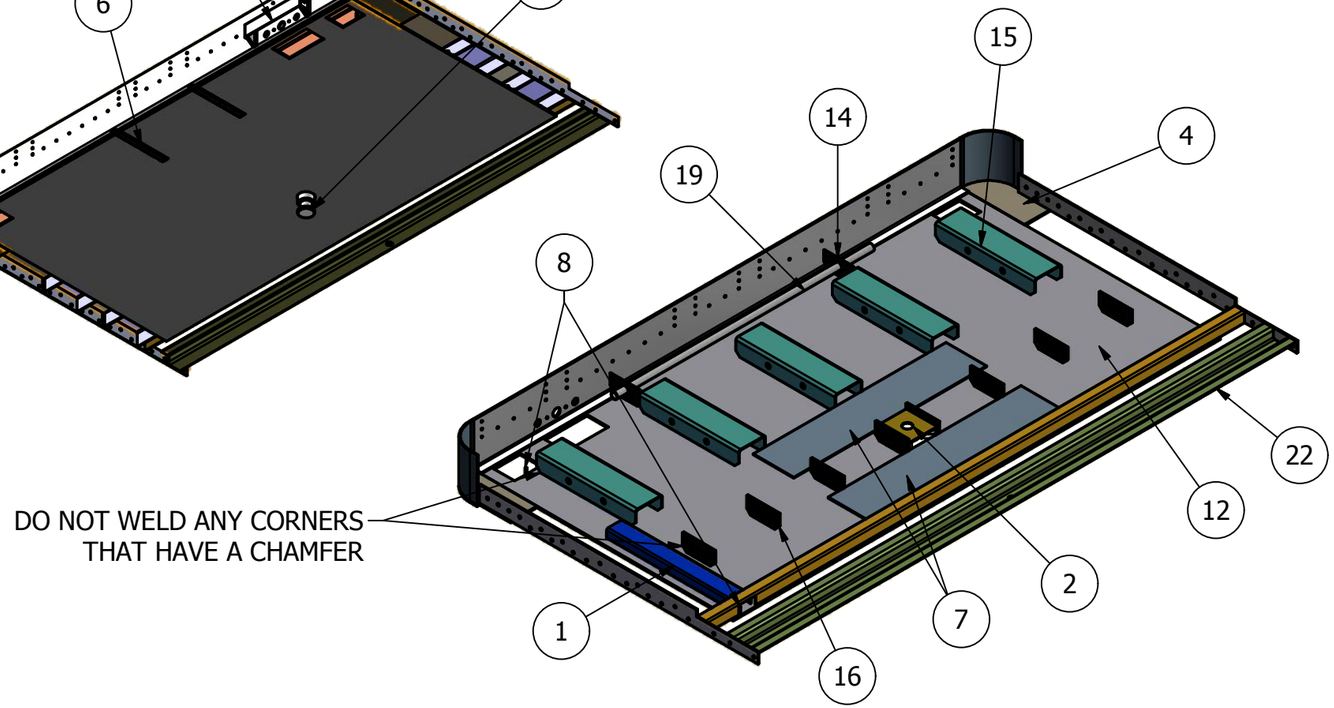
UPPER COUPLER ASSEMBLY

LTL 48’ & 53’ TRAILERS
PN: 310M042

UPPER COUPLER PN: 310M042







PARTS LIST			
ITEM	QTY	PART NUMBE	DESCRIPTION
1	1	3100063	AIR/ELECTRICAL CHANNEL
2	1	3100086	KP SPOOL CAP
3	1	3100135	FRONT PLATE
4	2	3100137	CORNER SUPPORT ANGLE
5	2	3100154	FRONT CORNER PLATE
6	2	3100155	FLAT SKID ROD
7	2	3100157	KINGPIN CHANNEL SUPPORT
8	2	3100158	ELEC. WIRE PROTECTOR
9	1	3100168	FRONT COVER PLATE
10	1	3100170	FLOOR SUPPORT ANGLE
11	1	3100206	KINGPIN COVER PLATE
12	1	3100265	BOTTOM PLATE, 36" KP
13	1	3100268	FRONT SUPPORT ANGLE
14	2	3100269	GUSSET, FRONT ANGLE
15	5	3100270	CHANNEL, FRONT SUPPORT
16	8	3100271	KINGPIN CHANNEL GUSSET
17	2	3100272	KINGPIN CHANNEL
18	2	3100273	SIDE PLATE
19	1	3100275	ELECTRICAL CONDUIT
20	1	3105301	SPOOL, KINGPIN
21	1	310N013	FRONT PROTECTOR ASSEMBLY
22	1	3400032	FLOOR HAT SECTION